SERVICE BULLETIN

M1659 2024-09-24

M1659: PAN AMERICA FUEL TANK UPDATE

Reason for Revision

Table 1

Table 1. Document History

Date	Rev	Revision (Rev) Description
2024-09-24	-	Initial release

Purpose for Service Bulletin

This bulletin informs dealers that the 2024 Pan America vehicles have been updated to have the inside of the fuel tank e-coated.

- To accommodate this process, a threaded plug (Part No. 10500167) was added to the left rear of the fuel tank.
- When ordering replacement fuel tanks for 2021-2023 vehicles, they will come with the e-coat process.
- Dealers will need to order and install the threaded plug (Part No. 10500167) separately.
- Electronic Parts Catalogs are updated to reflect this information.

NOTE

When ordering replacement fuel tanks for 2021-2023 Pan America vehicles, they will come non e-coated. Once old stock is depleted, all replacement tanks will come e-coated and dealers will need to order (Part No. 10500167) separately. ***Upgrading to new fuel tank is not warrantable****.*

Required Dealer Action

Table 2. Required Dealer Action

Category	Description	Required
1	Must Perform Repair	☐
2	Repair If Presenting Symptom	☐
3	Feature Pack-Customer/Dealer Paid	☐
4	Informational Purposes Only	☑

Vehicles Affected

2021-2024: Pan America (RA1250), Pan America (RA1250S), CVO Pan America (RA1250SE)

Markets Affected

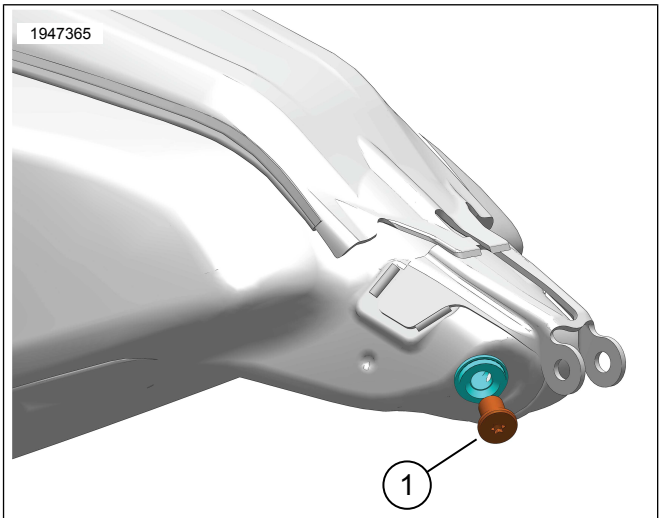
All markets affected.

Required Part Number

Table 3

Table 3. Part Numbers

Part No.	Item Description
10500167	Screw, custom e-coat drain plug



1. Screw drain plug

Figure 1. Screw Drain Plug

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
INITIAL HERE									