

Symptom-based workshop manual

Service

149/24 ENU 1995

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Motor Symptom - Cooling System cannot be Filled Correctly: Check and Replace High-Voltage System Coolant Distributor if Necessary (SY 149/24)

Model Line: Taycan (Y1A / Y1B / Y1C)

Model Year: 2025

Concerns: Coolant distributor for high-voltage system

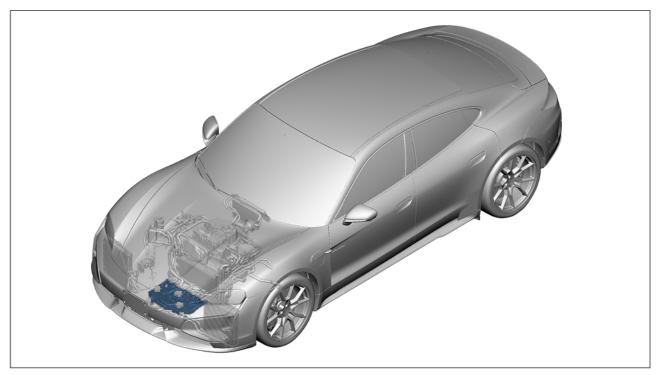
Symptom: After repairing the vehicle, the cooling system cannot be fully vented and refilled.

Cause: It is possible that a **high-voltage coolant system distributor** was installed in the vehicle that does not

reach the vacuum values for venting and filling the cooling system.

Remedial Action:

Check and replace high-voltage coolant distributor if necessary.



Installation position of coolant distributor for high-voltage system

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Required parts and materials as needed



Information

No parts are required for checking the high-voltage system coolant distributor.

Parts Info:

Part No.DesignationQuantity9J1121406E⇒ Coolant distributor for high-voltage1 piece

system

Material: Required materials (usually already available in the Porsche Center):

Part No. Designation Quantity
- Location of use

00004330516 \Rightarrow Coolant (20 I/ 5.28 gal container) As required

- Cooling system

Required tools

Tools:

- Torque wrench, 2-10 Nm (1.5-7.5 ftlb.), e.g., V.A.G 1783 Torque wrench, 2-10 Nm (1.5-7.5 ftlb.)
- Torque wrench, 6-50 Nm (4.5-37 ftlb.), e.g., V.A.G 1331A torque spanner, 6-50 Nm (4.5-37 ftlb.)

Additional required tools if the high-voltage system coolant distributor needs to be replaced:

- P90999 PIWIS Tester 4
- Battery charger with a current rating of **at least 90 A**, e.g. **VAS 5908 90-A battery charger**. For further information about the battery chargers to be used, see the relevant Workshop Manual. ⇒ *Workshop Manual '270689 Charging battery and vehicle electrical system'*
- T40262 Locking cap
- VAS 6410 Contact surface cleaning set
- VAS 6558A High-voltage measuring module
- VAS 6558A/52 High-voltage measurement adapter
- VAS 6883A Insulated tool set
- VAS 6856 Spring band clamp pliers
- VAS 6889 Spring band clamp pliers
- VAS 6890 Spring band clamp pliers
- VAS 6891 Spring band clamp pliers
- VAS 6930 Spring band clamp pliers
- 3093 Hose clamp
- 3094 Hose clamp
- VAS 531 011 Cooling system service equipment

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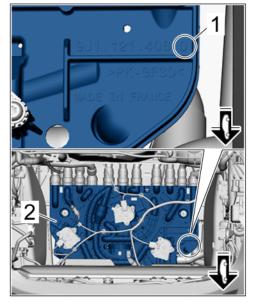
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Checking coolant distributor for high-voltage system

Work Procedure: 1 Remove the luggage compartment tray.

⇒ Workshop Manual '501919 Removing and installing luggage compartment tray'

Check index part number ⇒ Check index part number on distributor coolant high-voltage system
 -1- on distributor coolant high-voltage ⇒ Check index part number on distributor coolant high-voltage system -2- system.



Check index part number on distributor coolant high-voltage system

Assessment		Action
(<)	The index of the part number of the installed distributor for high-voltage coolant system is: "E" (or higher)	Coolant high-voltage system distributor OK continue and troubleshooting elsewhere. Install the luggage compartment tray. ⇒ Workshop Manual '501919 Removing and installing luggage compartment tray'
		End of action.
(X)	The index of the part number of the installed distributor for high-voltage coolant system is: "D"	High-voltage system coolant distributor needs to be replaced.
		Continue with ⇒ Technical Information '501919 replace with distributor for high-voltage coolant system '.

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Replace coolant distributor for high-voltage system

Work Procedure: 1 Replace coolant distributor for high-voltage system.

For work procedure, see:

⇒ Workshop Manual '199519 Removing and installing coolant distributor for high-voltage system'

Labor position and PCSS encryption

Labor position:

APOS	Labor operation	I No.
19950140	Checking coolant distributor for high-voltage system	
19951950	Removing and installing coolant distributor for high-voltage system	

PCSS encryption:

Location (FES5)	19950	Coolant high-voltage system distributor
Damage type (SA4)	1211	wrong part

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