

Subject: MISALIGNMENT BETWEEN REAR END OF FRONT DOOR GLASS RUN-CHANNEL AND FRONT END OF REAR DOOR GLASS RUN-CHANNEL	Bulletin No.: 09-050/24
	Last Issued : 11/20/2024

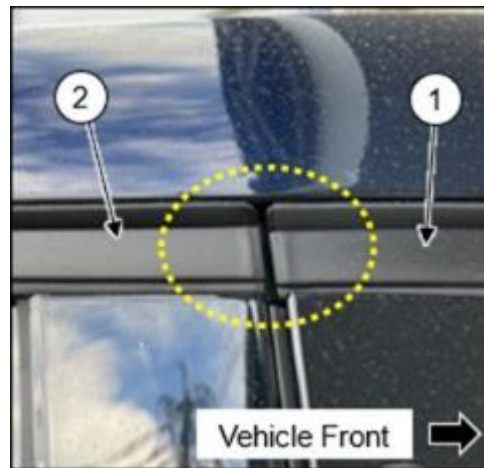
BULLETIN NOTES

APPLICABLE MODEL(S)/VINS

2024 CX-90
2025 CX-70

DESCRIPTION

Some vehicles may exhibit misalignment (in any direction) between the rear end of the front door glass run-channel (1) and the front end of the rear door glass run-channel (2).



Detail of A

This may be caused by the rear end of the front door glass run-channel sagging downward due to repeated thermal expansion and external forces. To eliminate this concern, the shape of the clip at the rear end of the front door glass run-channel has been modified to reduce deformation.

Customers having this concern should have their vehicle repaired using the following repair procedure.

REPAIR PROCEDURE

1. Verify the customer concern.
2. Replace the front door glass run-channel(s) with a modified one(s) according to the instructions in MGSS.

- CX-90 (FRONT DOOR GLASS RUN-CHANNEL REMOVAL/INSTALLATION)
- CX-70 (FRONT DOOR GLASS RUN-CHANNEL REMOVAL/INSTALLATION)

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NOTE:

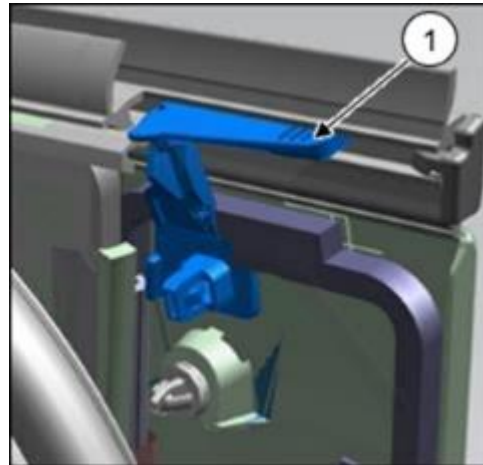
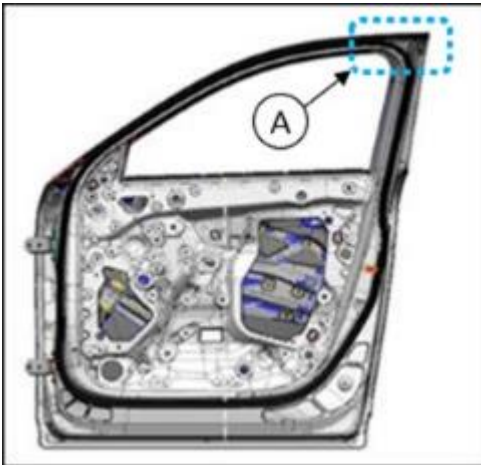
- Only repair the affected vehicle side.
- When installing the front glass run-channel, refer to the following "FRONT DOOR GLASS RUN-CHANNEL INSTALLATION NOTE" and install it properly.

ATTENTION: DO NOT remove the belt line molding during the replacement, even though the instructions include its removal procedures.

