



SIB 01 04 19

F2X F3X F48 B46 EVAP PURGE (VENT) VALVE LTD WTY EXT (ELW) 15 YEARS/150,000 MILES

2024-09-16

☐

THIS REPAIR IS MOBILE FRIENDLY

This Service Information bulletin (Revision 03) replaces SI B01 04 19 **dated May 2021**.

What's New:

- SIB Title has been updated.
- The remaining Model Year 2016 F48 and the Model Year 2017 F2x, F3x, and F48 vehicles have been added.
- Fuel Tank Purge Valve coverage for all applicable vehicles is 15 years/150,000 miles.
- The original attachment was updated, and new one was added.

MODEL

E-Series	Model Year	Model Description	Engine
F22	2017	230i Coupe, 230i xDrive Coupe	B46O PZEV(SULEV)
F23	2017	230i Convertible, 230i xDrive Convertible	B46O PZEV(SULEV)
F30	2017	330i Sedan, 330i xDrive Sedan	B46O PZEV(SULEV)
F31	2017	330i xDrive Sports Wagon	B46O PZEV(SULEV)
F32	2017	430i Coupe, 430i xDrive Coupe	B46O PZEV(SULEV)
F33	2017	430i Convertible, 430i xDrive Convertible	B46O PZEV(SULEV)
F34	2017	330i xDrive Gran Turismo	B46O PZEV(SULEV)
F36	2017	430i Gran Coupe, 430i xDrive Gran Coupe	B46O PZEV(SULEV)
F48	2016 to 2017	X1 sDrive28i	B46O PZEV(SULEV)
F48	2016 to 2017	X1 xDrive28i	B46O PZEV(SULEV)
F48	2016 to 2017	X1 xDrive28i Br	B46O PZEV(SULEV)

Note: The Model listing above is for informational purposes only, it is not the only deciding factor.

Eligible Vehicles

To assist you in identifying those vehicles that have this component-specific extended limited warranty (ELW) coverage, the following Vehicle Comment will show in the VIN-specific Warranty Vehicle Inquiry (WVI).

Prior Vehicles that are included in the Updated Action (10/120 to 15/150)

SI B01 04 19 (RC 13 90 90 03 00): For this vehicle, the EVAP systems purge (vent) valve limited warranty for defects in materials or workmanship has been extended to 15 years/150,000 miles, from the original 10 years/120,000 miles, as determined from the original in-service date. This coverage is subject to the same vehicle eligibility requirements, limitations, and exclusion criteria that apply to the BMW New Vehicle Limited Warranty. Vehicles that are registered in California or a State that has fully adopted the State of California PZEV(SULEV) emission regulation (State of registration, model, and model year dependent), the emission-relevant coverage for this component is 15 years/150,000 miles.

Additional Vehicles included in the Updated Action (15/150)

SI B01 04 19 (RC 13 90 90 03 00): For this vehicle, the EVAP systems purge (vent) valve limited warranty for defects in materials or workmanship has been extended to 15 years/150,000 miles as determined from the original in-service date. This coverage is subject to the same vehicle eligibility requirements, limitations, and exclusion criteria that

apply to the BMW New Vehicle Limited Warranty. Vehicles that are registered in California or a State that has fully adopted the State of California PZEV(SULEV) emission regulation (State of registration, model, and model year dependent), the emission-relevant coverage for this component is 15 years/150,000 miles.

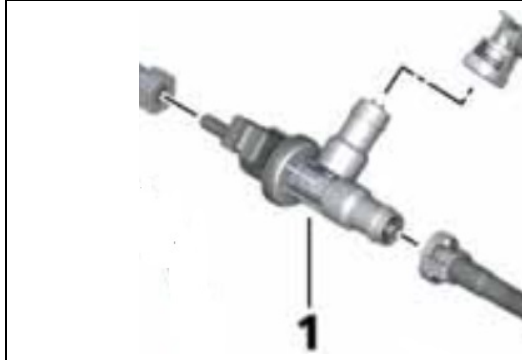
Note: The remaining Model Year 2016 F48 and the Model Year 2017 F2x, F3x, and F48 vehicles were added with the posted update of this bulletin dated September 2024.

