

NOTE: The information in Technical Service Bulletins are intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles or provides information that could assist in proper vehicle service. These procedures should not be performed by "do-it-yourselfers". Do not assume that the condition described affects your bus. Contact Endera customer service to determine whether the Bulletin applies to your vehicle.



**24-1008**

9/12/2024

## TECHNICAL SERVICE BULLETIN

### Window Emergency Exit Lettering Height.

#### Model:

Endera:	Condition:	Mfg. Date:	Communication ID:
School Bus	Emergency Exit Window sticker	04/05/2022 – 08/22/2024	24V631

#### Summary:

*The size of the lettering on the Emergency Exit Window decal does not meet the NHSTA requirements set forth in S5.5.3(b)*

#### Issue:

S5.5.3(b): Emergency Exit Identification: Concise operating instructions describing the motions necessary to unlatch and open the emergency exit shall be located within 15 centimeters of the release mechanism on the inside surface of the bus. These instructions shall be in letters at least 1 centimeter high and of a color that contrasts with its background

#### Action:

Replacement of the Emergency Exit Decal on both exit windows.

**Parts:**

<b>Service Part #</b>	<b>Qty.</b>	<b>Description</b>	<b>Notes:</b>
813941	2	School Bus Emergency Exit Decal	

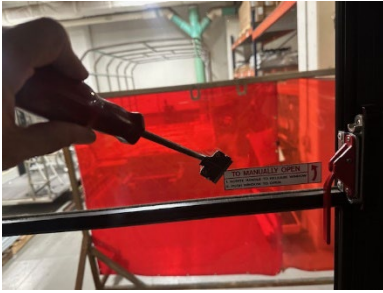
**Labor Times:**

<b>Description</b>	<b>Operation No.</b>	<b>Time</b>
Remove and Re-apply Emergency Exit Decal		0.30

# Service Procedure:

## Decal Removal

1. Located on the Emergency Exit Window will be a Decal with opening instructions. Using a razor blade style scraper, peel the decal from the window.



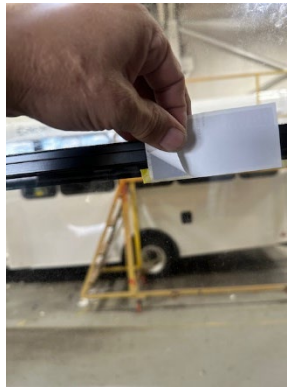
2. Remove any residual adhesive, clean the window, and let dry.



3. Using a piece of tape, adhere the decal on the window approximately 2" from the Exit handle and 3" below the top of the window frame and level.



4. Ensure that the decal is parallel with the window frame. Lift the decal and peel the backer away from the decal.



5. Carefully lower the decal from the taped edge while smoothing with a finger from edge to edge moving downward to the bottom of the decal.



6. Gently peel the transfer tape from the corner, pulling at a downward angle.



7. End of Process