



Service Bulletin

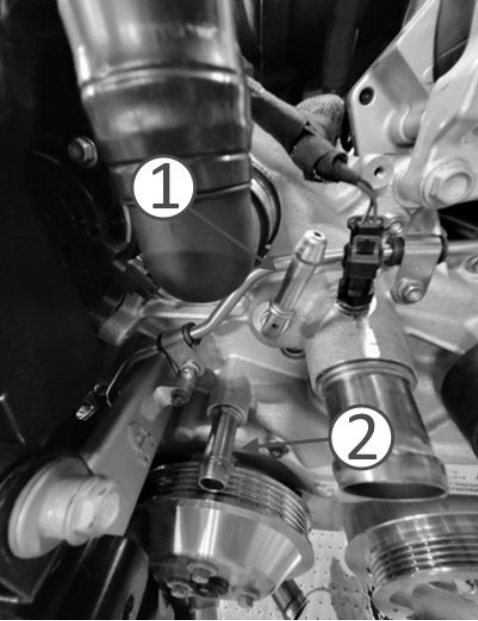
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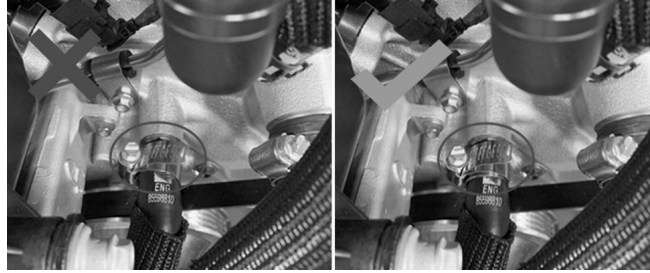
Date: August, 2024

TECHNICAL

Subject: Information on Visual Engine Coolant Leak on Ground and/or from Front of Engine

Brand:	Model:	Model Year:		Build Date:		Engine:	Transmission :
		from	to	from	to		
Chevrolet	Corvette	2023	2024	—	—	5.5L (LT6)	—

Involved Region or Country	North America, Europe, Middle East, Israel, Palestine, Japan, Philippines, Australia/New Zealand
Condition	Some customers may comment on a coolant leak noticed on the ground or on the front of engine after vehicle is parked for a short time. Technicians may comment on finding coolant around the water pump area.
Cause	<p>This condition may be caused by one or more of the following:</p>  <ul style="list-style-type: none"> • (1) Bleed tube hose not installed properly. • (2) A loose clamp at the upper water pump inlet hose. <p style="text-align: right;">6724854</p>
Correction	<p>If you find that the coolant leak is coming from the bleed tube area, inspect that the spring clamp is positioned correctly, and the hose is inserted onto the bleed tube nipple all the way.</p> <p>If you find that the coolant leak is coming from the water pump area, inspect that the clamp is positioned correctly.</p>



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- ⇒ Feel your hand around the hose to ensure it is not rolled, and that it is fully seated on the tube. Visually ensure the hose clamp is not crooked as shown in the graphic above. The clamp must be squared-up/aligned to the side edges of the hose surface. Secure the hose clamp bolt/screw to torque specification.
- ⇒ It will be necessary to loosen the clamp and reposition the hose, then re-torque clamp. It is not necessary to replace the clamp unless damaged.

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Warranty Information

For vehicles repaired under the Powertrain coverage, use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
4088508*	Water Pump Inlet or Bleed Tube Reconnection	0.5 hr
*This is a unique Labor Operation for bulletin use only.		

Version	1
Modified	Released August 27, 2024