Note: Before performing a repair and submitting a claim, first confirm that the vehicle has the above Notice of Extended Limited Warranty coverage in the WVI "Vehicle Comments" section.

If you have ELW eligibility and/or coverage questions, please contact the Warranty department through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections prior to performing any repair.

SITUATION

Component-Specific Extended Limited Warranty (ELW)



For the eligible vehicles, BMW of North America, LLC (BMW NA) is extending the limited warranty for the vehicle's **Evaporative Emission Control (EVAP) System's Purge Valve** to:

- **15 years/150,000 miles as determined by the vehicle's original in-service date.**

This component-specific limited warranty extension (ELW) applies to defects in materials or workmanship.

This coverage applies to the specified vehicle (VIN), is transferrable to the next owner(s), and is subject to the same vehicle eligibility requirements, limitations, and exclusion criteria that applies to the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Note: This bulletin is notice of a limited warranty extension. This is **NOT** a notice of a Recall or Service Action.

There is no immediate repair required unless the BMW vehicle is currently experiencing this problem.

Customer Notification Letter

Even though this is NOT a Recall, BMW NA is sending VIN-specific customer notification letters.

This coverage replaces the previous model year 2016 X1 (F48) 10 year/120,000-mile extended coverage for applicable vehicle models.

CAUSE

Over time, the EVAP system's vent (purge) valve may develop material and operational issues, this can cause hard starting, and the engine to run rough, especially while idling.

There could also be an audible metallic noise emanating internally from the purge valve.

Additionally, your vehicle will store the corresponding fault codes that may also be generated, and the Malfunction Indicator Lamp (MIL) will illuminate.

One or more of the following or similar fault codes may be entered in the DME fault memory:

- 118001 - mixture control: Mixture too lean,
- 118401 - mixture control: Mixture too lean, large deviation,
- 100E08 - fuel tank ventilation system: malfunction

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- 191C02 - fuel tank ventilation system, 2nd discharge point: malfunction, and/or
- 195014 - differential pressure sensor, tank vent valve, signal: stationary

CORRECTION

Follow the instructions in the PROCEDURE section.

PROCEDURE

If a vehicle listed above arrives at your center with the issue described in this Service Information Bulletin, perform the corresponding diagnosis and when applicable, replace the EVAP system’s vent (purge) valve as instructed or as determined by the diagnosis.

Any other required EVAP system-related repairs are not covered under this ELW coverage. When applicable, invoiced these items on the repair order separately, and review for other coverage that may apply.

PARTS INFORMATION

Only order this part in the quantities needed to address customer vehicles that have confirmed failures.

To determine the part number that applies to the specific vehicle being repaired, enter the VIN/chassis number into either ETK or AIR, this will consider the specific equipment and/or options that are fitted to the vehicle.

Part Number	Description	Quantity
Refer to ETK/AIR	Fuel tank breather valve	1

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed according to the ISTA repair instructions/ETK, must be selected from the Electronic Parts Catalogue, or other approved BMW resources, according to the respective vehicle type. Invoiced these items separately under the Repair Code below.

CLAIM INFORMATION

For eligible US-specification BMW vehicles that are registered and operated in the United States (including Puerto Rico), the applicable limited warranty coverage below (A or B) for defects in material and/or workmanship applies to qualifying repairs performed by authorized BMW centers.

For the 2016 and 2017 MY BMW vehicle models listed above:

- A. Registered in California (CA), or a State that has fully adopted the CA PZEV(SULEV) program (CT, ME, MD, MA, NJ, NY, RI, and VT), the 15 years (180 months)/150,000 miles emission relevant coverage applies to the EVAP purge valve, or are
- B. Registered in one of the remaining States, including OR, DE, PA, and WA, then the 15 years (180 months)/150,000-mile ELW component-specific coverage applies.

This coverage applies to the specified vehicle (VIN), is transferrable to the next owner(s), and is subject to the same vehicle eligibility requirements, limitations, and exclusion criteria that applies to the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

The existing limited warranty coverage for the whole vehicle and other components has not changed.

This coverage supersedes the coverage that is provided under the BMW Certified Pre-Owned Program or any BMW Group Vehicle Service Contract that applies to the vehicle.

The fuel tank purge valve is then covered by the remaining portion of the limited warranty coverage period that applies.

