

## **G-FACELIFT 2018: White Stains In Magno Night Black Paintwork On Hood**

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Topic number	LI98.00-P-078306
Version	1
Function group	98.00 - General
Date	9/20/24
Validity	Model 463 as of model year 2019 with code 056U Magno night black
Reason for change	

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### Complaint

When unpacking vehicles with magno night black paint (code 056U) from the full transportation packaging, the paintwork may exhibit white stains/shades on the hood. These are mainly present on the hood, fenders and the bumpers.

<b>Attachments</b>	
File	Description
Bild 1.jpg	
	
Bild 2.jpg	



## Cause

Moisture ingress under the full transportation packaging can lead to it penetrating the fresh paint thereby causing it to swell up. Easily visible, white stains/shades on the paint surface would be the consequence.

Attachments	
File	Description
<a href="#">Bild3.png</a>	
	

## Remedy

Carefully heat any prominent areas using a heat gun (up-to 900°F, at distance of approx. 3-5 inches), it may be necessary to repeat this process several times. Use a maximum of 120 °C for component parts made of plastic, such as bumpers.

If this method does not provide a remedy, the paint structure is irreversibly damaged and not repairable. In such instances, the component part must be repainted.

**IMPORTANT! Make sure that no seals or other heat-sensitive component parts in the working area or behind the component part are damaged.**

Attachments	
File	Description
<a href="#">Bild 4.PNG</a>	
	

## Disclaimer

NOTE: The information contained in this document is intended for use by trained, professional technicians with the knowledge to properly and safely perform diagnosis and repairs on Mercedes-Benz vehicles, using Mercedes-Benz approved tools and equipment. It informs service technicians about conditions that could occur in certain vehicles and provides information that could assist in proper vehicle diagnosis, service, or repair. It does not indicate that a defect is present in any vehicle referenced in this document nor does it imply warranty coverage. DO NOT assume that a symptom or condition, or a described cause of a symptom or

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condition, affects any particular vehicle or groups of vehicles, or that a described repair applies to any particular vehicle or groups of vehicles. There can be multiple causes resulting in the same or similar symptoms or conditions described in this document, and trained professional service technicians must use their diagnostic skills to make evaluations on a case-by-case basis. The information contained in this document does not guarantee warranty coverage nor does it extend the vehicle's warranty in any way.

<b>Symptoms</b>
Overall vehicle > Paint/corrosion > Paint damage > Deposits
Overall vehicle > Paint/corrosion > Paintwork Fault > Clouding
Overall vehicle > Paint/corrosion > Paintwork Fault > Shadows
Overall vehicle > Paint/corrosion > Paint damage > Swelling
Overall vehicle > Paint/corrosion > Paintwork Fault > Discoloration

<b>Operation numbers/damage codes</b>				
Op. no.	Operation text	Time	Damage code	Note
			98061K4	Please quote number of TIPS document in message text field!