



# HYUNDAI Technical Service Bulletin

GROUP <b>BODY</b>	NUMBER <b>24-BD-011H</b>
DATE <b>SEPTEMBER 2024</b>	MODEL(S) <b>KONA (OS)</b>

**SUBJECT:** REAR SPOILER PAD REPLACEMENT

**Description:** Certain 2023MY Kona (OS) vehicles may have a detached pad between the rear spoiler and roof panel due to an error in the assembly process. Follow the procedure outlined in this TSB to replace the pad on the rear spoiler.




**Applicable Vehicles:**

- 2023MY Kona (OS) vehicles produced 05/02/2023 – 08/17/2023

### Parts Information:

Model	Part Name	Part Number	Figure	Remarks
Kona (OS)	Rear Spoiler Pad	87214-J9000FFF		QTY: 1

**SUBJECT:****REAR SPOILER PAD REPLACEMENT****Required Equipment/Supplies:**

Part Name	Figure	QTY	Remarks
Plastic Razor Blade		1	N/A
Rubbing Alcohol/Alcohol Prep Pad		1	N/A
Goo Gone/Similar Adhesive Remover		1	One bottle may be used for approximately 50+ vehicles, depending on size.

**NOTE:** Goo Gone or similar adhesive removers may be purchased at local or online retailers.

**Warranty Information:**

Model	Op. Code	Operation	Op. Time	Casual Part	Nature Code	Cause Code
Kona (OS)	40D061R0	Rear Spoiler Pad Replacement	0.6 M/H	87214-J9000FFF	B1C	ZZ7

**NOTE 1:** Submit claim on Claim Entry Screen as “Campaign” type.

**NOTE 2:** If a part is found in need of replacement while performing this campaign and the affected part is still under warranty, submit a separate claim using the same repair order. If the affected part is out of warranty, submit a Prior Approval request for goodwill consideration prior to performing the work.

**NOTE 3:** This TSB includes Repair validation photos. Op times include VIN, Mileage and Repair validation photos as outlined in the Digital Documentation Policy.

**NOTE 4:** The incident parts are subject to callback through the normal Warranty Technical Center (WTC) parts return process. Claim is subject to debit if the part is not returned.

**NOTE 5:** Dealer will be reimbursed \$0.75 through sublet under the op code for any necessary clips (\$0.25) requiring replacement and for Goo Gone or similar adhesive remover (\$0.50).

**Service Procedure:**

**STUI**

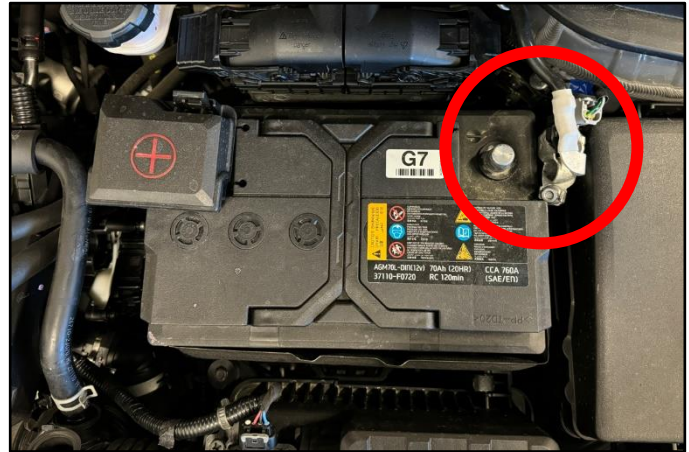


This TSB includes Repair validation photos. Refer to the latest Digital Documentation Policy for requirements.

- Record the customer's radio presets, then disconnect the negative (-) battery terminal to prevent an electrical short during the procedure (disconnecting a connector).

**Tightening Torque:**

lb-ft	6.5
lb-in	78
N.m	8.8



- Remove the tailgate upper trim (A).

Refer to Shop Manual:

- Body (Interior and Exterior) > Liftgate > Liftgate Trim > Repair Procedures > Liftgate Upper Trim



**NOTICE**

Ensure to use proper trim tools to prevent any damage to the vehicle.

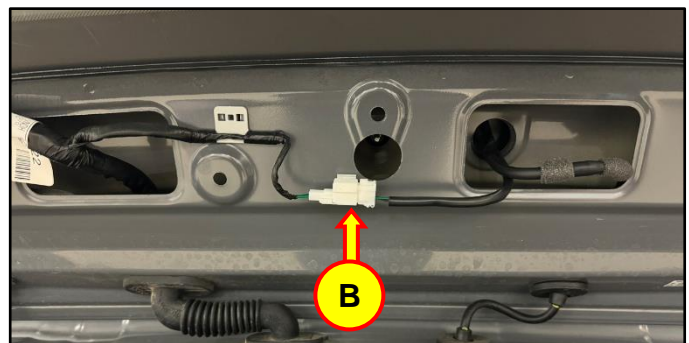
Be careful not to damage any clips. Replace any broke clips (P/N: 82315-33020).



