



SIB 11 05 24

2024-09-10

SERVICE SOLUTION: R 1300 GS Adventure Engine Protection Bar

MODEL

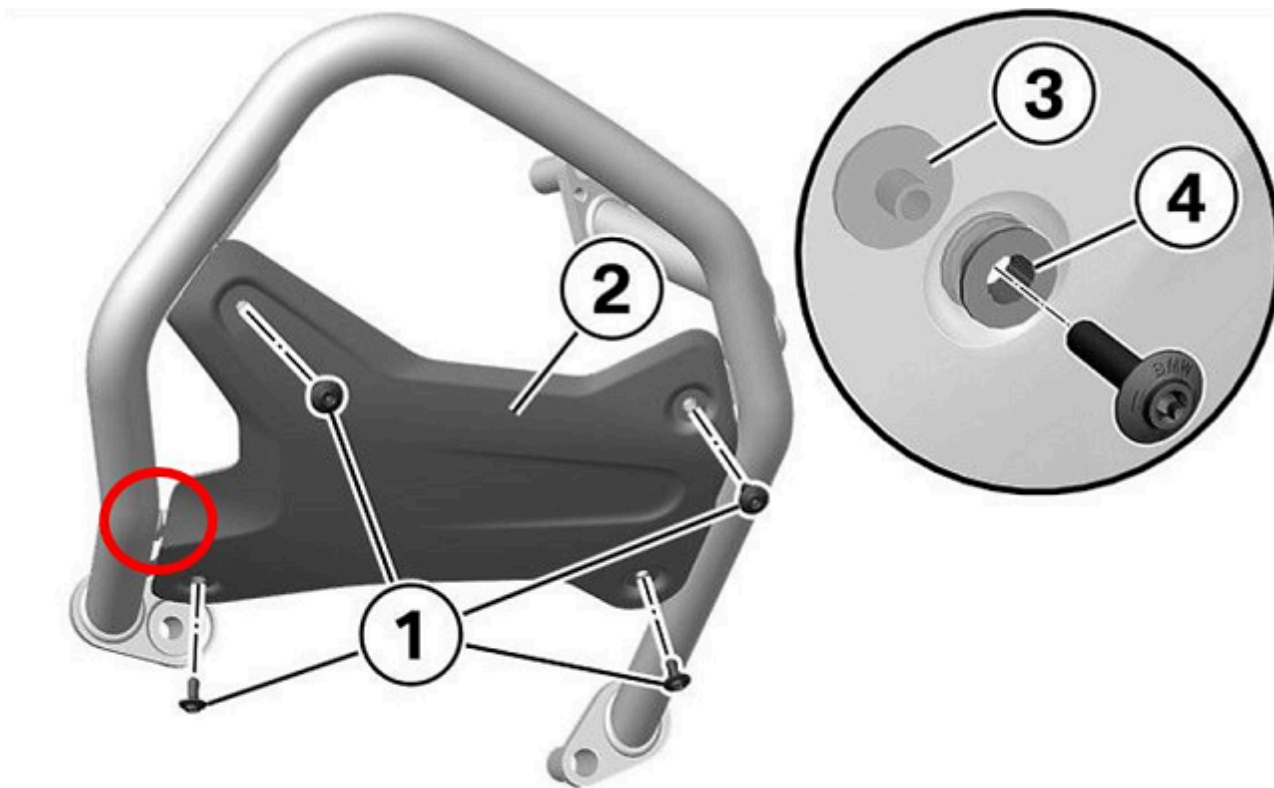
Model	Model Description	Model Code
KA2	R 1300 GS	0M33

SITUATION

The R 1300 GS Adventure is not delivered with engine protection bars mounted as the bike will not fit in the crate with the protection bars installed. The trim is not mounted on the protection bars.

The protection bars and trim will continue to be packaged separately up to the third quarter of 2024. After this time the trim will be mounted on the protection bars and packaged together in the crate.

In individual cases, after installing the trim, the trim may come into contact with the welded seam of the engine protection bar on the right-hand side in the rear lower driving position (see figure).

**PROCEDURE**

The engine protection bars must be mounted on the vehicle before delivery to the customer.

The installation is similar to the engine protection bar on the R 1300 GS.

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The workshop installation guide for the engine protection bar and the trims can be viewed in AIR under model code 0M23 (R 1300 GS), Unified Parts Group 77.

If the trim comes into contact with the welded seam of the engine protection bar, establish a gap using the included washers and longer screws.

Note:

Longer screws (M5x20) and two washers should then always be used for both lower screw points. The washers must be installed between the engine protection bar and bush (3).

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Contact the BMW Technical Support Group via TSARA
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Motorrad Parts Department

Supporting Materials

[picture_as_pdf 11 05 24 - Engine Protection Bar Mounting.pdf](#)

