



GROUP	MODEL
TRA	All Models with ISG/EOP
NUMBER	DATE
113	September 2024

TECHNICAL SERVICE BULLETIN

SUBJECT: **PRECAUTIONS FOR TRANSMISSIONS WITH ISG/EOP**

This bulletin provides information related to the replacement or servicing of transmission assemblies on all Kia vehicles equipped with Idle-Stop-Go (ISG) and High-Flow Electric Oil Pump (HF EOP). The HF EOP protective connector cover may NOT have been installed on a new or remanufactured transmission during assembly. The HF EOP connector may become contaminated with debris during shipping and/or with oil/coolant during installation. If the replacement transmission assembly received does NOT have a HF EOP protective cover installed, follow the instructions below for the applicable vehicles:

Note: This TSB also applies anytime the EOP connector is removed or being serviced on the vehicle.

1. Clean the HF EOP connector using shop air to remove any oil, coolant, or debris.
2. Cover the connector using non-residue tape or plastic covering.
3. Confirm the HF EOP remains covered/protected anytime the connector has been removed.
4. Confirm that the connector is also covered/protected while the vehicle is being serviced.

Note: EOPs for other models may not be identical to the one shown below. Refer to KGIS for the applicable EOP for the model vehicle you are working on.



(EOP cover sample pictured above)

NOTICE

A Technical Service Bulletin is a field fix repair program without customer notification that may be performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.

