



TECHNICAL SERVICE BULLETIN

Rear Outboard Seat Belt Tongue Rattle Against Rear Interior Door Panel And/Or C-pillar - Built On Or Before 13-May-2024

24-225808 November
2024**Model:**

Lincoln 2024 Nautilus	Built on or before 13-May-2024
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Markets: North American market only

Issue: Some 2024 Nautilus vehicles built on or before 13-May-2024 may exhibit a rattle noise from the rear outboard seat area. This may be due to the outboard seat belt tongue making contact with either rear interior door panel and/or C-pillar moulding. To correct this condition, follow the Service Procedure to install a seat belt clip to reposition the seat belt tongue upward.

Action: Follow the Service Procedure on vehicles that meet all of the following criteria:

- 2024 Nautilus
- Built on or before 13-May-2024
- Rear outboard seat belt retractors functioning normally and free of damage
- Rear outboard seat belt tongue making contact with either rear interior door panel and/or C-pillar moulding

Parts

Service Part Number	Claim Quantity	Package Order Quantity	Number in Package	Description
PZ1Z-58611C22-AA	2	2	1	Seatbelt Clip

Claim Quantity refers to the total number of individual pieces required to repair the vehicle.

Package Order Quantity refers to the amount of the service part number package(s) required to repair the vehicle.

Number In Package refers to the number of individual pieces included in a service part number package.

Warranty Status: Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Service Part New Vehicle (SPNV)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SPNV/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

Labor Times

Description	Operation No.	Time
2024 Nautilus: Install And Adjust Clip On Seatbelt Webbing On Both (2) Sides Following The Service Procedure (Do Not Use With Any Other Labor Operations)	242258A	0.3 Hrs.

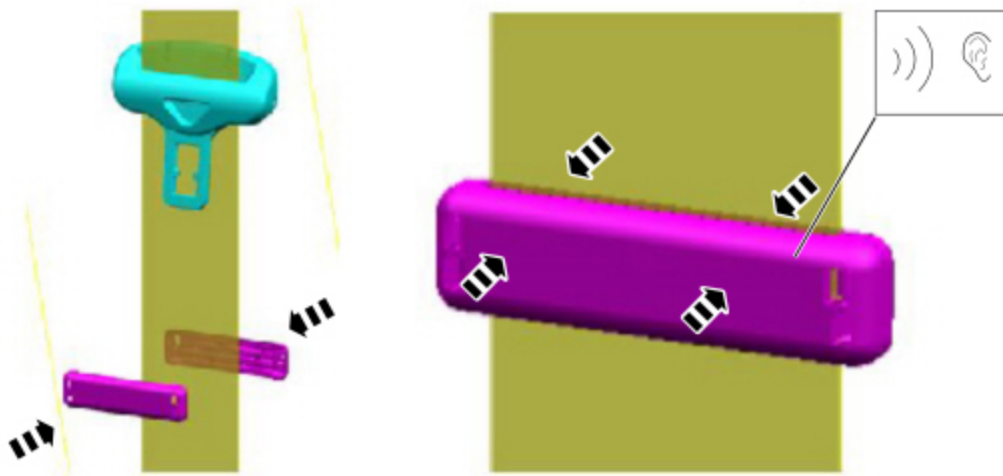
Repair/Claim Coding

Causal Part:	58611C22
Condition Code:	07

Service Procedure

1. Snap together and lock both seat belt clip halves over seat belt. (Figure 1)

Figure 1



E441605

2. Slide clip and belt tongue upwards together along belt webbing until it contacts the belt tongue, and then upwards approximately 6 in. (150 mm).
3. Confirm the seat belt tongue is now 6 in. (150 mm) higher than the previously stowed position. Adjust seat belt tongue position again if necessary to achieve this distance. (Figure 2)

Figure 2



E441606

4. Verify the seat belt tongue is now free from contacting either rear interior door panel and/or C-pillar molding.

5. Repeat Steps 1-4 for other side.

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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.