

MAS003038 MTB 24-32

Technical Information

FROM: Maserati TSO

TO: Maserati Network



Maserati

PERSONAL SERVICE LAB

MASTERS OF CARE

GHIBLI FRONT GRILL CHROME TRIM DETACHMENT

DATE: October 15, 2024

This Technical bulletin serves as a guide and provides additional repair information regarding Front Grill Chrome Detachment on certain Maserati Ghibli's.

MODELS: M157 Ghibli (From MY18 to NEWER).

CUSTOMER CONCERN: Front Grill Chrome Detachment

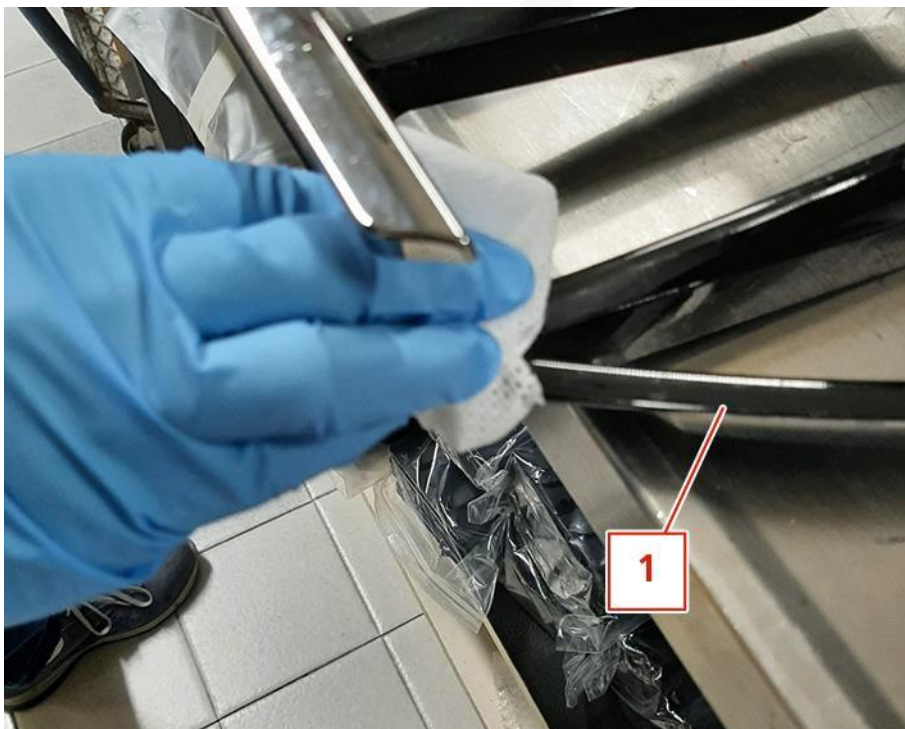


TECHNICAL PROCEDURE

IMPORTANT! The following repair action can be performed **WITHOUT** removing front bumper or the front grille. The procedure shown with the front grille removed is just to provide better illustration and instructions.

LABOR CODE: 9.10.004.C (0.25 h)

