



93-24-06 - Service Information, Important Step For Replacing HV Battery Cell Modules

Release date: 8/5/2024

### Condition

Applicable Vehicles					
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
ID.4	2021 – 2024	All	All	All	All

Revision Table			
Instance Number	Published Date	Version Number	Reason For Update
2074770/1	8/5/ 2024	93-24-06	Original Publication.

**Condition:**

As part of any repair on the high-voltage battery, a cell module is being replaced.

**CAUTION**

This technical bulletin is information only, providing a necessary step to include during a justified cell module repair. The technical diagnosis leading to the cell module repair, and the repair process itself, is outside the scope of this bulletin.

### Technical Background

In the case of a cell module replacement in the high-voltage battery, steps must be carried out to update the build status documentation.

**NOTICE**

The build status documentation is not a coding or configuration of the cell modules, nor of any control modules within the vehicle. This step is for documenting the change in cell module serial numbers in CarPort.

### Production Solution

Not applicable.



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Service

The build status documentation of the old and new cell modules must be carried out. These steps should be completed before the high-voltage battery is reassembled, when the old (removed) cell module(s) and the new (to be installed) cell module(s) are easily accessible.

NOTICE
Note that the bar code scanner -VAS 6161/1a- must first be configured before start-up.

In Guided Fault Finding (GFF), complete the necessary test plan selected through the following path:

- Special Functions
- CarPort battery modules build status documentation

Warranty

Information only.

Required Parts and Tools

Table with 2 columns: Tool Description, Tool no. Rows include VAS Battery Tester / Charger, VAS Diagnostic Tool, and Bar Code Scanner.

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.