

Mud Flap Installing 184/23

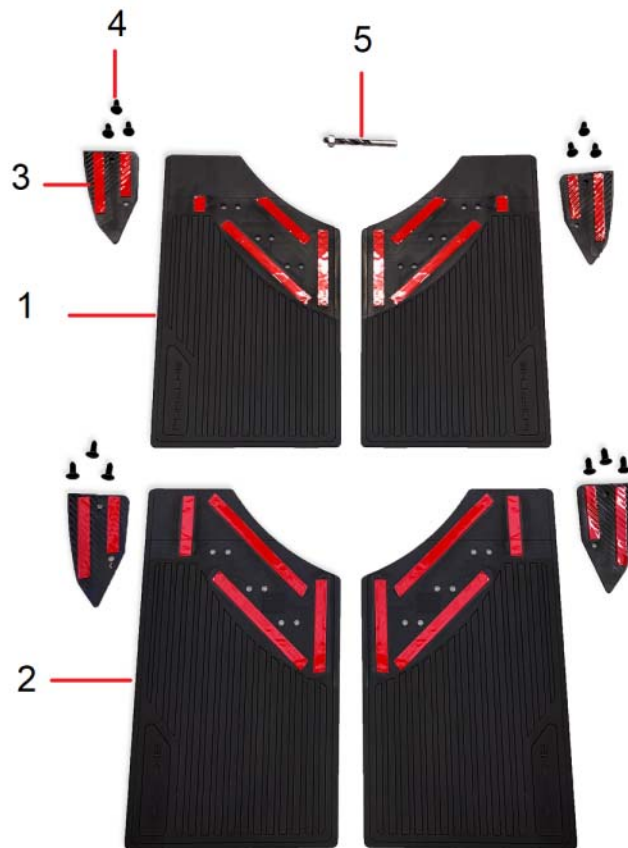
Mud flap installing 184/23

Vehicle Type: Cayenne 9PA/9PA1 2003–2010

Model Year: As of 2003 up to 2010

Cause: **Installing mud flaps on wheel housing for front axle and rear axle**  
The mud flaps can be installed with or without a “widened wheel arch cover”.

Part Info: **PCG.504.821.A** Mud flap (set)



Overview of the scope of delivery

Front mud flaps with adhesive strips ⇒ *Overview of the scope of delivery -1-*

Rear mud flaps with adhesive strips ⇒ *Overview of the scope of delivery -2-*

Spacer with adhesive strips ⇒ *Overview of the scope of delivery -3-* **only for vehicles with widened wheel arch cover**

Fastening clips ⇒ *Overview of the scope of delivery -4-*

Drill with anchor block ⇒ *Overview of the scope of delivery -5-*

Porsche Classic also recommends using a primer part number: **000.043.305.72** (not included in the scope of delivery)

Tool: Drill screwdriver, drill with anchor block (included), cutter blade, optionally hot air dryer, protective gloves

Preliminary Work: We recommend cleaning the vehicle in advance in the wheel housing area, using steam jets.  
Removal of wheels. ⇒ *Workshop Manual 'Removing and installing wheel'*  
Degrease wheel housings in the area of the fastening point.

Work

Procedure: **Front mud flap installing with widened wheel arch cover**

**PR: 6GE, 6GF, 6GG, 6GH, 6GJ, 6GK**

The work step is described for one side of the vehicle as an example.

Note: For vehicles without widened wheel arch cover, the "1 position spacer" work step is omitted.

The spacer ⇒ *Spacer position at the front -1-* must first be positioned for this purpose

### 1. Spacer position

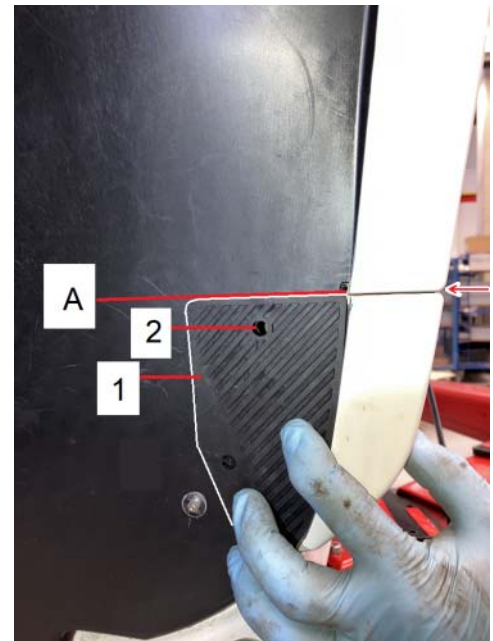
The spacer must be aligned with a set line ⇒ *Spacer position at the front -A-*

