



Spartan Fire, LLC

Technical Service Bulletin TSB24-260-001

DATE: 9/20/2024

APPLIES TO: This service bulletin applies to certain model year 2023-2025 Metro Star and FC-94, 2023-2024 Gladiator, 2024 KME Predator, and 2024-2025 KME Panther model emergency response chassis cabs built between April 2023 and August 2024.

CONDITION: Certain steering boots are adhering to the steering column shafts, causing damage to the boots during steer events.

CORRECTION: Remove top collar of steering boot, increasing the top opening diameter from 2.00 inches to 2.25 inches to prevent adhesion to steering shaft.

LABOR ALLOCATION: 0.5 hour

CLASSIFICATION: T3

GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Fire, LLC. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



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Step By Step Instructions

- 1) Locate steering column boot mounted to driver's floor.
- 2) Wipe away any grease from the area on both the steering shaft and the steering column boot.
- 3) Cut away the top 0.5 inch collar of the steering boot leaving a 2.25" diameter hole. See Figure 2.1

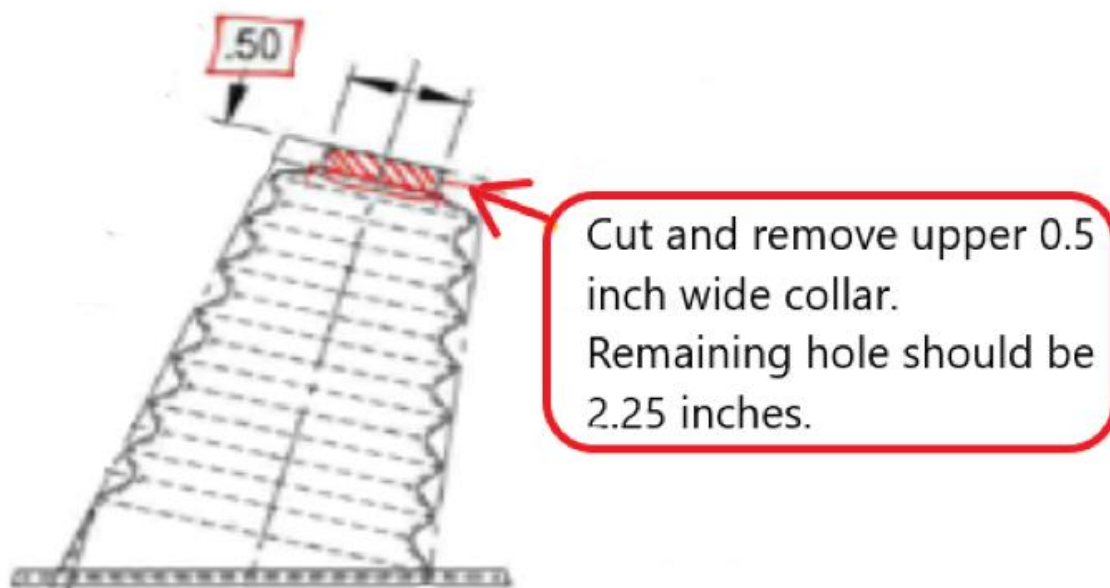


Figure 2.1

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Figure 3.1

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