



# Technical Service Bulletin

## 66 Tail lamp trim molding is loose.

66 24 09 2067733/2 July 10, 2024. Supersedes Technical Service Bulletin Group 66 number 22-90 dated August 4, 2022 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A6	2019 - 2024	All	Not Applicable
A6 allroad, and S6	2020 - 2024		
RS 6 Avant	2021 -2025		

## Condition

REVISION HISTORY		
Revision	Date	Purpose
2	-	Revised <i>Service</i> (Add photo / video documentation requirement)
1	08/04/2022	Initial publication

### Customer states:

The center section of the tail lamp trim molding is pulling away from the bonding strip.

### Workshop findings:

A visible gap is apparent between the tail lamp trim molding and the rear lid surface.

## Technical Background

The bonding strip that affixes the center section of the tail lamp trim molding to the rear lid surface has weakened. The trim strip has pulled away to the extent that a gap can be seen.



**Figure 1.** Tail lamp trim molding loosening.



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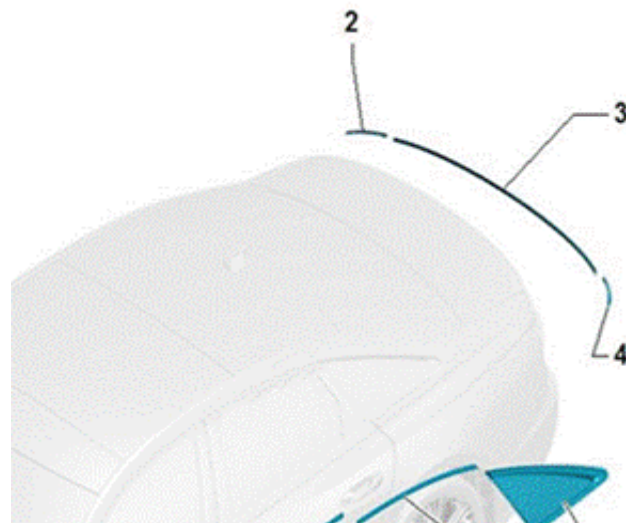
**Figure 2.** Debonding tail lamp trim molding with a visible gap.

## Production Solution

The trim attachment process in production is being optimized.

## Service

If any adhesion is found to be compromised or failed to any extent replace the center section of the tail lamp trim molding (section 3). Follow the procedure in ElsaPro to ensure proper seal adhesion paying particularly close attention to the adhesion surface preparation.



**Figure 3.** The Center section of the tail lamp trim molding to be replaced.



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Please take photos of the customers' concern and upload them into DOC-IT with the repair order. Photos should

- Have a date stamp and VIN reference.
- Be taken in focus and with sufficient light.

## Warranty

<b>Claim Type:</b>	<ul style="list-style-type: none"> <li>• 110 up to 6 Months/6,000 Miles.</li> <li>• 1AM over 6 Months/6,000 Miles.</li> <li>• If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.</li> </ul>		
<b>Service Number:</b>	6647		
<b>Damage Code:</b>	0018		
<b>Labor Operations:</b>	Center rear trunk trim molding replace	6647 5502	See SRT with associated operations
<b>Diagnostic Time:</b>	GFF	No allowance	0 TU
	Road test prior to the service procedure	No allowance	0 TU
	Road test after the service procedure	No allowance	0 TU
<b>Claim Comment:</b>	As per TSB 2067733/2		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

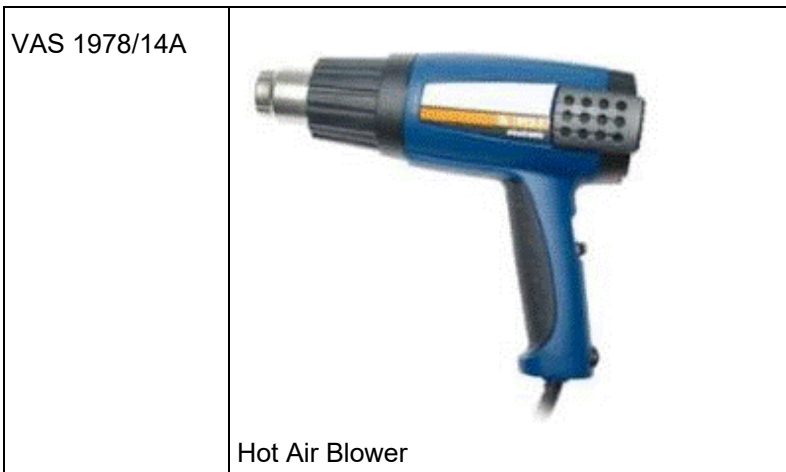
## Required Parts and Tools

Tool Number	Tool Description
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## Additional Information

All parts and service references provided in this TSB (**2067733**) are subject to change and/or removal.

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