

WORK DESCRIPTION FOR FIELD MEASURE

Code: 24P7292003

Version: 2.0

Check left door window lifter, replace if necessary

Model 236

Check/Test Procedure

1. Remove left door trim.
i AR72.10-P-6575WEC
2. Remove cover (Figure 1, 3) under door trim.
i For basic data, see AR67.39-P-0013WEC

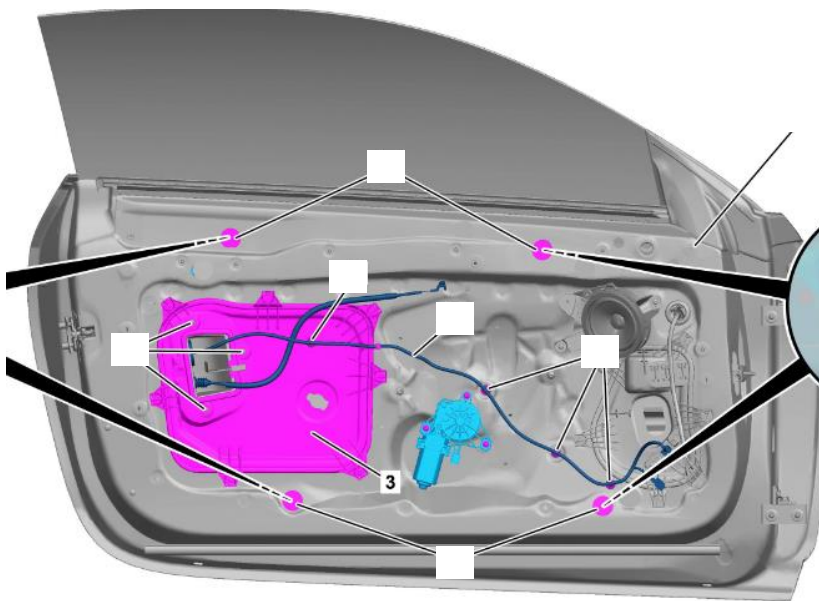


Figure 1

3. Fully close side window and check stop buffer on window lifter rail.
i Perform visual inspection using a borescope.

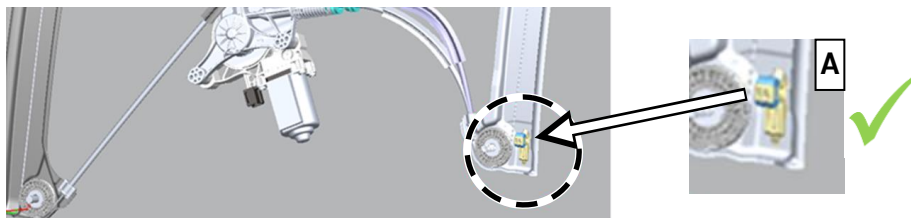


Figure 2, OK.



Figure 3, not OK.

- a. Position of stop buffer (Figure 2, A) at top: **End measure.**
- b. Position of stop buffer (Figure 3, B) at bottom: Perform **Work Procedure.**

Work Procedure

1. Replace left door window lifter.
i For basic data, see AR67.39-P-0013WEC.
 2. Assemble in reverse order.
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Parts

Quantity	Designation	Part no.
1	Left window lifter	A 236 720 49 01

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
12-2198	Check assembly position of stop buffer on window lifter rail	0.7 h	72 920 03
12-2199	Replace window lifter (after check)	1.1 h	72 920 03

Mercedes-Benz