

MAS004402 RU 24-34

RAPID UPDATE

FROM: Maserati TSO

TO: Maserati Network



Maserati

PERSONAL SERVICE LAB

MASTERS OF CARE

Rapid Update 758 GranTurismo GranCabrio – Doors vs Fender - Flush & Gap Check

TECHNICAL SERVICE OPERATIONS



DATE: October 8, 2024

Certain Maserati GranTurismo (M189) GranCabrio (M190) MY24 MY25 listed in MODISCS+ are involved in a Rapid Update to carry out a door adjustment procedure for interference with the fender.

This action is necessary because, on a limited number of vehicles, the Flush & Gap between the door and the hood of the vehicle is incorrect with the risk of interference with the fender.

The procedure consists of checking the relative position between the door and the fender and, if necessary, recording the door profiles.

We remind you that all the Rapid Updates must be performed within the first workshop visit, regardless of the Mandatory setting set in Modis, as required by Maserati policies.

Also, for vehicles in Stock Dealer / PDI, it is necessary to carry out all action operations before delivery to the end customer, as required by the White Book and explicitly reported in the Pre-delivery checklist.

Please read and review this bulletin first before ordering parts and/or starting the procedure.

Contact your Regional AfterSales Manager (RAM) or the Technical Support Helpdesk if you have any questions.

Thank You for your continued support and cooperation.

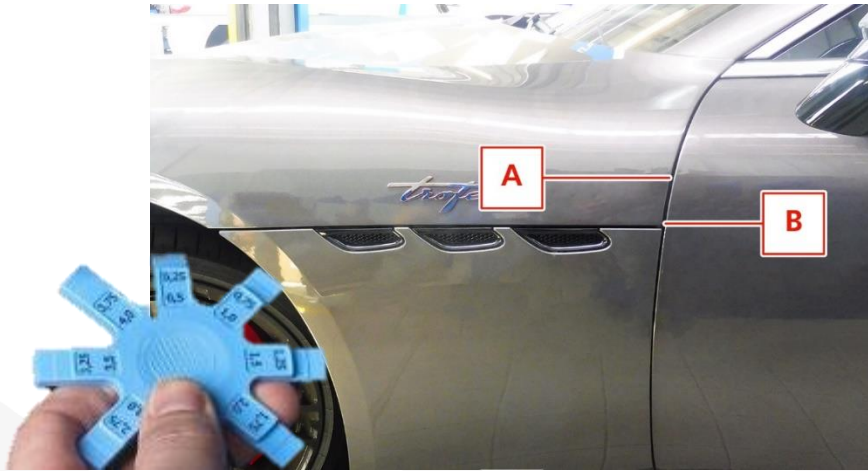
Maserati North America
Aftersales Dept.

Technical Procedure



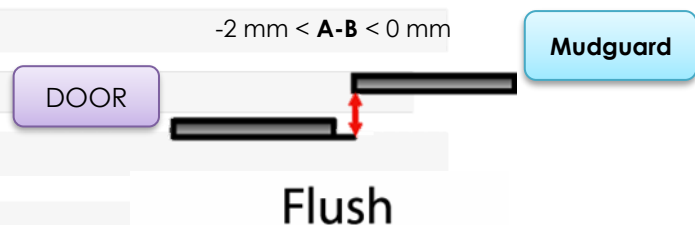
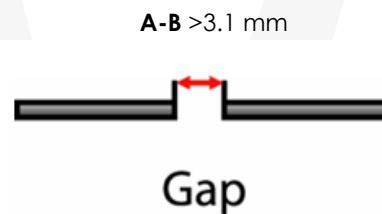
All images shown in this bulletin are for illustrative purposes only

1. Always check ModisCS+ to see if the vehicle is involved in this action and if it has not been previously performed.
2. Using a proper gauge, check the relative positions of the front hood, fender, and door.



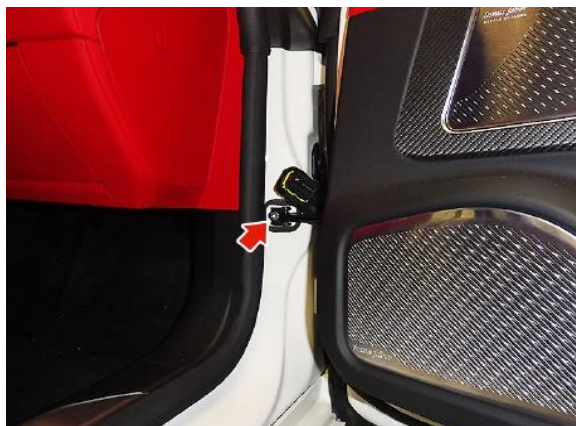
Flush&Gap Verification

GAP refers to the gap between the two profiles in the longitudinal direction, while **FLUSH** is the distance between the profiles in the transverse direction.



Always considering the **fender** as a **reference**, check:

- o from point **A** to point **B**:
 - the **GAP** (distance in the longitudinal direction) must be > 3.1 mm
 - The **FLUSH** (distance in the transverse direction) must be between 0 mm and -2 mm
3. If the measurements are within spec, no further adjustments need to be made.
 4. If one or more measurements do not fall within the range described, continue with the adjustment according to the following parameters.
 5. If the **GAP** between **A and B** is < 3.1 mm, proceed with the **adjustment of the door** on the X axis by acting on the hinge fixings on the body side.
 6. If the **FLUSH** between **A and B** is not between 0 mm and -2 mm, proceed with the adjustment **of the door** on the Y-axis on the hinge fixings on the door side.
 7. To adjust the door, follow the procedure in the workshop manual, in the "reassembly" section and in the instructions for correctly positioning the door.



Figures 2: Hinges on the side of the body



Figures 2: Door side hinges

- Adjust the position of the door according to the pre-check, moving it in the **X direction** (from right to left, longitudinal to the vehicle) or in the **Y direction** (pushing or pulling, transversely the vehicle) until the correct positioning is achieved.



- Check on both sides of the vehicle.
Note: If paint damage is found due to interference between moving parts in contact, please open a BluOnLine for assistance.
- Tighten all loose screws and reassemble all removed parts following the procedure in reverse order.
- Procedure complete.

Warranty claim

Complete the warranty claim as follows:

Description	Code
Rapid Update Number	758
Warranty Code	23
Error code	063
Part Number	9.30.001
Operation Code	
<ul style="list-style-type: none"> ▪ Check (2 sides) ▪ Gap&Flush tuning (1 side) 	9.30.001.A (0.10 h) 9.30.001.B (0.20 h)