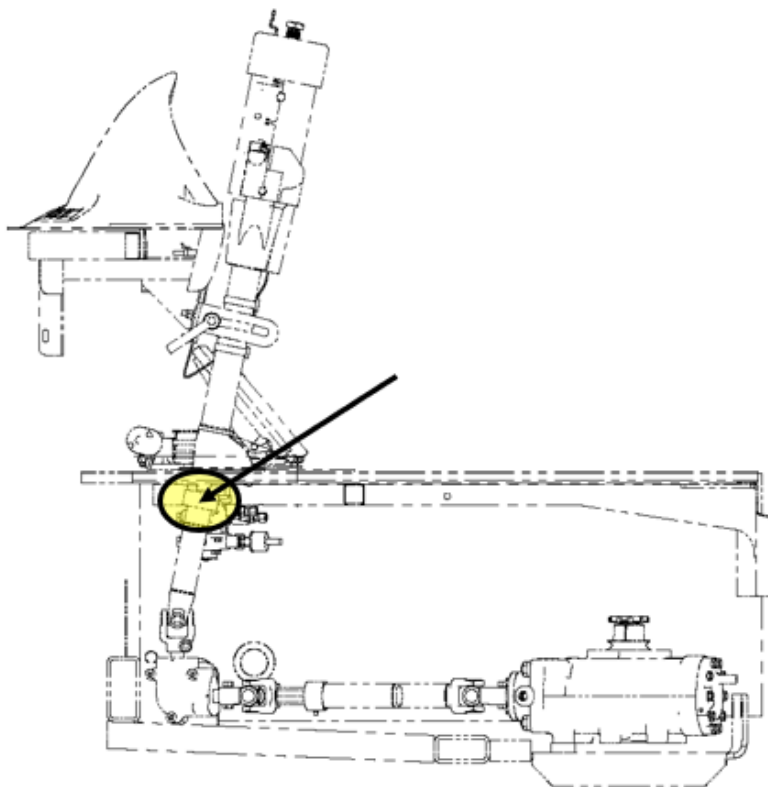


TSIB 22-13 Rev B		July 9th, 2024
TO:	Affected Operators	
TITLE:	Torque value change to splined joint on the upper steering shaft.	
APPLICABILITY:	New Flyer Xcelsior buses equipped with double tilt steering columns & upper steering shaft New Flyer part number 532703.	

This TSIB will provide an updated recommendation for torque of hardware used to secure the splined joint in on the upper steering where it joins to the steering column.

For customers operating New Flyer Xcelsior buses equipped with double tilt steering columns, it is New Flyer's recommendation that, at the next maintenance interval, the torque in the location depicted in the diagram be increased from 50 ft-lb to 70 ft-lb $\pm$ 4 ft-lb.



Direct all inquiries regarding this bulletin to:

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New Flyer

Figure 1: Location to Torque on Upper Steering Shaft