

ATTENTION:
 GENERAL MANAGER
 PARTS MANAGER
 CLAIMS PERSONNEL
 SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE INFORMATION BULLETIN

APPLICABILITY: 2023MY Legacy & Outback
 2023MY Ascent
 2024MY Impreza
 2024MY Crosstrek

NUMBER: 07-211-23

DATE: 06/05/23

REVISED: 09/17/24

SUBJECT: EyeSight / Wide Angle Mono Camera Adjustment

INTRODUCTION:

This Service Information Bulletin provides the printable target chart needed to perform the wide angle mono camera adjustment procedure for the EyeSight system. **Adjustment of the wide angle mono camera is required after windshield removal/installation, any collision, stereo camera replacement, and mono camera replacement.** Please follow the printing procedures outlined below when using the target chart provided in this bulletin.

Target Chart Information:

Refer to the wide angle mono camera adjustment and inspection information found in the applicable Service Manual: Body & Electrical/WIRING SYSTEM > EyeSight > Wide Angle Mono Camera Adjustment, Inspection > Procedure

1. When printing the attached document, confirm the printer settings are set to “Tabloid” and “Actual Size.” The preferred paper size is 11 X 17 inches.

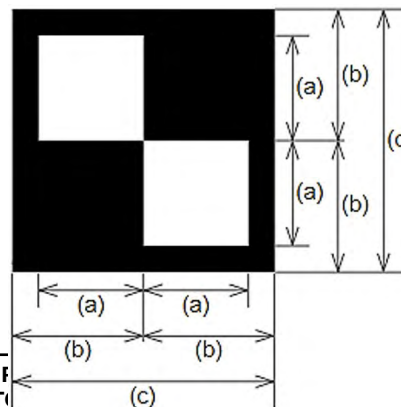
NOTE: If tabloid 11 X 17 inch paper is not available, standard letter 8.5 X 11 inch paper can be used by split printing and fitting the two sections together.

2. ALWAYS confirm the printed target is the correct size by measuring the specified points outlined below.

a. 104 mm (4.09 in)

b. 130 mm (5.12 in)

c. 260 mm (10.24 in)



CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONNEL MAY RESULT IN SERIOUS INJURY TO THOSE PERSONS OR THINGS.

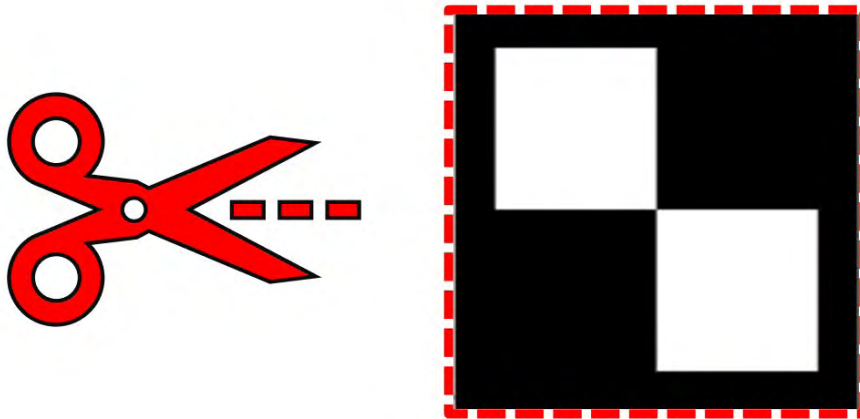
Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

