

Service Alert

Mazda North American Operations
Irvine, CA 92618-2922



Subject: BRAKE NOISE, JUDDER AND DRAGGING DIAGNOSIS AND SERVICING	Service Alert No.: SA-016/24
	Last Issued : 10/04/2024

BULLETIN NOTES

This service alert supersedes the previously issued service alert(s) listed below. The changes are noted in Red.

Previous SAs:	Date(s) Issued:
SA-016/24	03/08/24, 06/06/24 and 08/21/2024
SA-003/23	01/11/23 and 09/15/23
SA-078/22	12/20/22
SA-019/20	01/29/20

APPLICABLE MODEL(S)/VINS:

2016-2021 CX-3
2020-2025 CX-30
2013-2025 CX-5
2023-2025 CX-50
2025 CX-70
2016-2023 CX-9
2024-2025 CX-90
2013-2025 Mazda3
2014-2021 Mazda6
2022-2023 MX-30
2016-2024 MX-5

DESCRIPTION

Some vehicles exhibit brake related concerns such as brake noise, brake judder or brake dragging. If you encounter a customer complaint for any one of these symptoms, refer to the following information to understand why symptoms may occur, and to better assist the customer in resolving their specific brake concern.

NOTE: Before following this Service Alert repair procedure, ensure published TSBs in MGSS have been completed per model year.

Some suggested simple MGSS search terms to use are:

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- Brake noise
- Brake sticking
- Brake drag
- Brake vibration

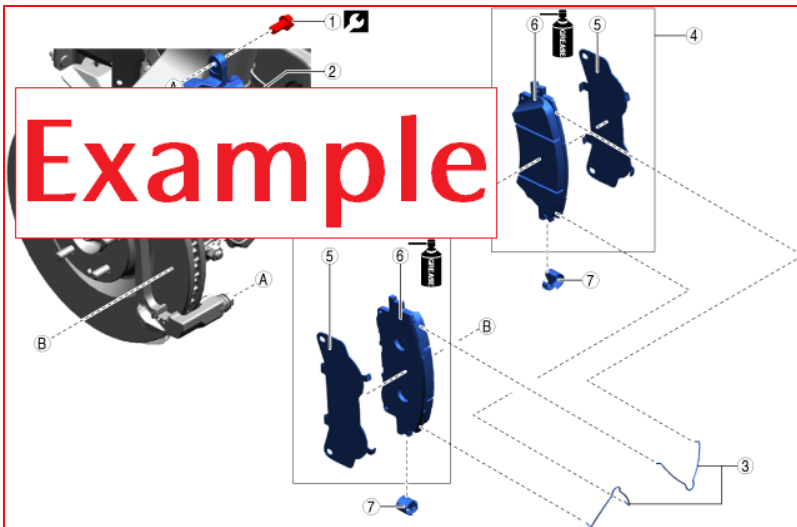
REPAIR PROCEDURE

BEST PRACTICES FOR BRAKE INSPECTION / REPAIRS / MAINTENANCE:

Always follow best practices during **all** brake inspections or repairs:

- Do not use grinding wheels or air-powered tools.
- Do not use air-powered tools to install wheels. Using power tools to tighten wheel nuts may cause a repeat brake failure.
NOTE: When installing the wheels and tires, tighten the wheel nuts using a torque wrench.
- Refer to MGSS online service information for lateral run-out, minimum rotor, and minimum pad thickness specifications for the subject vehicle.
- Brake Pads:
 - When performing any brake inspection or repair, always inspect the brake pad thickness first.
 - Brake pad thickness of 2mm is 0% and should be replaced.
 - Brake pad replacement procedure for every model includes locations that require grease for noise dampening. Be sure to apply grease at specified grease points according to MGSS online.
 - **Always follow brake rotor best practices with brake pad replacement.**
- Brake Rotors:
 - Brake rotors should be machined whenever brake pads are replaced.
 - Before replacing brake rotors, always take measurements and verify if they are within the tolerance that allows for machining.
 - In most cases, brake rotor replacement is not necessary to remedy a brake noise condition, machine the rotors using an on-car or bench brake lathe.
 - During rotor replacement, ensure the hub is free from any foreign substances that may prevent the rotor from fitting flush against the hub. A rotor that does not fit flush against the hub may experience a repeat brake judder.
- Apply locally sourced CRC® Disc Brake Quiet to the pad backing plates **during any brake repairs or** during brake replacement due to wear to reduce the occurrence of noise. The pad replacement procedure for every model includes locations that require grease for dampening noises. These grease points are NOT for lubrication. Use the CRC product in these locations. The image below is an example; the location will vary by brake design and will be shown in MGSS for the model you are working on.

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NOTE: For the best appearance, after pressing the brake pedal, wipe off any excess CRC® Disc Brake Quiet that is visible to the customer.

WHEEL AND TIRE INSTALLATION:

- **DO NOT** use air-powered tools to install wheels. Using power tools to tighten wheel nuts may cause repeat brake failure.
- When installing the wheels and tires, tighten the wheel nuts using a torque wrench. Wheel nut tightening torque can be found on MGSS online (GENERAL PROCEDURES (BRAKE)).

Click the link below for the appropriate symptom and repair section:

- **BRAKE NOISE**
- **BRAKE JUDDER OR VIBRATION**
- **BRAKE DRAGGING OR STICKING**

BRAKE NOISE:

There are various types of brake noise and many different conditions that can cause noise. The frictional coefficient between brake pads and rotors varies depending on pad material, temperature, humidity, braking force, etc. During braking, the brake pads are pressed with great force against the brake rotor. This generates friction to bring the vehicle to a stop.

- If the brake pads are of a soft compound, a larger amount of brake dust will appear on the wheels and the pads will wear more rapidly, but there will be less chance of brake noise.