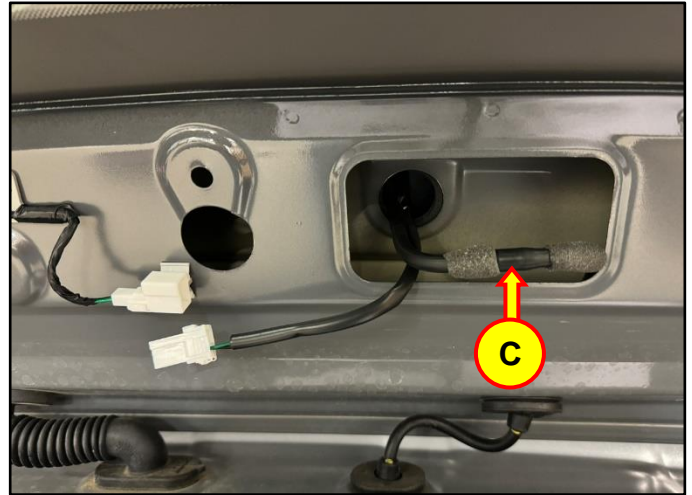
- Disconnect the connector for the center high mounted stop lamp (B).

Refer to Shop Manual:

- Body (Interior and Exterior) > Body Side Molding > Rear Spoiler > Repair Procedures > Replacement (Steps 1-5)



4. Disconnect the rear washer hose (C).



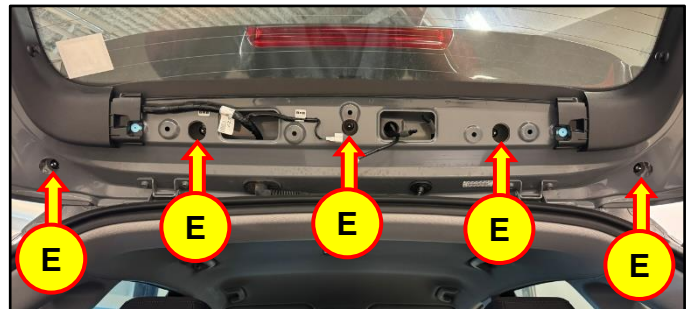
5. Remove the caps on either side of the liftgate (D).



6. Remove the mounting nuts (E).

**Tightening Torque:**

lb-ft	4.5
lb-in	54
N.m	6.2



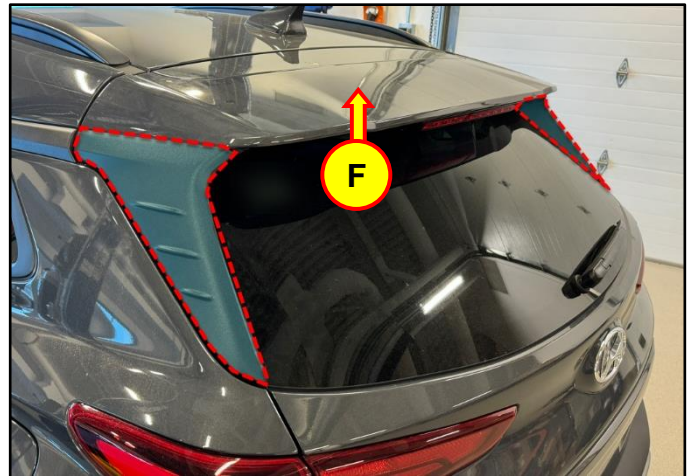
***i* Information**

Be careful not to drop the mounting nuts into the spaces in the tailgate. It is recommended to use a magnetic socket to aid in removing/attaching the mounting nuts.

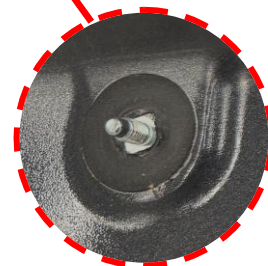
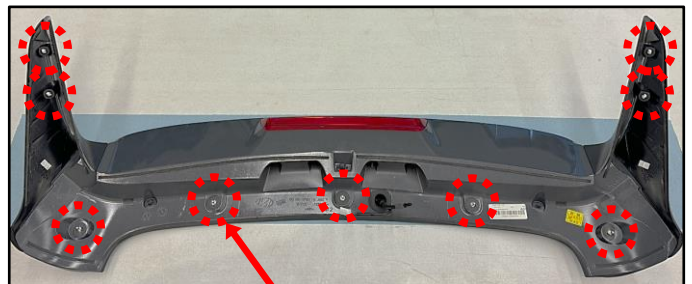
7. Pop out the clips on both sides of the spoiler trim and remove the spoiler (F).

**Information**

To aid in removal of the spoiler, place a rag or similar over the striker and close the liftgate (to prevent the liftgate from latching with disconnected battery).