Non-Qualifying Repairs

Repairs performed on ineligible vehicles, eligible vehicles operated and repaired outside the United States and Puerto Rico, and/or the diagnosis and repair of other unrelated issues, or issues due to outside influence are not covered by this extended limited warranty. This exclusion also applies to repairs, including consequential, that were performed using non-genuine BMW parts and/or used passenger car or light truck parts.

Qualifying Repairs – Claim Submission

Repair Code:	1390900300	F2X F3X F48 B46 US tank purge valve
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Obtain the flat rate unit (FRU) allowances for the following that applies.

Labor Operation	Description	Labor Allowance
00 00 006	Carrying out vehicle test (Main work)	As applicable
Or:		
00 00 556	Carrying out vehicle test (Plus work)	As applicable
And:		
61 21 528	Supporting voltage of the vehicle electrical system / recharging vehicle battery	As applicable
And, as needed:		
61 00 006*	Carrying out vehicle diagnosis, ABL (Work time)	WT FRU
Or		
00 58 500*	Diagnosis Worktime Flat Rate (See below)	2 FRU
And, if needed:		
16 00 510	Leak detection on fuel tank and tank ventilation system (Associated work) (Work time)	5 FRU
And:		
13 90 500	Replacing tank venting valve	As applicable

If you are using a Main labor code for another repair, use the Plus code labor operation 00 00 556 instead of 00 00 006, or exclude them (including 61 21 528) when the Vehicle Test is included in another repair.

Work time labor operation codes 61 00 006, 00 58 500, and 16 00 510 are not considered Main labor operations.

BMW Group’s AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group’s AIR application resource, start by entering the Chassis Number, which consists of the VIN’s last seven (7) characters or use the full VIN. Click on the “Search” button, and then enter the applicable flat rate labor operation in the FR code field.

(*) Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

Previous Customer-Pay Repairs – Limited Warranty Extension Reimbursement

BMW of North America, LLC (BMW NA) will reimbursement certain costs for qualifying customer-pay repairs that were performed on an eligible vehicle **prior** to the release of this component-specific limited warranty extension.

A qualifying customer pay repair must primarily address this Service Information Bulletin’s identified vehicle issue and repair. Also, the repair must have been correctly, adequately, and completely performed as required by the applicable BMW Group approved repair procedure, process, and policy instructions.

Note: The remaining Model Year 2016 F48 and the Model Year 2017 F2x, F3x, and F48 vehicles were added with the posted update of this bulletin dated September 2024.

Customer-pay repairs are subject to the same vehicle eligibility requirements, limitations, and exclusion criteria that applies to the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Repairs that Do Not Qualify for Reimbursement

Repairs performed on ineligible vehicles, eligible vehicles operated and repaired outside the United States and Puerto Rico, and/or the diagnosis and repair of other unrelated issues, or issues due to outside influence are not covered by this extended limited warranty. This exclusion also applies to repairs, including consequential, that were performed using non-genuine BMW parts and/or used passenger car or light truck parts.

Requesting Reimbursement for a Previous Repair that Qualifies

For a customer to request reimbursement for a qualifying customer-pay repair performed either by an authorized BMW center or independent repair shop located in the United States (including Puerto Rico), please have him/her submit his/her reimbursement request online at www.BMW-RP.com under the following reference:

- B-ELWR Purge Valve 15Y150M

Reimbursement Request Procedure

The online process is initiated by attaching/sending PDF files of the supporting documentation for the prior repair.

The letter also includes alternative methods to request reimbursement, either through the mail or by fax as described below:

BMW Customer Reimbursement Center
Attention: B-ELWR Purge Valve 15Y150M
P.O. Box 54067
Hurst, Texas 76054

Fax number: 877-434-2992

Please allow 4-6 weeks for processing your request.

Should you have any questions concerning this reimbursement process, please call 1-844-857-0341.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topics of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Supporting Materials

[picture_as_pdf B010419 Attach 1 Cust Letter V1.pdf](#)
[picture_as_pdf B010419 Attach 2 Cust Letter V2.pdf](#)

BMW

577 MAIN STREET
HUDSON, MA 01749
DO NOT MAIL REPAIR ORDER TO THIS ADDRESS



March 2019

This **“Important Limited Warranty Information”** applies to the BMW vehicle with the Vehicle Identification Number (VIN) of [REDACTED]

Dear BMW Owner/Lessee:

BMW is committed to delivering the ultimate in product satisfaction to our customers.