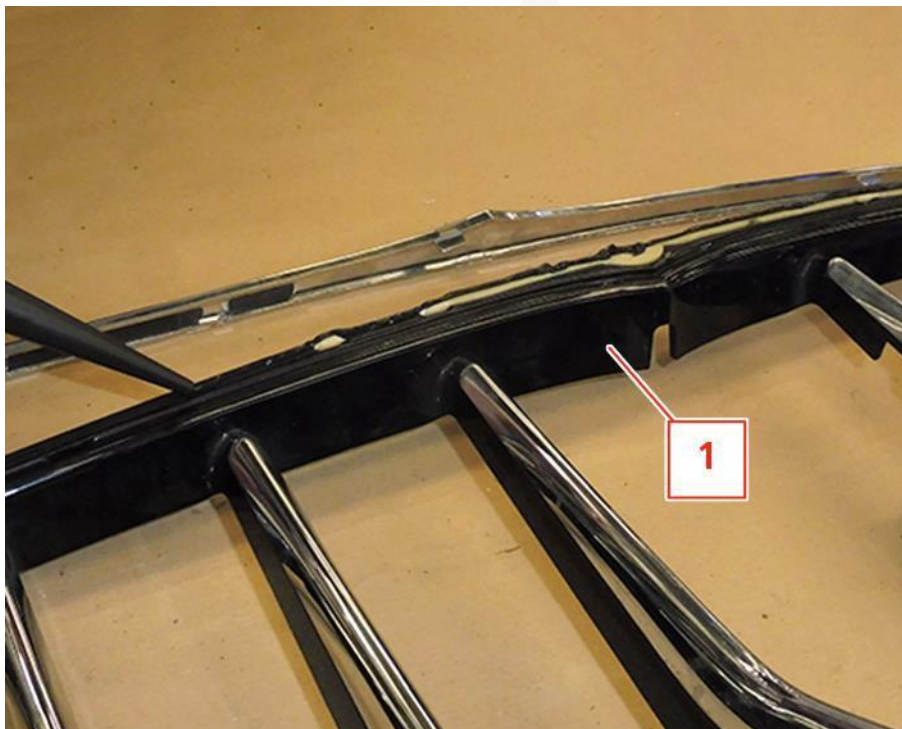
1. Use isopropyl alcohol to clean the surface of the grille (1).



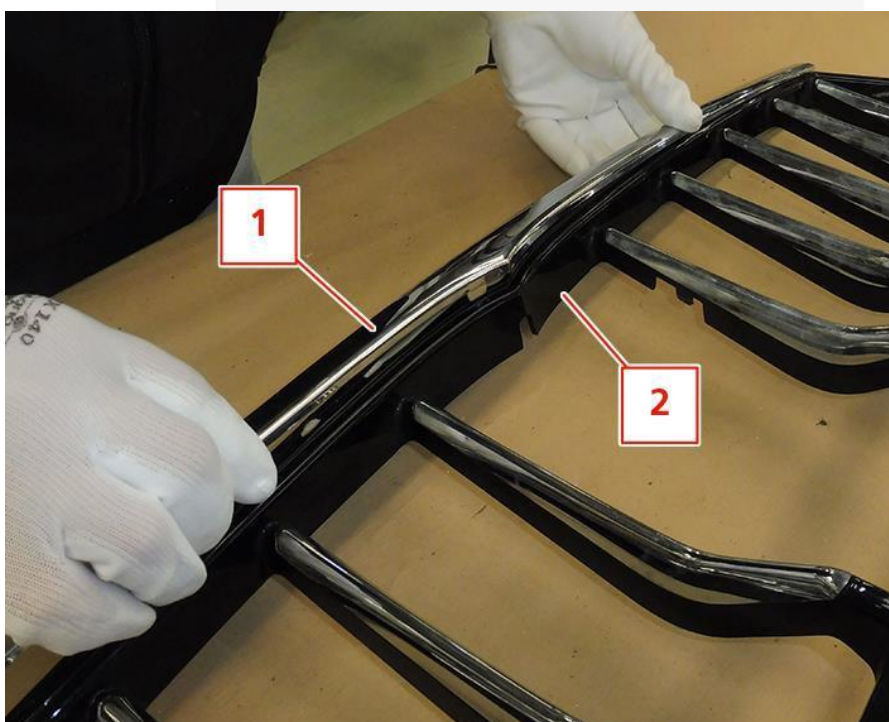
2. Use isopropyl alcohol to clean the surface of the chromed trim (1).



3. Cut the nozzle of the cartridge of adhesive in order to have a bead \varnothing 3 mm. Use one of the following adhesives (Or equivalent):
 - **Simson ISR 7008**
 - **Teroson MS 9360**
4. Apply a bead of adhesive on the detached area of the grille (1).



5. Within 5 minutes from the starting of the adhesive application, press the chromed trim (1) on plastic grille (2).



6. Use tape to hold the trim in place (1).



7. Use alcohol to clean any excessive adhesive.



Procedure complete.