



INSTRUCTION TO SERVICE

| ITS: 60352 | | DATE 06/04/2024 |
|-----------------|--|-----------------|
| SECTION: | 600U – Customer Options | |
| SUBJECT: | Infotainment Monitor Support Bracket Installation | |
| ISSUE: | Infotainment Monitor Loose | |
| SUMMARY: | R&R Infotainment Sign Bracket Hardware with Shorter Hardware | |

ITS61032

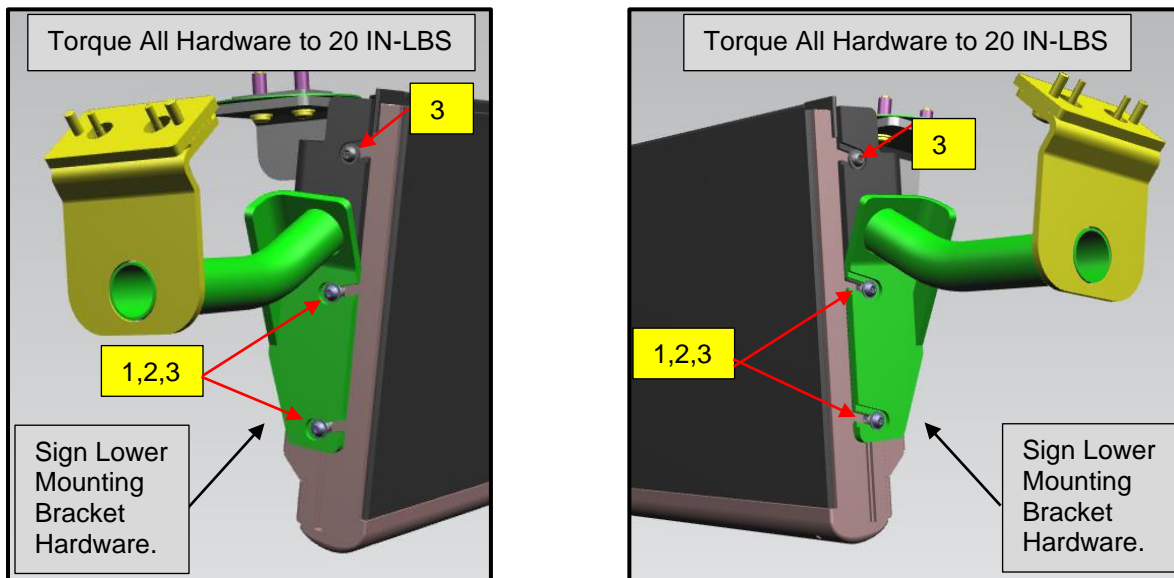
| Ref. NHTSA Recall No. | Ref. Transport Canada Recall No. |
|-----------------------|----------------------------------|
| Not Applicable | Not Applicable |

THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.

PROCEDURE:

1. Ensure to apply parking brake.
2. Turn the main battery disconnect switch to the “OFF” position.
3. Locate the infotainment sign(s). See Figure 1.
4. Locate the single mounted signs bracket hardware and remove the four lower mounting screws and washers one at a time and replace them with new item #1 Screws and item #2 Washers. Apply one or two drops of Loctite item #3 to their threads and torque to 20 IN-LBS. See Figure 1. Discard old screws and washers.