Towards that end, BMW is extending the limited warranty for the:

- **Fuel Tank Vent Valve**

On the above-referenced vehicle to:

- **10 years/120,000 miles as determined by your vehicle’s original in-service date.**

This “component-specific” limited warranty extension applies to defects in materials or workmanship. This coverage is subject to the same vehicle eligibility requirements, limitations, and exclusions that apply to the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

This is notice of a “limited warranty extension.” This is not a notice of a Recall or Service Action.

If a repair to this component is required, please contact your nearest authorized BMW center in the United States or Puerto Rico to schedule an appointment. Your authorized BMW center will determine the vehicle’s eligibility and review the scope of repairs that are covered by this component-specific limited warranty extension.

After vehicle inspection and diagnosis, eligible repair work will be performed by the authorized BMW center in the United States (including Puerto Rico) free of charge.

Repairs performed on ineligible vehicles, eligible vehicles operated and repaired outside the United States and Puerto Rico and/or the diagnosis and repair of other unrelated issues are not covered by this limited warranty extension. This exclusion applies to repairs, including consequential, that were performed using non-genuine BMW parts and/or used passenger car or light truck parts.

The integrity of our products is essential to BMW’s success and our customers’ trust. We are determined to exceed your expectations and hope this warranty extension further enhances your ownership experience.

Sincerely,

BMW of North America, LLC

Company
BMW of North America, LLC
BMW Group Company

Mailing Address
PO Box 1227
Westwood, NJ
07675-1227

Telephone
(800) 831-1117

E-mail
Customerrelations@
bmwusa.com

Website
bmwusa.com

Previous Customer-pay Repairs – Limited Warranty Extension Reimbursement

BMW of North America, LLC

March 2019

VIN [REDACTED]

Under this extended limited warranty, BMW of North America, LLC (“BMW NA”) will provide reimbursement for “qualifying customer-pay repairs” that were performed on an eligible vehicle **prior** to the release of this component-specific limited warranty extension.

Customer-pay repairs are subject to the applicable vehicle and coverage eligibility requirements, exclusions and limitations that apply to the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Repairs that do not Qualify for Reimbursement

Repairs performed on ineligible vehicles, eligible vehicles operated and repaired outside the United States and Puerto Rico and/or the diagnosis and repair of other unrelated issues. This exclusion applies to repairs, including consequential, that were performed using non-genuine BMW parts and/or used passenger car or light truck parts.

Requesting Reimbursement for a Previous Repair that Qualifies

If you previously had a “qualifying customer-pay repair” performed either by an authorized BMW center or independent repair shop located in the United States (including Puerto Rico), please submit your reimbursement request “online” at www.BMW-RP.com under the following reference:

Covered Component Code

B-ELWR 2019 B46 Fuel Tank Vent Valve 10Y120M

To initiate the online process, you will be asked to attach PDF files of the required documentation as outlined in the reimbursement checklist on the next page.

Alternative Method to Request Reimbursement

Alternatively, you may mail or fax your request and documentation to:

BMW Customer Reimbursement Center
Attention: B-ELWR 2019 B46 Fuel Tank Vent Valve 10Y120M
P.O. Box 561089
Dallas, TX 75356
Fax number: 877-434-2992

Please allow 4-6 weeks for processing your request.

Should you have any questions concerning this reimbursement process, please call 1-844-857-0341.

For all other questions, please contact BMW's Customer Relations and Services via email at Customerrelations@bmwusa.com or via telephone at 1-800-831-1117.

Please have your 17-character Vehicle Identification Number (VIN) available and include the VIN with all communications.

Fuel Tank Vent Valve: Limited Warranty Extension to 10 Years/120,000 Miles
Previous Customer-pay Repair Reimbursement – Documentation Checklist
BMW of North America, LLC

Reimbursement is available to the BMW Owner/Lessee who incurred the expense.

