

## **Service Bulletin**

Bulletin No.: 24-NA-123

Date: June, 2024

## **INFORMATION**

Subject: Information on Purge Pump Part Number Interchangeability

Brand:	Model:	Model Year:		VIN:		Engine:	Transmis-
		from	to	from	to		sion:
	Encore GX	2020	2025			LIH, L3T	
Buick	Envista	2024	2025	7		LIH	
	Envision	2021	2025	7		LSY	
	CT4	2020	2025	7		LSY, L3B	
	CT5	2020	2025	7		LSY	
Cadillac	CT6	2019	2025	7		LSY	
Cadillac	XT4	2020	2025	7		LSY	
	XT5	2020	2025	7		LSY	
	XT6	2019	2019	7		LSY	
	Blazer	2020	2025	7		LSY	
	Colorado	2023	2025	7		L2R, L3B	
Chevrolet	Silverado 1500 (New Model)	2019	2019			L3B	
	Silverado 1500	2020	2021			L3B	
	Silverado 1500 LTD (RPO J21, VIN Digit 5 = W/Y)	- 2022	2022	_	_	L3B	_
	Chevrolet Silverado 1500 - New (RPO J22, VIN Digit 5 = A/D)					L3B	
	Silverado 1500	2023	2025			L3B	
	Trailblazer	2021	2025	7		LIH, L3T	
	Traverse	2024	2025	7		LK0	
	Trax	2024	2025	1		LIH	
	Acadia	2020	2025	1		LSY, LK0	
	Canyon	2023	2025	7		L2R	
GMC	Sierra 1500 (New Model)	2019	2019			L3B	
	Sierra 1500	2020	2021	7		L3B	
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Brand:	Model:	Model Year:		VIN:		Engine:	Transmis-
		from	to	from	to		sion:
	Sierra 1500 Limited (RPO J21, VIN Digit 5 = 8/9)		2022			L3B	
	Sierra 1500 - New (RPO J22, VIN Digit 5 = H/U)	- 2022				L3B	
	Sierra 1500	2023	2025	1		L3B	

Involved Region or Country	North America, Argentina, Brazil, Bolivia, Chile, Colombia, Ecuador, Paraguay, Peru, Uruguay, Europe, Kazakhstan, Uzbekistan, Russia, Middle East, Israel, Japan, GM Korea Company, Cadillac Korea (South Korea), Thailand, Africa	
Condition	Technicians may find that the vehicle repair requires a purge pump, but the purge pump part is not available.	
Cause	This condition may be caused by the temporary supplier part shortage issue.	
Information	New temporary part replacement strategy – Any one of the purge pump part numbers below can be used (as all the pumps are the same) however, you must remove the bracket on the new pump and re-install the original vehicle pump bracket on the new part.  Important: Continue to order correct part number per EPC.	

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

## **Service Procedure**

Refer to Evaporative Emission Canister Purge Pump Bracket Replacement in SI.

## **Parts Information**

Note: Only select the parts that coincide with the repair performed. Replace the part with the P/N outlined in the Electronic Parts Catalog (EPC) in accordance with the vehicle VIN.

Causal Part	Description	Part Num- ber	Qty
	PUMP, EVAP EMIS CNSTR PURGE	12734329	
х		25207098	
		25207119	1
		12735891	
		12735890	

Causal Part	Description	Part Num- ber	Qty
		12734899	
		12741163	
		12726033	
		12741165	
		12741293	
		25207121	
		25207124	
		25207125	
		25207556	
		12732251	
		12732250	
		12726357	
		12726358	
		12726364	
		12726365	
		24119601	
		24119604	
		24119605	
		25206070	
		12734328	
		12735887	

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