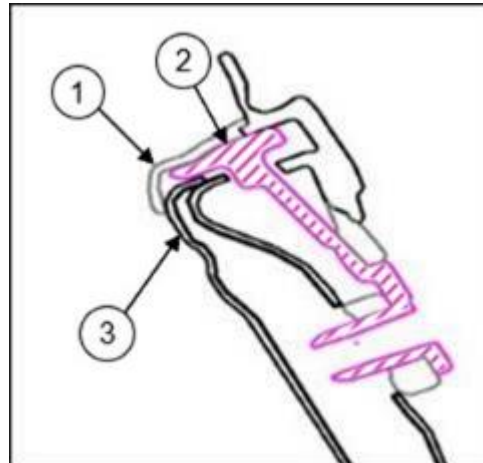
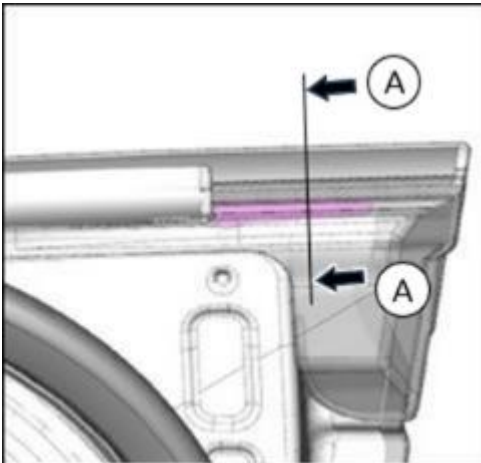
FRONT DOOR GLASS RUN-CHANNEL INSTALLATION NOTE:

Install the clip correctly, as shown in the following images.

NOTE: The clip is located under a part of the glass run channel. The modified clip (1) installation has been completed in the image.



- **Good:** When partially removing the front glass run-channel (1), the clip (2) is visible and installed above the door panel (3).

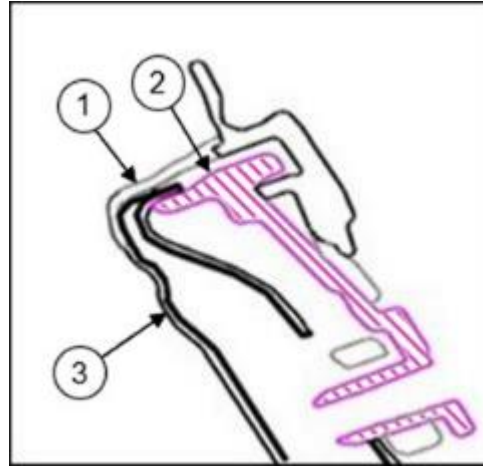
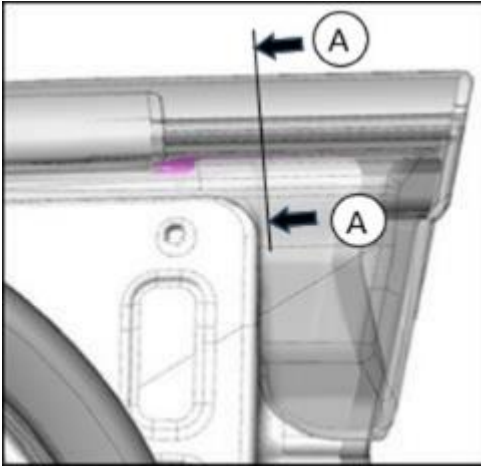


Section A-A

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No Good

When partially removing the front glass run-channel (1), the clip (2) is NOT completely visible and installed under the door panel (3).

**Section A-A**

3. Verify the repair.

PARTS INFORMATION

Parts Number	Description	Quantity	Notes
KEME-58-60ZB	CHANNEL (R), GLASS	1	(CX-70 and CX-90)
KEME-59-60ZB	CHANNEL (L), GLASS	1	(CX-70 and CX-90)
KD53-50-M38	CLIP, GARNISH	3 or 6	[R] for Sail Garnish
KMV6-50-M10	GARNISH (R), FRONT DOOR	1	[R] Black (CX-70 and CX-90)
KMV6-50-M20	GARNISH (L), FRONT DOOR	1	[R] Black (CX-70 and CX-90)
KMV7-50-M10	GARNISH (R), FRONT DOOR	1	[R] Piano Black (CX-70 and CX-90)
KMV7-50-M20	GARNISH (L), FRONT DOOR	1	[R] Piano Black (CX-70 and CX-90)

[R]: Replacement parts

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WARRANTY INFORMATION**NOTE:**

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A
Symptom Code	89
Damage Code	9B
Part Number Main Cause	****-58-60Z* or ****-59-60Z*
Quantity	1
Operation Number / Labor Hours:	<u>Glass Run-Channel Replacement Only:</u> One side: XXWXMCRX / 0.8 Hrs. (PHEV) XXWXMDRX / 0.8 Hrs. (H3T) Both sides: XXWXMGRX / 1.3 Hrs (PHEV) XXWXMHRX / 1.4 Hrs. (H3T) <u>Glass Run-Channel Replacement and Accessory Side Window Deflector Installation</u> Driver's side: XXWXMJRX / 0.9 Hrs. (All) Passenger's side: XXWXMMRX / 0.9 Hrs. (PHEV) XXWXMNRX / 0.9 Hrs (H3T) Both sides: XXWXMPRX / 1.6 Hrs. (All)

NOTE: Claim the front door garnish and the clip as related parts.

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