Use drill to scratch the drill points

Remove spacer and carefully drill through drill points

Coat and heat adhesive surfaces on the side of the wheel housing liner with primer

Remove adhesive strips from spacer and attach spacer to wheel housing, optionally heat adhesive strips lightly with a hot air dryer



*Spacer position at the front*

**2. Mud flap cut out front**

Use a cutter knife to separate top section from line⇒ *Mud flap cut out front -A-*



*Mud flap cut out front*

**3. Attaching mud flap to wheel housing**

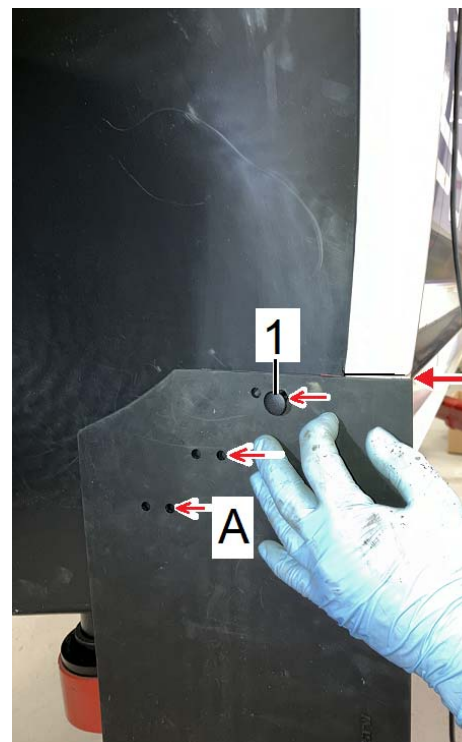
Before the adhesive strips can be removed, the two lower holes must be drilled

Align mud flap with upper fastening clip to do this⇒ *Mud flap attachment front -1-*

Scratch the two lower drill points and drill them through at the front, if necessary fold the mud flap upwards

Coat and heat adhesive surfaces on the side of the wheel housing liner with primer

Pull off adhesive strips from the mud flap and attach the fastening clips



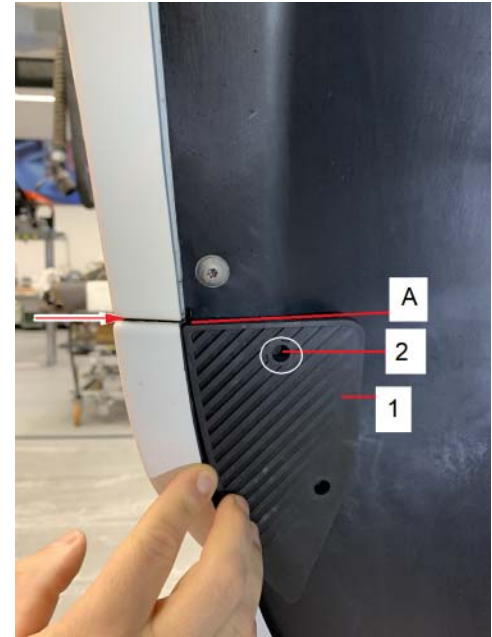
*Mud flap attachment front*

**4. Rear mud flap installing with widened wheel arch cover****PR: 6GE, 6GF, 6GG, 6GH, 6GJ, 6GK****5. Rear spacer position**The spacer must be flush with the set line ⇒ *Rear spacer position -A-*Scratch drill point ⇒ *Rear spacer position -2-*

Remove spacer and carefully drill through

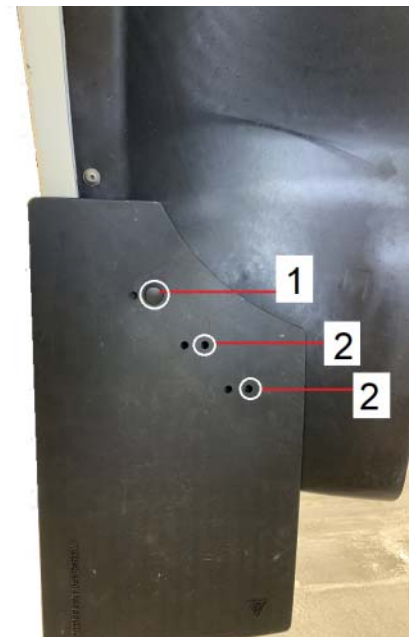
Coat and heat adhesive surfaces on the side of the wheel housing liner with primer

