SERVICE BULLETIN

M1671 2024-10-01

M1671: 2023 X350 RA MAIN WIRING HARNESS AVAILABILITY

Reason for Revision

Table 1

Table 1. Document History

Date	Rev	Revision (Rev) Description
2024-09-26	-	Initial release

Purpose for Service Bulletin

This bulletin informs dealers that the 2023 X350 RA, Main Wire Harness (Part No. HD92000P420001) is no longer available. The Main Wire Harness has superseded to the 2024 vehicle part number.

If the main wire harness on a 2023 X350 RA needs to be replaced, two parts will need to be retrofitted and required to make the vehicle operational.

The Main Wire Harness (Part No. HD92000P420004) and Water Temperature Sensor (Part No. HD279115050003) from the 2024 X350 RA vehicle are required for the retrofit.

Required Dealer Action

Table 2. Required Dealer Action

Category	Description	Required
1	Must Perform Repair	☐
2	Repair If Presenting Symptom	☐
3	Feature Pack- Customer/Dealer Paid	☐
4	Informational Purposes Only	☑

1. Replace main wire harness. See service manual.

2. Replace water temperature sensor. See service manual.

Vehicles Affected

2023: X350 RA (LWZX350RA)

Markets Affected

Unites States only.

Affected Part Numbers

See Table 3 and Table 4.

Table 3. Superseded Part Number

Original Part No.	Superseded Part No.	Item Description
HD92000P420001	HD92000P420004	Main Wire Harness

Table 4. Retrofit and Required Component

Part No.	Item Description
HD279115050003	Water Temperature Sensor

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
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