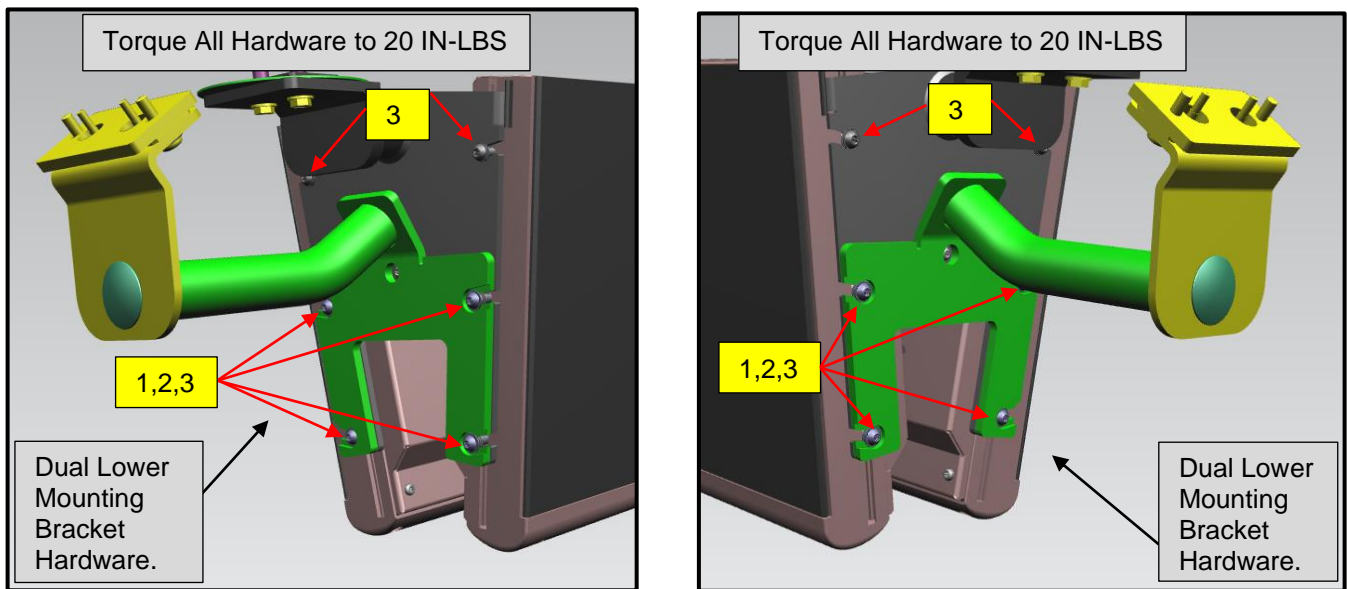
🔧 **NOTE: Only remove one screw at a time not to allow the internal nut in the sign to slide downward.**
5. Locate the two upper sign mounting screws and washers. Remove them and apply one or two drops of Loctite the screw threads re-installing and torque to 20 IN-LBS. See Figure 1.



| Item | Part Number | Description |
|------|-------------|-------------------------|
| 1 | 1080616 | SCREW TORX M6 X 16 MACH |
| 2 | 1081804 | WASHER M6.3 x 12.5 |
| 3 | 081034 | LOCTITE-243 MEDIUM 10ML |

Figure 1: Single mounted sign bracket location reference.

6. Locate the dual mounted signs bracket hardware and remove the eight lower mounting screws and washers one at a time and replace them with new item #1 Screws and item #2 Washers. Apply one or two drops of Loctite item #3 to their threads and torque to 20 IN-LBS. See Figure 2. Discard old screws and washers.
 - ☞ **NOTE: Only remove one screw at a time not to allow the internal nut in the sign to slide downward.**
7. Locate the two upper sign mounting screws and washers. Remove them and apply one or two drops of Loctite the screw threads re-installing and torque to 20 IN-LBS. See Figure 2.
8. Remove all tools and debris from the bus.
9. Turn the main battery disconnect switch to the “ON” position.
10. Check that the sign functions as it should and return the bus service.



| Item | Part Number | Description |
|------|-------------|-------------------------|
| 1 | 1080616 | SCREW TORX M6 X 16 MACH |
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| 3 | 081034 | LOCTITE-243 MEDIUM 10ML |

Figure 2: Dual mounted sign bracket location reference.



| LABOUR ESTIMATE | | | | |
|------------------------|--|-------------------------|-------|-------------------|
| | Operation | Number of Technician(s) | Hours | Labor Time T X HR |
| 1 | R&R Infotainment Single Sign Bracket Hardware with Shorter Hardware One Sign | 1 | .25 | .25 |
| 2 | R&R Infotainment Dual Sign Bracket Hardware with Shorter Hardware | 1 | .5 | .5 |

| PARTS REQUIRED | | | | | |
|-----------------------|-------------|-------------------------|----------------|-------|-------|
| Item | Part Number | Description | Qty. per Coach | Units | Notes |
| 1 | 1080616 | SCREW TORX M6 X 16 MACH | 12 | EA | |
| 2 | 1081804 | WASHER M6.3 x 12.5 | 12 | EA | |
| 3 | 081034 | LOCTITE-243 MEDIUM 10ML | 0.010 | EA | |

| SPECIAL TOOLS REQUIRED | | | | | |
|-------------------------------|-------------|---------------------------|------|-------|-------|
| Item | Part Number | Description | Qty. | Units | Notes |
| 1 | | NO SPECIAL TOOLS REQUIRED | | | |