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In-Line Connector Repair Of Corroded/Damaged Terminal

Overlaying (bypassing) a circuit is an acceptable repair procedure for corroded/damaged terminals in an in-line connector where a replacement terminal kit or pigtail kit is not available if the following guidelines are used:

- In cases of suspected corrosion, cut back wire until no visible signs of corrosion are found.
- Use a wire that is equal to or one size larger than the American wire gauge (AWG) or metric equivalent size of the wire being replaced.
- Use a length of wire that is long enough to allow for the connector to be disconnected for future testing/servicing.
- Wire must be looped over and taped to the connector using Coroplast electrical tape (or equivalent).

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