

# Rear Fender Skirt Securing Instructions

**Time Allotment:** 3.00 Hours

**Tools and Material Needed:**

(14) 2" or 3" screws

(12) 1" Self-Tapping Screws

(2) 1 ½" x 1 ½" x 2" steel angle with predrilled holes

Impact Gun

**Description of issue:** This repair process is for the rear fender skirt panels (left and right hand) in the event of excessive movement.

**Repair Process:**

Step 1) Remove belt trim above rear fender skirt and take screws out so the fender skirt will come off the RV

Step 2) Remove screw cover along the bottom of the rear sidewall

Step 3) Underneath the center of the rear sidewall and chassis, install (4 to 6) x 3" screws from the floor frame to the sidewall.

Step 4) Install (1) 2 "to 3" (screw length depends on out rigger location) screw from the outrigger in the chassis going to the rear sidewall on each side of the RV

Step 5) From the outside of the rear sidewall, install 4-6 x 3" screws in the rear sidewall going toward the chassis and floor frame

Step 6) Add steel angle with the 1" self-tapping screw to the chassis I-Beam and back wall of the RV.

Step 7) Re-install the new skirt panels and trim to complete the repair.