



INSTRUCTION TO SERVICE

ITS: 61113		July 31, 2024
SECTION:	304-Paint & Decal	
WRITTEN BY:	New Flyer Service Engineering	
SUBJECT:	Install Safety Lanyard Decal on SDS Window	
ISSUE:	Safety lanyard decal was missed in the Bill Of Materials	
SUMMARY:	Install the new safety lanyard decal on the SDS window	

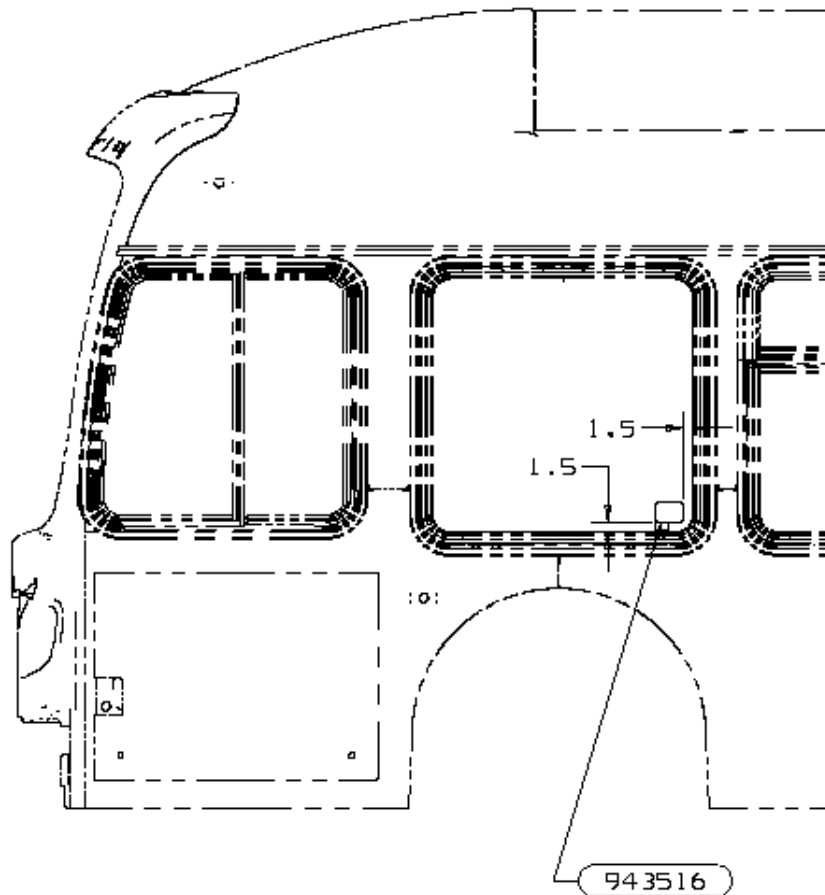
ITS61113

Ref. NHTSA Recall No.	Ref. Transport Canada Recall No.
Not Applicable	Not Applicable

THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.

PROCEDURE:

1. Set park brake and chock wheels.
2. Turn the main battery disconnect switch to the “OFF” position.
3. On the outer streetside of the bus, locate the SDS window which is directly aft the drivers window. See Figure 1.
4. Clean and dirt or debris off the SDS window with either soap and water and a clean lint free cloth or appropriate glass cleaner and a lint free cloth. Ensure the window is fully dry.
5. In the location shown in Figure 1 where the safety lanyard decal will be applied, clean the bonding area using a lint free cloth moistened with a 50/50 mixture of isopropyl alcohol and water. Allow the bonding area to completely dry.
6. Apply the safety lanyard decal (NF PN 943516) on the SDS window in the location shown in Figure 1.
7. Clean up all tools and debris and return the bus to service condition.



FOR FRAME MOUNTED WINDOWS

Figure 1: Install Safety Lanyard Decal on SDS Window

8. Turn the main battery disconnect switch to the “ON” position.



LABOUR ESTIMATE				
	Operation	Number of Technician(s)	Hours	Labor Time T X HR
1	Install Safety Lanyard Decal on SDS Window	1	0.25	0.25

PARTS REQUIRED					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	943516	DECAL-SAFETY LANYARD RECONNECT	1	EA	
2	134336	ISOPROPYL-ALCOHOL	0.01	EA	Source Locally