



© Jaguar Land Rover North America, LLC

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

## INFORMATION

### SECTION:

501-03

### SUBJECT /CONCERN:

Whistle Noise from Gap Between Rear Door Quarter Glass and Rear Door Trim Panel

### AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Range Rover (LK)	2022 Onwards	000001 Onwards	Solihull
Range Rover Sport (L1)	2023 Onwards	000001 Onwards	Solihull

### MARKETS:

NORTH AMERICA

**CONDITION  
SUMMARY:**

**SITUATION:**

A high pitched whistle noise coming from the gap between the rear door quarter glass and the rear door trim panel when the climate control fan speed is set at 4 and above.

**CAUSE:**

An air leak path is present between the rear door quarter glass and the rear door trim panel. Suggested customer concern code - EQ.

**ACTION:**

Follow the Service Instruction below.

**PARTS:**

 **NOTE:**

\*An allowance equivalent to £10.00 Sterling has been allocated to locally source 3M 08612 sealer.

PART NUMBER	DESCRIPTION	QUANTITY
*ZZZ001	3M 08612 sealer	£10.00

## WARRANTY:

### NOTES:

- \* When submitting your Warranty claim within the Warranty portal, use the Condition Code list shown to select the Condition Code which best describes the vehicle defect.
- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

### NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
JLRTB - Whistle Noise from Gap Between Rear Door Quarter Glass and Rear Door Trim Panel	99.03.35	1	*	LR153137 / LR153139

### NOTE:

Normal Warranty procedures apply.

## SERVICE INSTRUCTION:

### NOTES:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

### Range Rover Vehicles only

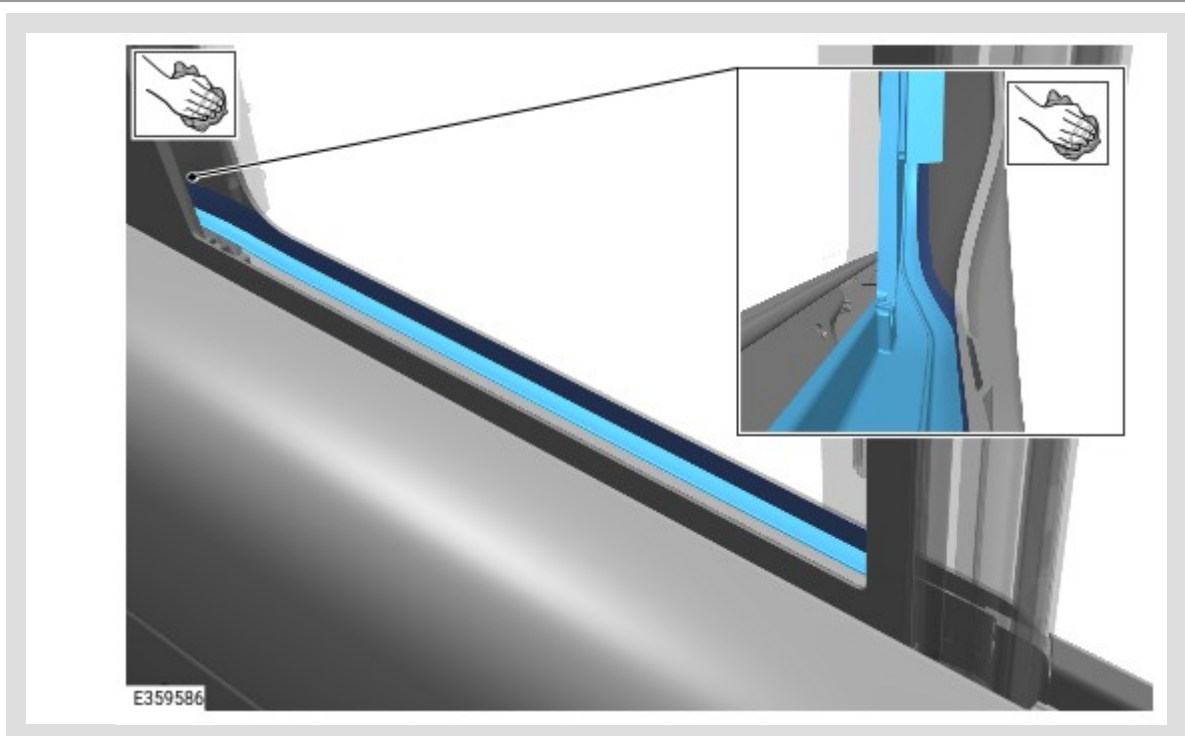
1. Remove the rear door electric window blind (see TOPIx Workshop Manual section 501-05C: Interior trim and Ornamentation - Removal and Installation - Electric Rear Door Blind).

