



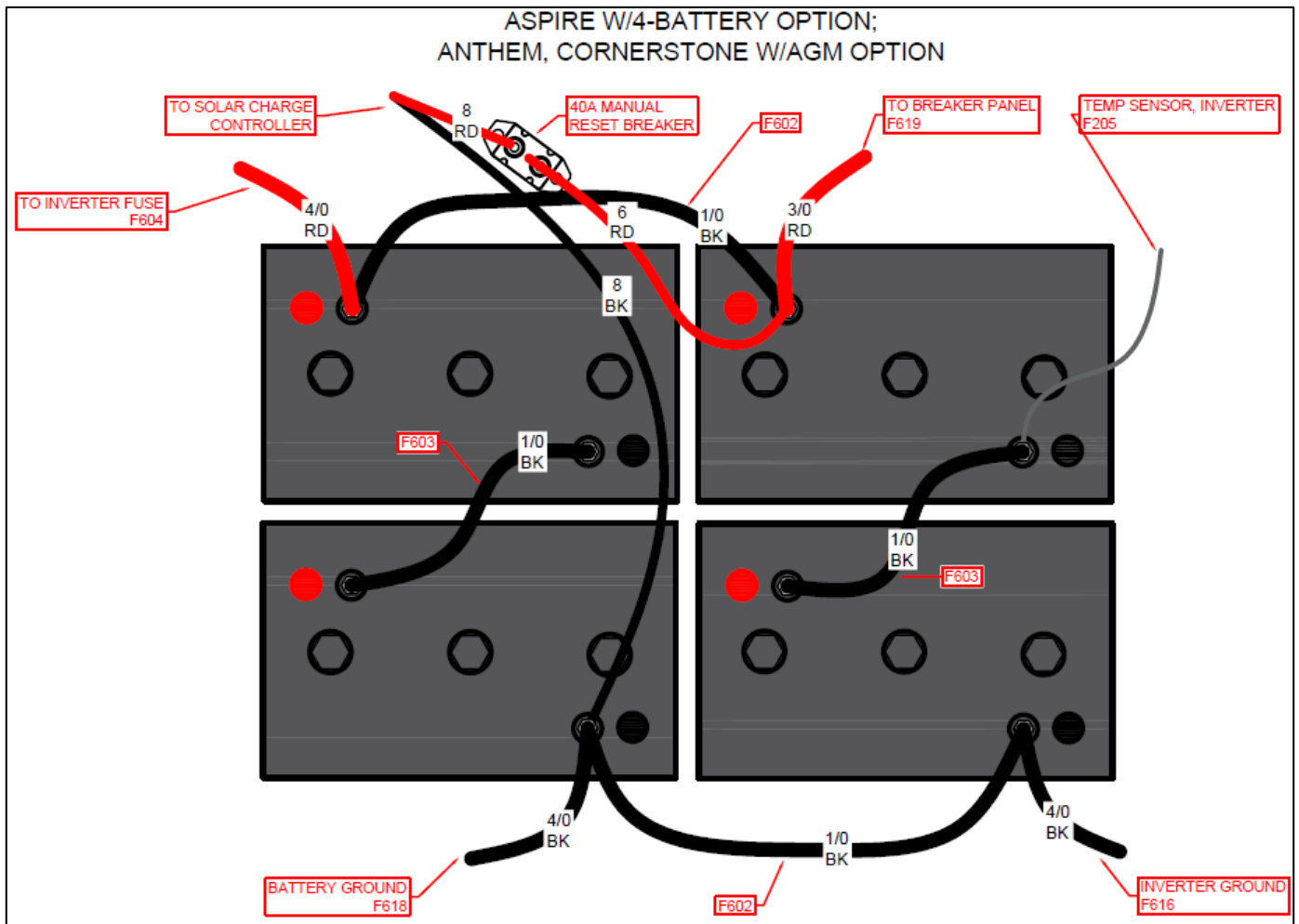
Battery Cable Verification

Bulletin Type:	SRP	Publication Date:	June 2024
Bulletin #(s):	24-013	Make(s):	Entegra
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>	Model(s):	Cornerstone, Anthem, Aspire
Flat Rate(s):		Model Year(s):	2017-2024

Incident:	Inverter/Charger shuts down due to high temp battery fault. Batteries were depleted below recommended voltage and upon recharge in certain conditions, the batteries would exceed normal charging temperatures.
Affected Units:	2017-2024 Aspire, Anthem, Cornerstone units built with 4 house batteries
Parts List:	2 - CABLE,BTRY 2/0 GA NEG 14" .312/.312 RNG (Jayco Part #0193120) 4 - CABLE,BTRY 2/0 GA BLK 10" .3125/.3125 RNG (Jayco Part #2057644)
Misc. Tools & Supplies:	Torque Wrench with 9/16" Socket