Pull off adhesive strip and attach spacer

*Rear spacer position*Note: The rear mud flap need **not** be trimmed on vehicles with widened wheel arches.**6. Rear mud flap attachment**Secure and align mud flap with fastening clip to do this ⇒ *Rear mud flap attachment -1-*Scratch and drill through fastening points ⇒ *Rear mud flap attachment -2-* if necessary fold the mud flap upwards

Coat and heat adhesive surfaces on the side of the wheel housing liner with primer

Pull off adhesive strip, adhere mud flap to wheel arch and attach the assembly clips

*Rear mud flap attachment*

**7. Assembly of mud flap front "without" widened wheel arch cover**

Off cuts of all mud flaps as described in point 2. "Mud flap cut offs"

Positioning of the front mud flap **Do not remove adhesive strips for this yet!**

Mud flap must be flush with the set line ⇒ *Front mud flap assembly without widened wheel arch cover -A-*

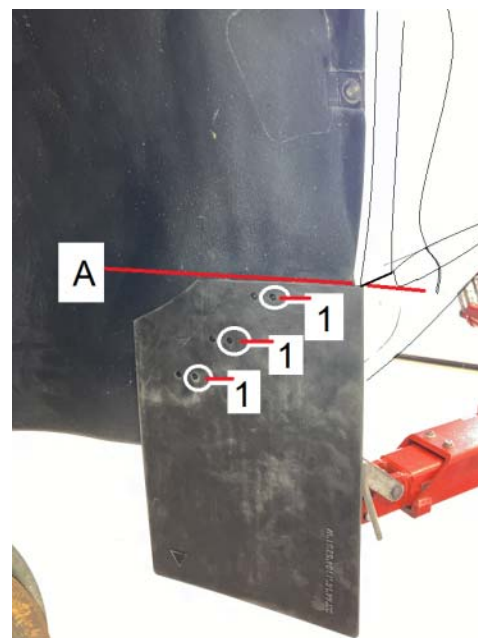
Scratch drill points ⇒ *Front mud flap assembly without widened wheel arch cover -1-*

Remove mud flap and drill attachment points

Coat and heat adhesive surfaces on the side of the wheel housing liner with primer

Remove adhesive strips and adhere mud flap to wheel housing, optionally heat adhesive strips lightly with a hot air dryer

Installing fastening clips



*Front mud flap assembly without widened wheel arch cover*

**8. Rear mud flap installing without widened wheel arch cover**

Positioning of the mud flap **Do not remove adhesive strips for this yet!**

Mud flap must be flush with the set line ⇒ *Mud flap position without widened wheel arch cover -A-*

Scratch drill points

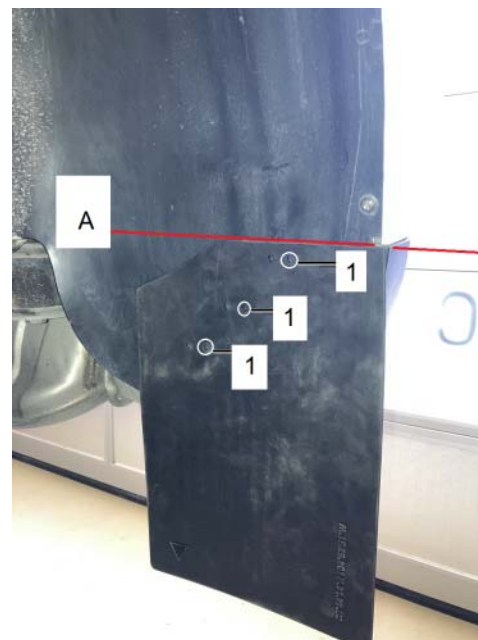
Remove mud flap

Drilling holes ⇒ *Mud flap position without widened wheel arch cover -1-*

Coat and heat adhesive surfaces on the side of the wheel housing liner with primer

Pull off adhesive strip and adhere mud flap to wheel housing

Install fastening clips



*Mud flap position without widened wheel arch cover*

Labor time: 124 TU

66812440: Install mud flaps

Labor time: **124 TU**

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