### Range Rover Sport Vehicles only

2. Remove the rear door window blind (see TOPIx Workshop Manual section 501-05C: Interior trim and Ornamentation - Removal and Installation - Rear Door Window Blind).

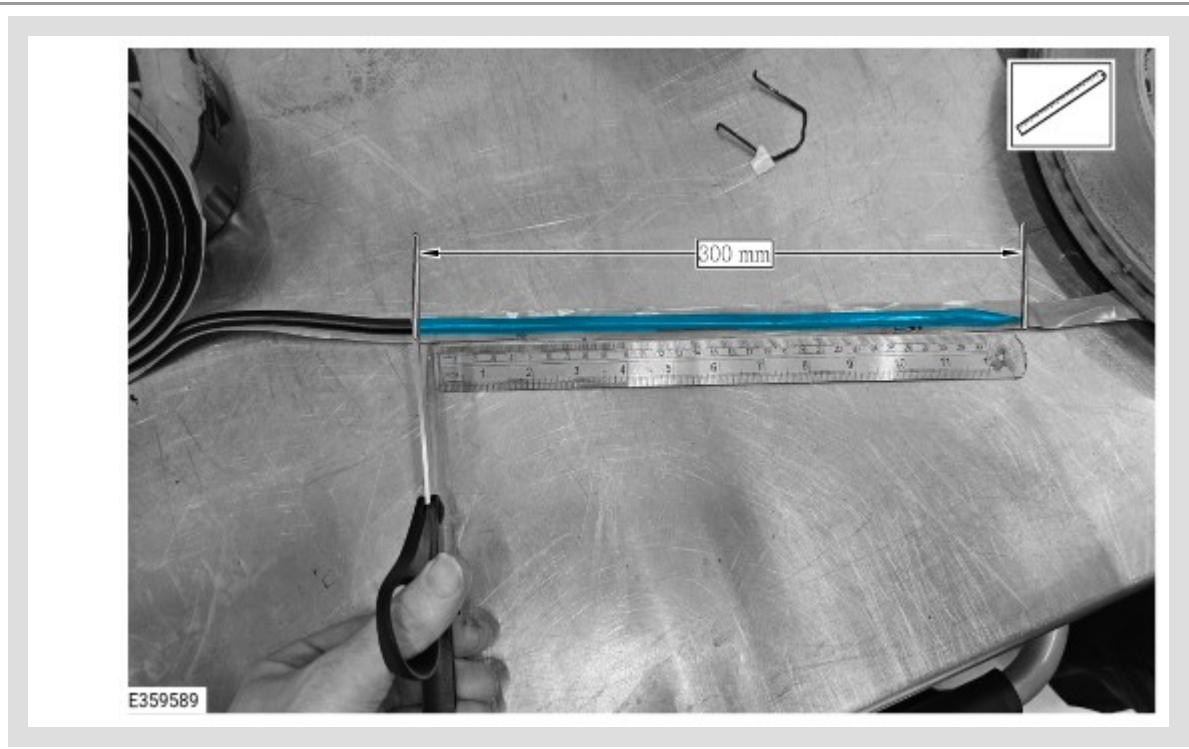
### All Vehicles

3.



Using a suitable cleaning method, clean the highlighted area.

4.