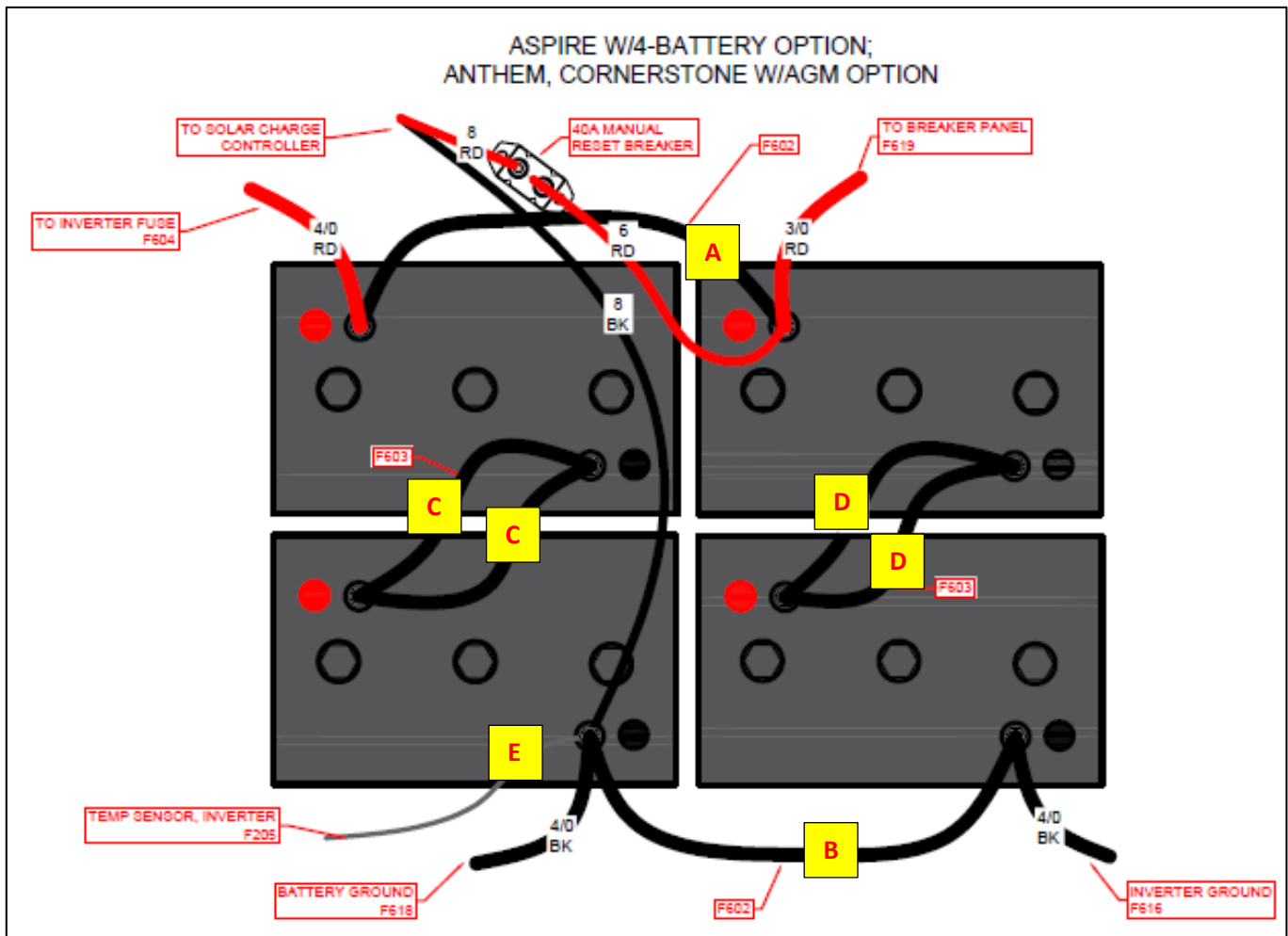
BATTERY CABLES INSPECTION

1. Verify battery cables are hooked up as shown in diagram and to proper torques specs.
 - A. 40A Manual Reset Breaker Torque = 24 IN-LBS
 - B. **Battery Torque = 150 IN-LBS**



BATTERY CABLES REPAIR INSTRUCTION

1. Turn off the lower disconnect switch.
2. Change the following cables:
 - a. Parallel link cable: Remove 1/0 cable and replace with 14" 2/0 cable (0193120).
 - b. Parallel link cable: Remove 1/0 cable and replace with 14" 2/0 cable (0193120).
 - c. On series connection (left bank): Remove 1/0 Cable and replace with (2) 10" 2/0 battery cable (2057644).
 - d. On series connection (right bank): Remove 1/0 Cable and replace with (2) 10" 2/0 battery cable (2057644).
 - e. Move battery temp sensor to left parallel negative post
 - f. **Torque all connections = 150 IN-LBS**



3. Turn on the lower disconnect switch.

Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law.

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