



## **SERVICE BULLETIN #715**

5. Connect the original Ground wire 3357 to the Output module grey connector, pin 11, and connect to the negative side of the coil on the relay, position 85.
6. Connect the new ground wire from the battery box to pin 11 of the grey connector.
7. Connect the new power wire from the battery box to position 30 of the new relay.
8. Run a short wire from position 87 of the relay to pin 12 of the grey connector.
9. Voltage reading on the Command Zone and the Gauge cluster should closely resemble that of measured voltage at the right side battery box.

If any additional support is needed, please open a technical support incident on [Pierceparts.com](http://Pierceparts.com).