



SIB 61 08 24

2024-09-12

SERVICE ACTION: R 1300 GS and GS Adventure Replace Starter Relay

This Service Information Bulletin replaces SIB 33 04 24 **dated sept 5, 2024**.

What's New (Specific text highlighted):

- Defect code corrected.

MODEL

Model	Model Description	Model Code
KA1	R 1300 GS	0M23
KA2	R 1300 GS Adventure	0M33

The affected vehicles have been marked with campaign number **0061630000** in AIR.

In order to determine if a specific motorcycle is affected by this campaign, it will be necessary to verify the vehicle VIN in AIR (Aftersales Information Research). Based on the response of the system, either proceed with the repair or take no further action. Please note, open campaigns or vehicle stops may not appear in DCS Warranty Vehicle Inquiry or sales systems until 24-72 hours after they are announced, therefore AIR is always the recommended method for determining open campaigns and vehicle stops.

SITUATION

A small quantity of R 1300 GS's and GS Adventures were assembled with a wiring harness where the relay and its new protective holder were pre-assembled using a safe process by the wiring harness supplier. The process does not cause any damage during assembly. The result being these units are not required to be part of the current ongoing recall "61 07 24 Recall 24V-557: Replace Starter Relay".

However, these units were produced with a semiconductor style starter relay and we are moving to the new electromechanical starter relay.

As of model year 2025 units in series production at the factory, the conversion to the new style electromechanical starter relay will be carried out.

PROCEDURE

For vehicles that have not been delivered, the Service Action must be carried out before delivery to customers.

For vehicles already retailed, the Service Action must be carried out during the next workshop visit.

Replace the current semiconductor starter relay with a conventional starter relay according to the repair instruction (**00 60 397 – Converting the starter relay**) in AIR in conjunction with a **software update to I-Level X001-24-07-505**, using **ISTA version 4.48.4X or newer**.

NOTE: It is essential to make sure that the **FASTA data is transferred correctly to the back end**. FASTA data is used as evidence for the correct performance of the recall in warranty accounting to prevent a debit. If the software update is not performed or performed incorrectly (not using the correct ISTA version), the claim will be debited, and the recall will be reopened on the corresponding VIN.

PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in ETK which takes into account specific equipment and/or options.

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Additional parts like gaskets, hardware and chemicals may be required for the complete repair.

Part Number

61 36 8 354 778	Starter relay	QTY 1
07 14 7 575 163	Hex nut, self-locking, M6	QTY 2

CLAIM INFORMATION

Please submit claims via the normal claim process using the information below:

Defect Code

00 61 63 00 00	Converting starter motor relay
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Labor Operation

00 60 397	Converting starter motor relay	6 FRU
+00 60 897	Converting starter motor relay	5 FRU
46 52 510	Mounting and dismounting the rear-wheel stand with special tools (for motorbikes without a center stand)	1 FRU

FRUs includes all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g., visual inspection, lubrication, cleaning parts etc.) and administrative tasks.

Labor operation code 00 60 397 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation instead.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Contact the BMW Technical Support Group via TSARA
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Motorrad Parts Department

Supporting Materials

[picture_as_pdf RM_0060397_0M21_EN.pdf](#)

[picture_as_pdf 61 08 24 - R 1300 GS-GSA Replace Starter Relay.pdf](#)