**Information**

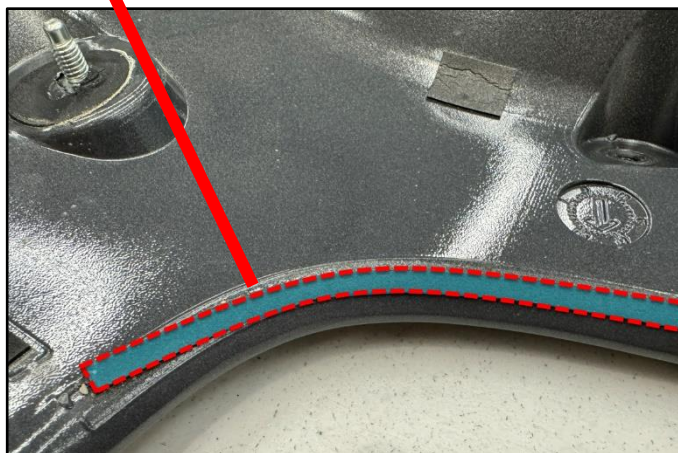
Ensure none of the noise reduction pads have been lost during removal of the spoiler from the liftgate.



8. Remove the old pad from the spoiler.

**NOTICE**

Before working on the spoiler, be sure to carefully place it on a level surface with clean rags and/or towels to prevent scratching the spoiler's paint.



9. Remove the old pad adhesive using an appropriate adhesive remover such as Goo Gone, etc. Use an adequate amount of adhesive remover to coat the old spoiler pad.

**Information**

It is recommended using a plastic blade or other non marring tool to assist in removal of the old adhesive.



10. After removing the old adhesive, ensure the area where the new pad will be replaced is clean and prepared for proper adhesion. Wipe the area with rubbing alcohol and a clean rag.

**i** Information

Verify the area where the new pad will be installed is properly cleaned before attaching it to the spoiler.

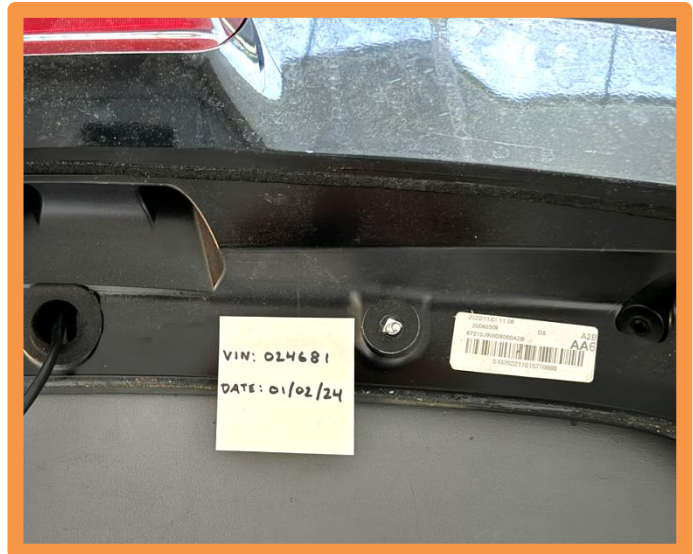


- 11.

**STUI**

Using STUI, take a photo of the spoiler with the old pad removed and with the last 6 digits of the VIN and the date of repair on a piece of paper.

Upload the photo to STUI.



12. Attach the new pad to the spoiler in the same location of the previous pad, butting the pad up against the channel/guideline.



**NOTICE**

Use caution to not stretch out the pad when applying it to the spoiler.

Ensure the pad is applied flush to plastic guideline on the spoiler.

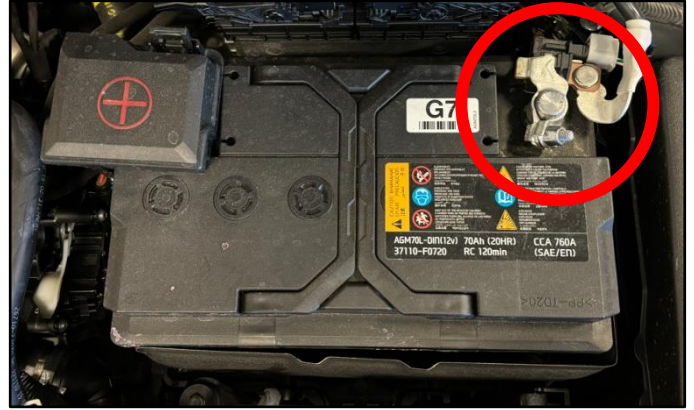


13. Cut any excess pad off so that the pad is flush to the end of the channel on the spoiler.



14. Reinstall all removed parts in reverse order of removal. Confirm spoiler is flush to the roof panel surface and no appearance concerns are noticed.

15. Reconnect the negative (-) battery terminal.



16. Reset the customer's radio presets.

17. The service procedure is now complete.