

<b>Document Title:</b>	240TKR Sliding Cabinet Reinforcement		
<b>Document Type:</b>	Technical Document	<b>Make and Model:</b>	Ember Overland
<b>Document #:</b>	TD-24-07	<b>Model Year:</b>	2024
<b>VINs Affected:</b>	7RVTV2280RA002765 to 7RVTV2285RA002776		
<b>Revision Date:</b>	7-29-24	<b>Flat Rate:</b>	50000329

Material List			
Item Index	Ember Part Number	Description/Material Type	Quantity
1	N/A	SCREW 8 X 2 ROUND WASHER QUAD 2/3 DEEP TYPE PLAIN	4

### 1) Purpose

This document will outline the steps required to reinforce the sliding cabinet found at the front of the 240TKR.

### 2) Definitions

None of note.

### 3) Responsibilities

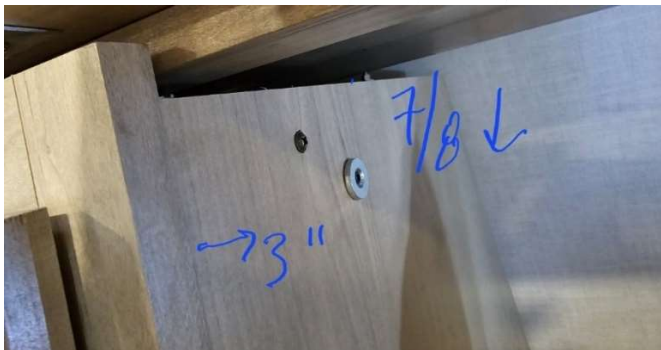
Repair technician or end-user can complete procedure.

## 4) Safety Terms

	DANGER indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.
	WARNING indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury.
	CAUTION indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury.
	NOTICE is used to address practices not related to personal injury. This applies to hazardous situations involving property damage only.

## 5) Procedure

1. Measure 3" from the backside of cabinet face frame and 7/8" down from top of cabinet panel. Make a mark.
2. Install 2" cabinet screw at mark using screw gun.
3. Repeat on the backside of the cabinet measuring from backside of the cabinet.
4. Repeat steps 1-3 on the opposite side of the cabinet.



### Maintenance Recommendations/Other

Safety, education, and customer satisfaction are our primary concerns. Should you have any questions, please contact us at 844-732-4204 or by email at [warranty@emberrv.com](mailto:warranty@emberrv.com).