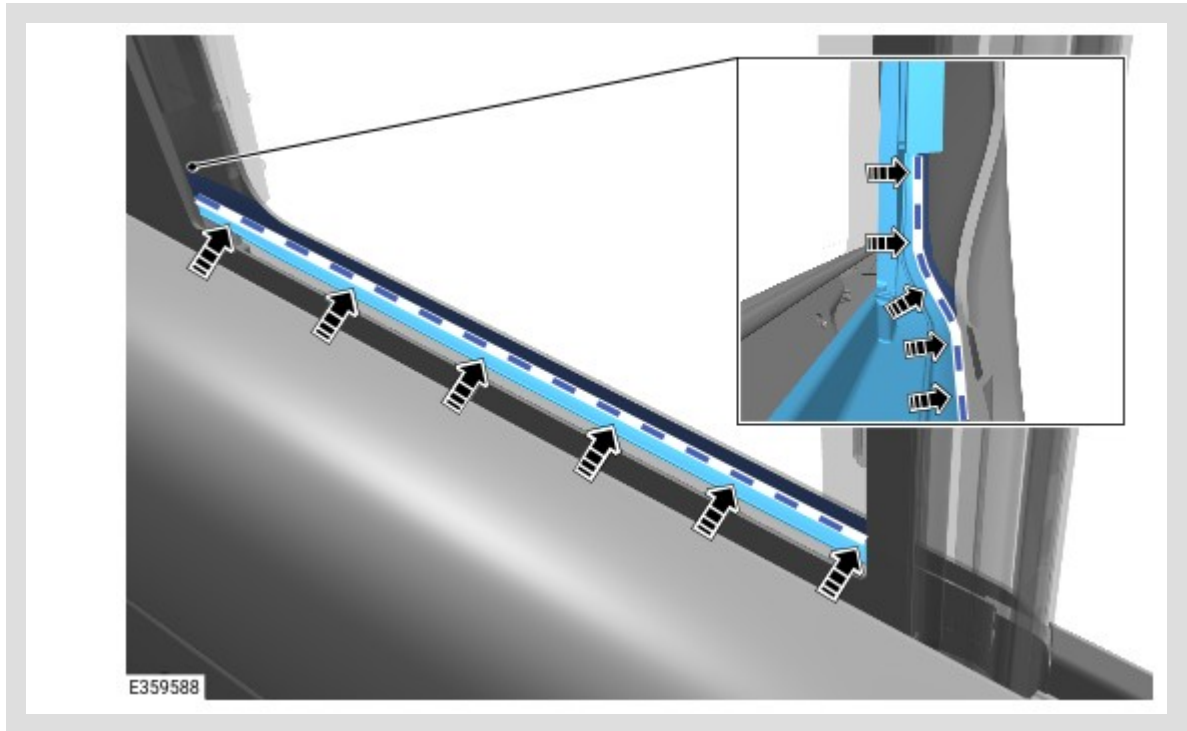


Cut a 300 mm length of 3M 08612 sealer.

5.

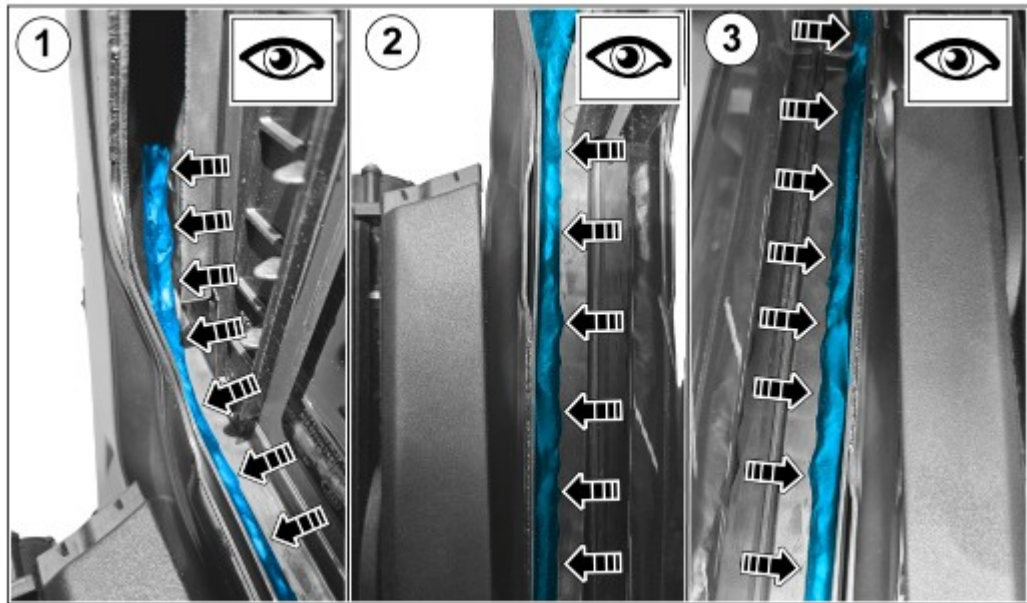
**NOTE:**

The 3M 08612 sealer must be applied all the way up to the window glass guide channel between the rear door quarter glass frame and the rear door window glass.



Using light finger pressure, install the 300 mm length of 3M 08612 sealer into the area shown in the illustration.

6.



Using light finger pressure, make sure the 3M 08612 sealer is installed to cover the gap between the rear door quarter glass frame and the rear door trim panel.

#### Range Rover Sport Vehicles only

7. Install the rear door window blind (see TOPIx Workshop Manual section 501-05C: Interior trim and Ornamentation - Removal and Installation - Rear Door Window Blind).

#### Range Rover Vehicles only

8. Install the rear door electric window blind (see TOPIx Workshop Manual section 501-05C: Interior trim and Ornamentation - Removal and Installation - Electric Rear Door Blind).

#### All Vehicles

9. Repeat steps 1 - 8 for the other side.
10. Using the Touchscreen, set the climate control fan speed to increments from 4 to 7. Inspect the rear door quarter glass areas to make sure the noise is no longer present.
  - If the noise is still present, raise a Technical Assistance (TA).