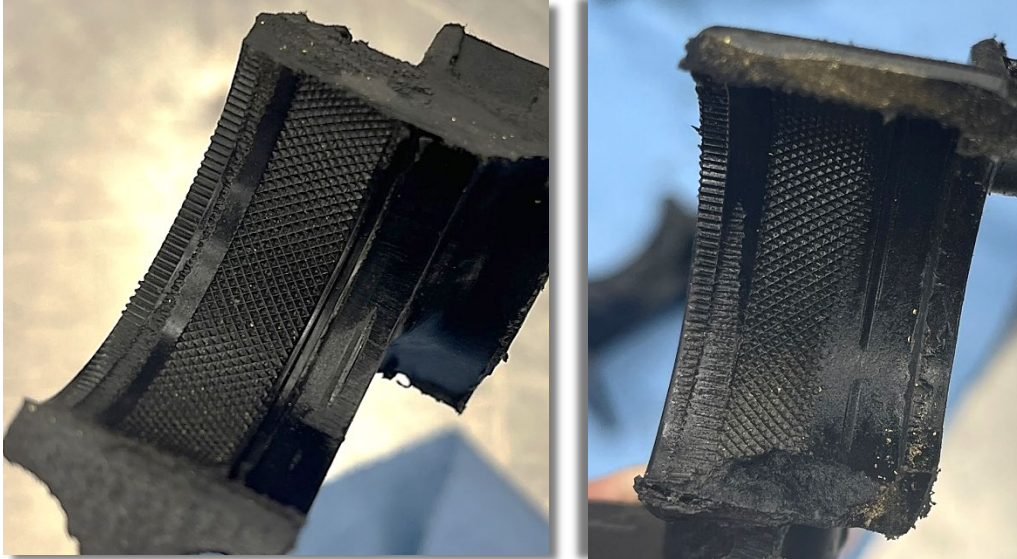


# ConMet Oil Pan Insert - Additional Failures

Under Investigation	Solution In Progress	Prod + Svc Solution
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## Description

- Oil leak from oil pan drain plug area due to spinning inserts. Original issue was resolved by supplier updates to the oil pan manufacturing process. Original clean point date of 7/28/2021 based off of DMC serial numbers provided by ConMet.

## Factory Resolution

- DDC has been meeting regularly with ConMet to review the failure and potential ICA's and PCA's.
- Discrepancies found on ConMet's drawing when compared to Bolhoff (knurling supplier) recommendations. Not achieving proper adhesion between the insert and oil pan.
- EVAC line (equipped at truck plant) contributing to failures.
- New clean point date of **6/4/2024** for oil pans in production at DDC, starting ESN **472912S1170614**.
- Oil pans built on and after the clean point date will have an "\*" under the Detroit part number (see image to the left).

## Field Resolution

- Replace oil pan.