SERVICE BULLETIN

M1648 2024-06-13

M1648: PAN AMERICA FUEL CAP CHANGES AND SERVICE KITS

Reason for Revision

Table 1

Table 1. Document History

Date	Rev	Revision (Rev) Description
2024-06-13	-	Initial release

Purpose for Service Bulletin

This bulletin informs dealers that these parts are now obsolete:

- Fuel Cap (Part No. 61000533)
- Locking Fuel Cap (Part No.61000616)
- Flange Plate (Part No. 61200068)

Obsolete fuel caps and flange plates are not compatible with new ones. When replacing an obsolete fuel cap with new, the flange plate must also be replaced and vice versa. This applies to all 2021-2023 Pan America (RA 1250) and Pan America S (RA 1250S) models. Table 2 for fuel cap and flange plate kits that contain both components.

When ordering, there are two types of kits:

- Locking Fuel Cap (Part No. 61001144)
- Non-Locking Fuel Cap (Part No. 61001145)

NOTE

The aforementioned kits include Flange Plate (Part No. 61200115).

Vehicles Affected

2021-2023: Pan America (RA1250), Pan America (RA1250S)

Markets Affected

All markets affected.

Part Numbers

Table 2

Table 2. Affected Part Numbers

Obsolete Part No.	Item Description	New Kit Part No.
61000533	Non-locking Fuel Cap	61001145
61200068	Flange Plate Fuel Sensor	61001144 (Locking) or 61001145 (Non-locking)
61000616	Locking Fuel Cap	61001144

Required Dealer Action

Table 3.

Action Required	Resolution
NO ☑ YES ☐	**Non-Actionable:** This is for informational purposes only or a technical tip.

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
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