



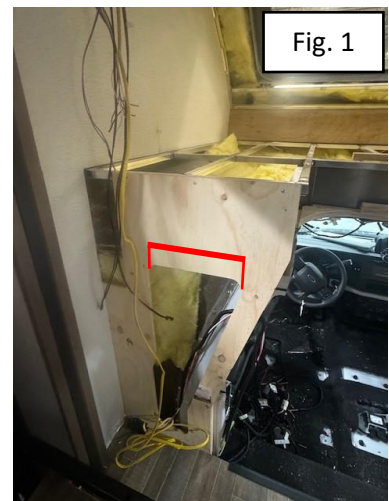
## OEM Cab Drip Rail to Decorative Wings – Sealant

<b>Bulletin Type:</b>	TSB	<b>Publication Date:</b>	November 2024
<b>Bulletin #(s):</b>	24-019	<b>Make(s):</b>	Jayco & Entegra Coach
<b>Job Code(s):</b>	9803616	<b>Model(s):</b>	Seneca XT (35L,29T,32U) Accolade XT (37K,37L,37M) Esteem XL (31F, 27U, 29V) Greyhawk XL (32U)
<b>Flat Rate(s):</b>	9803616 – 1.0 Hr. Labor – Gutter Rail and wings Sealant	<b>Model Year(s):</b>	2023 - 2025

<b>Incident:</b>	Water coming in at OEM gutter rail. (Front OEM Cab to Décor Wings)
<b>Affected Units:</b>	2023-2025 Jayco Seneca XT, Greyhawk XL; 2023-2025 Entegra Coach Accolade XT, Esteem XL
<b>Parts List:</b>	1 - SEALANT,CLKG QUAD BLK (Purchase Locally)
<b>Misc. Tools &amp; Supplies:</b>	Screw Gun with Square Head Bit Sealant Gun with Sealant Oscillating Saw Utility Knife
<b>Parts Return Information:</b>	N/A

## OEM CAB TO DECORATIVE WINGS SEALING INSTRUCTIONS

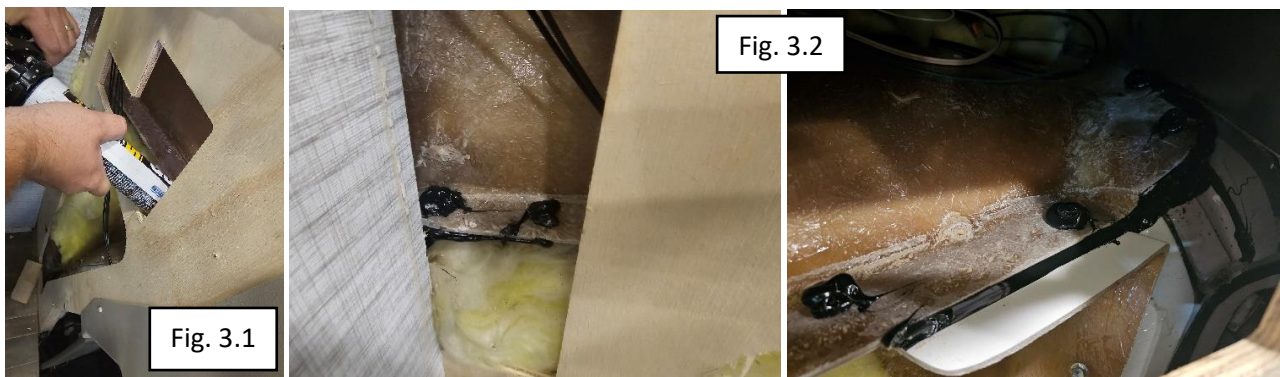
1. Remove the 4 screws holding the décor wings to the plywood. With the wings free, remove them from both the driver and passenger side of the coach.
2. Make sure the original cutout and notch are free and clear of debris or wiring.
3. Using an oscillating saw, cut a notch in the top of the plywood wings, roughly 3” higher than the existing cutout.
  - a. **Note: The cutout, in the wings, may need to be enlarged, larger than 3”, in order to provide better access for the sealant gun and sealant (Figure 1)**



4. On the inside of the notch, using a utility knife, you will need to cut back the OEM gutter rail.
  - a. **Note: You will want to make the cut as close to the fiberglass as possible.** (Figure 2)



5. Insert the sealant gun under the gutter rail and fill the rail full of sealant. (Figure 3.1) You will want to cover as much of the gutter rail as possible as well as cover all visible bolts on both the left and right-hand sides of the wing. (Figure 3.2)



6. With all visible bolts and the rail sealed, use soapy water and a finger to smooth out and clean up the seal. (Figure 4)
7. Repeat steps 3 - 6 on the opposite side of the coach.
8. Re-secure the decorative wings to the plywood.



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