



SIB 51 15 24

2024-10-22

DELIVERY STOP: PASSENGER SUN VISOR

This Service Information Bulletin (Revision 2) replaces SI B51 15 24 **dated July 2024**.

☒ THIS REPAIR IS MOBILE FRIENDLY

What's New:

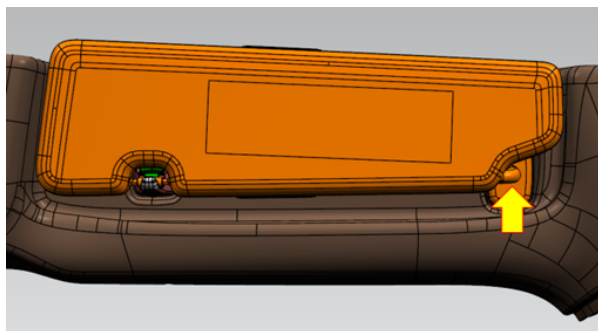
- Claim Information updated

MODEL

E-Series	Model Description	Production Date
F91	M8 Convertible	May 17, 2024 – June 17, 2024
F92	M8 Coupe	May 14, 2024 – June 17, 2024
F93	M8 Gran Coupe	May 13, 2024 – June 17, 2024
G14	8 Series Convertible	May 17, 2024 – June 18, 2024
G15	8 Series Coupe	June 10, 2024
G16	8 Series Gran Coupe	May 15, 2024 – June 17, 2024

AFFECTED VEHICLES

- Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.
- Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

BMW AG has issued a Delivery Stop (effective June 28, 2024) on certain Model Year 2025 BMW vehicles that were produced between May 13, 2024, and June 18, 2024.

During supplier production, the passenger sun visor shaft may not have been fully pressed into the socket (arrow).

Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

CORRECTION

Check and if necessary, replace the passenger side sun visor.

Note: The driver's side visor is not affected and does not need to be checked.

PROCEDURE

1. Unfold the passenger sun visor and check whether the shaft is fully seated.

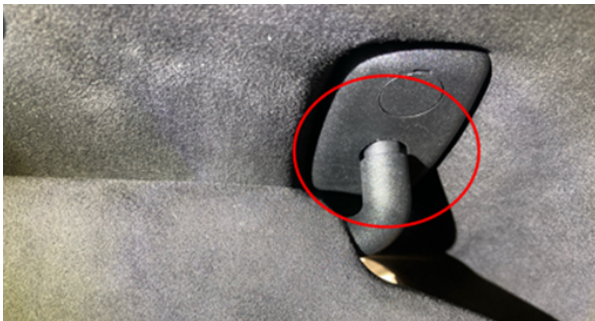
Note: Photo indicates an intact sun visor.

Note: Continue to step 2.



Note: Photo to the left indicates a faulty sun visor.

Note: If the sun visor is in the condition shown with part of the narrower shaft visible, the sun visor will need to be replaced following the repair instructions listed in ISTA/AIR 51 16 080.



2. Remove the passenger sun visor from the end support.



3. Grasp the sun visor with both hands as shown in the photo.





4. Pull the sun visor down with force and combine this with a swivel motion to the right and left.

Note: If the sun visor slips out of the socket, it must be replaced following repair instructions listed in ISTA/AIR 51 16 080.

PARTS INFORMATION

To determine the part number (1) below that applies to the specific vehicle being repaired, when required, enter the VIN/chassis number into either ETK or AIR, this will consider the specific equipment and/or options that are fitted to the vehicle.

We anticipate a low number of failures. If Remedy Status is green and you have a confirmed failure, please enter a Recall IDS Ticket with for review.

Part Number	Description	Quantity ^[A1]
51 16 7 481 764	Sun visor right; black fabric- F91, G14	1
51 16 8 070 684	Sun visor right; black fabric- F92, G15, G16	1
51 16 8 075 150	Sun visor right; Individual full leather- F91, G14	1
	per option code (SA) 776	
51 16 8 079 802	Sun visor right; Anthracite Alcantara- F92, F93, G15, G16 per option code (SA) 776	1

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below, and for WP # 2 and WP #4, the part number above that applies.

Repair Code:	0051950500	F91 F92 F93 G14 G15 G16 Check sun visor and replace if
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop.

Work Pkg	Labor Operation	Description (Plusposition work)	Labor Allowance
# 1	00 76 874	Checking the right sun visor (No repair is needed)	3 FRU
# 2	00 76 875	Checking and replacing the right sun visor	3 FRU

Or:

The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 76 247	Checking the right sun visor (No repair is needed)	5 FRU
# 4	00 76 248	Checking and replacing the right sun visor	5 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B51 15 24 WP 1), unless otherwise required by State law.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