Subaru of America, Inc. is ISO 14001 Compliant

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

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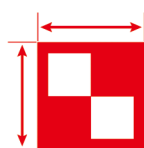
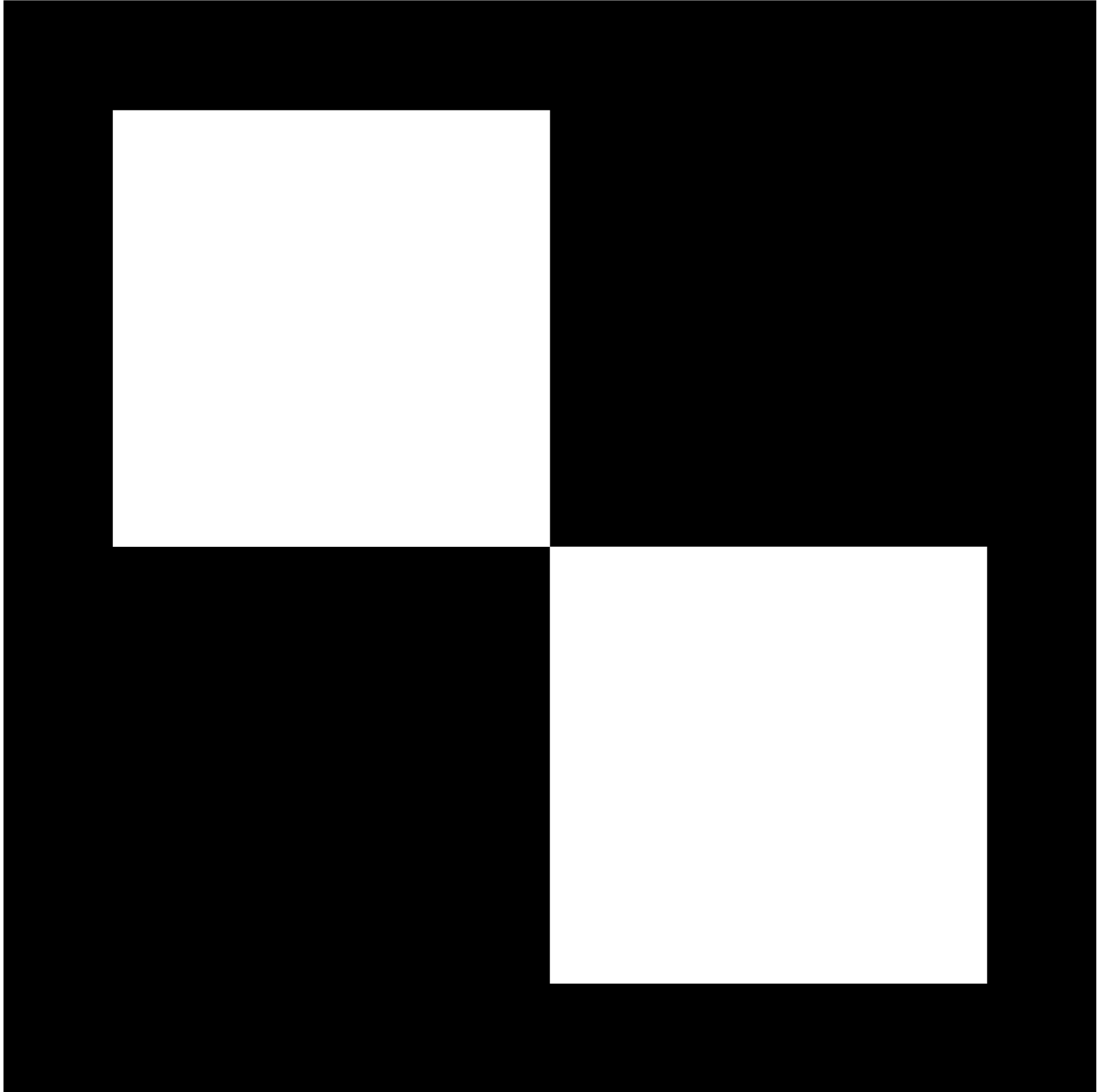
3. Once the target chart is printed and the sizing is confirmed, cut and trim the target chart along all four edges. See the image below.



4. Attach the target chart to a suitable vertical partition with a flat surface and continue the adjustment procedure as per the applicable Service Manual.

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**Right click and “Save Image As...” to computer.
Then print downloaded file to ensure proper measurements.**



**Print on 11x17 paper
Verify the height and width of the target is 260mm.
Remove notes in red from final target assembly.**

IMPORTANT REMINDERS:

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.