When submitting a reimbursement for a previous repair, please provide **legible copies** of the following documentation and include your VIN, name, address and your preferred contact telephone number(s):

Repair Order (RO) or Invoice

This document should include the following information:

- ☐ Customer name and address
- ☐ Vehicle Identification Number ("VIN")
- ☐ The date of repair
- ☐ The mileage when the repair was performed
- ☐ Itemized breakdown of the labor charges for all repairs* including diagnosis
- ☐ Itemized breakdown of the parts, including any miscellaneous items, billed for all repairs*

*For repair orders containing multiple repair line items, only the specific line item expenses that relate to the component that is covered by this extended limited warranty will be considered for reimbursement.

Proof of Payment

Please provide a copy of at least **one** of the following items as valid proof of payment:

- ☐ Repair order (RO)/invoice stamped and dated as "PAID"
- ☐ Copy of a cancelled check
- ☐ Copy of a signed credit/debit card receipt
- ☐ Copy of a credit/debit card statement

Determining if an eligible vehicle's repair qualifies for reimbursement:

Please use the following questions to review your repair order documentation prior to submitting a reimbursement request:

1. Why was the vehicle brought into the repair facility?
2. What was the repair facility's diagnosis?
3. What did the repair facility do to correct the concern and does it qualify?


BMW

47911 HALYARD DRIVE
STE. 200
PLYMOUTH, MI 48170
DO NOT MAIL REPAIR ORDERS TO THIS ADDRESS

074982-T23-P1-006522

Sample
Sample
Sample



September 2024

Effective as of the date above, the following **Important Vehicle Limited Warranty Information**, applies to the BMW model with Vehicle Identification Number (VIN) **WBA8D9C37HAB12345**.

Dear BMW Owner/Lessee:

BMW of North America, LLC ("BMW NA") is extending the limited warranty for the:

- **Evaporative Emission Control (EVAP) System's Purge Valve**, on the above-referenced vehicle to:
- **15 years/150,000 miles, whichever occurs first, as determined from your vehicle's original in-service date.**

This component-specific extended limited warranty (ELW) applies to defects in materials and/or workmanship. This coverage is subject to the same vehicle eligibility requirements and limitations that apply to the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

This also applies to 2016 MY X1 (F48) models with the previous purge valve 10 year/120,000-mile extended coverage. If your vehicle is registered in a state that fully adopted the California emission regulation, the emission-relevant coverage for your vehicle's purge valve is 15 years/150,000 miles.

This is not a notice of a Recall or Service Action. This is a notice of a "component-specific limited warranty extension."

Over time, the EVAP system's purge (vent) valve may develop material and operational issues, this can cause hard starting, and the engine to run rough, especially while idling. Additionally, the Malfunction Indicator Lamp (MIL) may also illuminate.

If your vehicle is experiencing a situation like the one described above, please contact your authorized BMW center to schedule an appointment to have the issue with your vehicle diagnosed.

After the BMW center confirms that the scope of the component-specific extended limited warranty coverage corresponds and applies to a required vehicle repair, and your vehicle qualifies, the authorized BMW center will perform the covered fuel tank purge valve repair work free of charge.

Repairs performed on ineligible vehicles, eligible vehicles operated and repaired outside the United States and Puerto Rico, or the diagnosis and repair of issues that are outside the intended scope of this extended coverage, other unrelated issues, and/or that are due to outside influences are not covered by this limited warranty extension. This exclusion also applies to repairs that were performed using (including those repairs that result from using) non-genuine BMW parts and/or used BMW passenger car or light truck parts.

BMW NA will also reimburse qualifying customer-pay repairs performed **prior** to the release of this component-specific limited warranty extension, as described in this letter.

We are determined to exceed those expectations and hope this warranty extension will further enhance your ownership experience.

Sincerely,

BMW of North America, LLC

Company
BMW of North America, LLC
BMW Group Company

Mailing Address
PO Box 1227
Westwood, NJ
07675-1227

Website
www.bmwusa.com



**BMW EVAP System Purge Valve Extended Limited Warranty (ELW)
Previous Customer-Pay Repair – Required Documentation Checklist**

VIN: WBA8D9C37HAB12345

Reimbursement for a qualifying customer pay repair is available to the BMW Owner/Lessee who incurred the expense. The questions below will assist you in reviewing your repair order/invoice documentation. When all your responses below are “Yes,” and after completing the Checklist, proceed to page three (3) for further instructions.