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- If the brake pads are of a hard compound (as used in high-performance applications), less brake dust will appear, the pads will last longer, and braking performance will be improved. However, the drawback is that brake noise can occur more easily than with softer compounds.
- Finding a balanced compound with the qualities of both hard and soft compounds is difficult.

If you encounter a customer complaint for brake noise, first determine which wheel the noise is located at and repair the cause of the noise. After the repair is complete, explain to the customer that it is very difficult to completely eliminate brake noise from any vehicle and that the noise could return with increased time and mileage.

- **Groan Or Squeak Noise:**

If the noise is a groan or squeak while the brakes are applied, refinish the brake pads **and rotors** (provided they have adequate thickness) using sandpaper (grit #80) or replace the brake pads with new parts.

- **Brake Dragging Noise:**

If the noise is due to brake dragging, check the caliper and sliders to ensure they are not seized. Rebuild or replace the caliper and sliders as necessary. Clean off rust from all machined surfaces.

- **Rattle Or Clunk Noise:**

If a rattle or clunk noise is present, replace the brake pad shims/mounting hardware or replace the pads after inspecting the fit of all parts and determining the cause of the excessive clearance. Clean off rust from all machined surfaces.

NOTE: Refer to "Best Practices During Brake Inspection/Repairs/Maintenance" at the top of this document.

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BRAKE JUDDER OR VIBRATION:

Brake judder (or warping) is caused by uneven thickness (run-out) of the brake rotor. During braking, the clearance between the pads and rotor becomes wider and narrower. This causes force onto the pads and may create a vibration. Vibration is transferred through the brake hydraulic system and/or suspension and can be felt by the customer through the brake pedal, vehicle floor and/or steering wheel. Even micron-size unevenness may cause brake judder. Brake judder is more noticeable when slowing from a higher speed.

In most cases when brake judder is diagnosed, the rotors can be machined using an on-car **or bench brake** lathe and the pads can be refinished using sandpaper to restore braking performance.

It is not necessary to replace the rotors and pads unless:

- Excessive unevenness (run-out) of the rotors is present that cannot be remedied by resurfacing without exceeding the minimum thickness of the rotor.
- Excessive heat damage to the rotor (may include heat cracking).
- Excessive heat damage to the pads.

When you encounter a customer complaint about a brake judder, discuss the customer's driving and vehicle storage habits. Identify which wheel is causing the judder and visually inspect the rotors and pads to identify the cause.

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- **Rust:**
 - If rust on the rotors and/or brake pads is identified as the cause of the unevenness, measure the lateral run-out and machine the rotors using an on-car or bench brake lathe; refinish the pads with sandpaper (grit #80).
 - If machining the rotors does not correct the brake judder, replace the rotors.
- **Excessive Heat Damage:**
 - If the rotors have excessive heat damage or cracking, replace them.
NOTE: Signs of rotor heat damage include blue spots or hard spots.
 - If the rotors do not have excessive heat damage or cracking, measure the lateral run-out and machine the rotors using an on-car or bench brake lathe. If machining the rotors does not correct the brake judder, replace the rotors.
 - If the brake pads are heat damaged, replace them.
NOTE: Signs of brake pad heat damage include shiny surfaces or backing plate paint flaking.
 - If the brake pads are not heat damaged, refinish them with sandpaper (grit #80).
- **Brake Pad Dragging:**
 - A dragging brake pad will cause excessive heat and may warp the rotors. This may result in brake judder. Perform the inspection and repair for Excessive Heat Damage.

NOTE: Refer to "Best Practices During Brake Inspection/Repairs/Maintenance" at the top of this document.

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BRAKE DRAGGING OR STICKING:

This procedure will assist in finding the cause and appropriate repair for the brake dragging.

Inspection:

1. Check for DTCs, including pending DTCs.
NOTE: The source of the brake "drag" might not be a mechanical failure.
2. Safely raise the vehicle on a hoist.
3. Determine which wheel the brake dragging is coming from.
4. Remove the wheel, then rotate the brake rotor by hand to confirm the brake dragging.
5. Loosen, but do not remove the two (2) bolts securing the caliper to the bracket.
6. Remove the bottom bolt and rotate the caliper upwards.
7. Rotate the rotor by hand again and confirm if brake dragging is still present.

If brake dragging is still present, check for the following:

- Brake pads seized in the mounting support/hardware.
- Contact between the brake rotor and other components.
- A seized wheel bearing.
- The brake booster push-rod is out of adjustment.
- A seized or slow-to-return caliper piston.
- A seized caliper slide pin(s).
- The lateral run-out of the rotor exceeds specification.

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Inspection Results & Repair:

- If seized brake pads are found, clean the mounting support/hardware and brake pads before reinstalling.
- If contact between the brake rotor and other components is found, repair as necessary.
- If a seized wheel bearing is found, replace it according to MGSS online service information.
- If the brake booster push rod is out of adjustment, readjust it according to MGSS online service information.
- If a problem is found with the caliper piston return, check for the possibility of water entry due to caliper piston boot breakage or poor sealing, etc. Review the vehicle maintenance and repair history before deciding on whether to rebuild or replace the caliper.
- If seized caliper slide pin(s) are found, remove the pins. Clean and lubricate the pins, then reinstall.
- If a brake rotor run-out problem is found, machine the rotors using an on-car or bench brake lathe, **and if pad thickness permits**, refinish the brake pads using sandpaper (grit #80).

NOTE: Refer to "Best Practices During Brake Inspection/Repairs/Maintenance" at the top of this document.

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PARTS INFORMATION

Locally Sourced Parts

CRC Disc Brake Quiet
;
CRC® Disc Brake Quiet, 4 Wt Oz NOTE: The 9oz spray is not recommended.

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