Prior Repair Review Questions	Answers - One per Row	
Was your vehicle’s EVAP system’s purge valve replaced?	Yes, next	No
Did you pay for this repair?	Yes, next	No
As determined by your vehicle’s in-service date (age), and the mileage when the repair was performed, was the vehicle still within 15 years (180 Mths) /150,000 miles, whichever occurs first?	Within 15/150, Yes, next	No
Did the repair facility’s diagnosis confirm this component failed? (It did not fail due to another, or outside issue with your vehicle)	Yes, proceed to the checklist	No

When a Prior Repair Review Question’s result is a “No” response, no further action is required.

Required Repair Order (RO) or Invoice Documentation - Checklist

For a previous repair reimbursement request, please include a copy of your completed page 2 document (one per repair/request) together with legible copies (either a scan, photo, PDF, and/or screenshots) of the following documentation with your name, address, and your preferred contact telephone number(s) and email address(es).

This documentation must include the following information:

- ☐ Customer name and address
- ☐ Vehicle Identification Number (“VIN”)
- ☐ The date of repair
- ☐ The mileage when the repair was performed
- ☐ Itemized list of labor charges for all repairs* including diagnosis
- ☐ Itemized list of parts (Part numbers), including any miscellaneous items, billed for all repairs*

(*) For repair orders containing multiple repair line items, reimbursement consideration will only be given to those line-item expenses that are directly related to the specific repair that is now covered by this component-specific extended limited warranty.

Required Proof of Payment Documentation

Please provide a copy of at least **one** of the following items as valid proof of payment:

- ☐ Repair order (RO)/invoice stamped and dated as “PAID”
- ☐ Cancelled check
- ☐ Signed credit/debit card receipt
- ☐ Credit/debit card statement

BMW of North America, LLC (“BMW NA”) reserves the right to review and adjust/reduce the amount that will be reimbursed based on what is normally recognized as customary, fair, and reasonable, to diagnose, perform a repair, or replace a component (including the applicable and scope of replacement parts, and related materials) to address an operational issue with the vehicle.

Except for reasonable account number protection measures, illegible, altered/modified, incomplete and/or non-authentic repair order/invoice documentation will not be accepted.



**BMW EVAP System Purge Valve ELW
Previous Customer-Pay Repair - Reimbursement Request**

VIN: WBA8D9C37HA [REDACTED]

Eligible and Qualifying Previous Customer Pay Repairs

For the BMW model with the Vehicle Identification Number (VIN) listed in this letter, BMW of North America, LLC ("BMW NA") will reimburse the cost of qualifying customer-pay repairs that were performed **prior** to the release of this component-specific extended limited warranty coverage.

A qualifying customer pay repair must primarily address the identified vehicle issue and repair that is being covered by the extended limited warranty. Also, the repair must have been correctly, adequately, and completely performed as required by the applicable BMW Group approved repair procedure, process, and policy instructions.

Customer-pay repairs are subject to the same vehicle and coverage eligibility requirements and limitations that apply to the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Repairs that Do Not Qualify for Reimbursement

Repairs performed on ineligible vehicles, eligible vehicles operated and repaired outside the United States and Puerto Rico, or the diagnosis and repair of issues that are outside the intended scope of this extended coverage, other unrelated issues, and/or that are due to outside influences are not covered by this limited warranty extension. This exclusion also applies to repairs that were performed using (including those repairs that result from using) non-genuine BMW parts and/or used BMW passenger car or light truck parts.

Requesting Reimbursement

To request reimbursement for a qualifying customer pay repair performed either by an authorized BMW center or independent repair shop located in the United States (including Puerto Rico), please submit your reimbursement request online at www.BMW-RP.com under the following reference:

- B-ELWR Purge Valve 15Y150M

Reimbursement Request Procedures

The online process is initiated by attaching/sending PDF files of the supporting documentation for the prior repair (Completed letter page two (2), and the other required documentation).

The alternative method to request reimbursement, either by mail, or by fax, is described below:

BMW Customer Reimbursement Center
Attention: B-ELWR Purge Valve 15Y150M
P.O. Box 54067
Hurst, TX 76054

Fax number: 877-434-2992

Please allow 4-6 weeks for processing your request.

Should you have any questions concerning this reimbursement process, please call 1-844-857-0341.

