



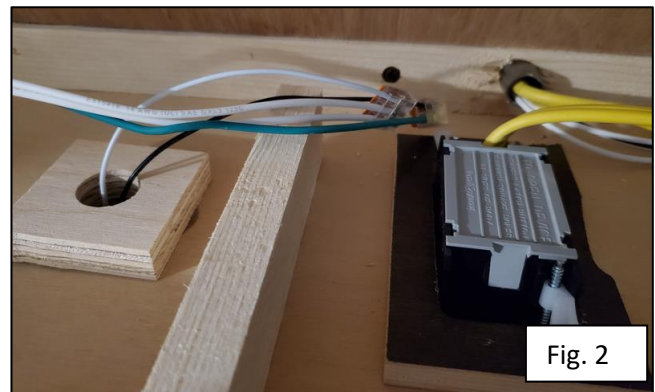
Replacing RT-WT ABS Wall Panel

Bulletin Type:	SRP	Publication Date:	June 2024
Bulletin #(s):	24-012	Make(s):	Jayco, Entegra Coach
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>	Model(s):	Swift/Swift LI (20T/20TL) Ethos/Ethos LI (20T/20TL)
Flat Rate(s):		Model Year(s):	2021-2024

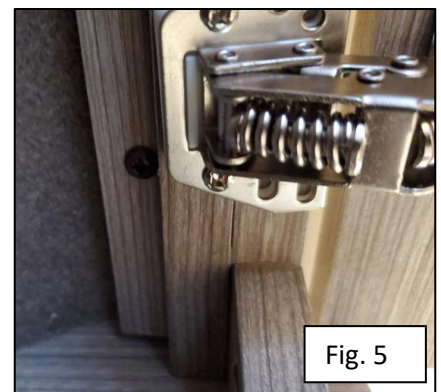
Incident:	Crack between the valance and the overhead cabinet
Affected Units:	2021-2024 Jayco Swift, Swift LI; 2021-2024 Entegra Coach Ethos, Ethos LI
Parts List:	1 - WALL,RR D/S SOFTFLEX KANGA PROMASTER RT,WT (2036635) 1 - LAUAN, 3.4 - 2 X 60 PATT-B (Purchase Locally – see pattern at step 1) 1 – PLYWOOD, ½ X 4 X 60 (Purchase Locally) 10 FT - SEAL,U-CHANNEL 00.38X00.63 EPDM RUBBER BLACK (2027655) 5 - SCREW,RTNR KANGA .22" (2019808) 5 - SCREW,RTNR CAP KANGA (2019809)
Misc. Tools & Supplies:	Screw gun with square bit Adhesive spray Super glue

REMOVING THE ABS WALL PANEL

1. Remove the Overhead Cabinets
 - A. Open the overhead cabinet doors.
 - B. Using a screw gun with square bit, remove the fasteners securing the carpet panels from the lower interior. (Figure 1)
 - C. Disconnect the electrical connections – lights, switch, etc. (Figure 2)
 - D. Leaving connected, remove the recept from the overhead cabinet. (Figure 2)



- E. Using a screw gun with square bit, remove all fasteners securing overhead cabinet assembly:
1. Back of overhead into the chassis wall (Figure 3)
 2. Side of overhead into second overhead or rear wall (Figure 4)
 3. Top of the overhead into the ceiling panel.(Figure 5)



- F. Remove the overhead assemblies and set aside for future installation.

2. With a screw gun with square bit, remove the valance with shade installed – approximately 3-4 fasteners along the top behind the shade (Figure 6) and 1 at each lower corner (Figure 7).



3. Depending on model year built, the unit will either have a Go Pro Bar (Figure 8) installed or replaced by fasteners.
 - A. Go Pro Bar installed: with a screw gun with square bit, remove the Go Pro Bar from the lower front face of the ABS wall panel. (Figure 8)
 - B. No Go Pro Bar: with a screw gun with square bit, remove (3) hidden fasteners (Figure 9) securing the front to side wall below the window.
4. With a screw gun with square bit, remove the ABS cover at the end of the kitchen base. (Figure 10)



Fig. 8

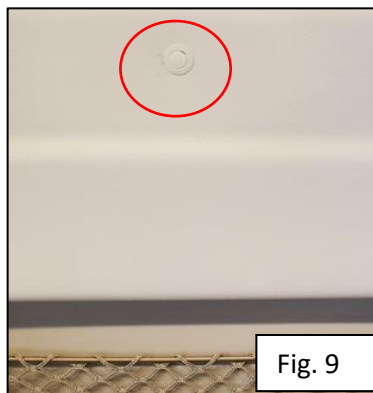


Fig. 9



Fig. 10

5. Remove the bed top:

- C. Remove the cushions from the bed assembly and set aside for future installation.
- D. With a screw gun with square bit, remove fasteners from the bed top board – approximately 3 along the rear side and 1-2 on each end. (Figure 11)
- E. Remove bed top assembly and set aside for future installation.



Fig. 11

- 6. With a screw gun with square bit, remove fasteners from the aluminum angle utilized for the bunk rail.
- 7. On the bath wall, remove the screw pocket cap covers and remove the fasteners securing into side wall. (Figure 12)



Fig. 12

8. Remove the refer

- F. Remove the (2) fasteners from bottom of refer. (Figure 13)
- G. Slide out the refer, disconnect and set aside for future installation.

9. With a screw gun with square bit, loosen the kitchen base from the floor and side wall.

10. Remove the fasteners from the ABS wall securing to the chassis wall at top.

11. With the ABS wall completely loose, remove the panel.

- A. NOTE: there will be (3) pieces of Velcro on the back side (under the window) which will have to be separated.



Fig. 13

PREPPING ABS WALL PANEL

1. Using adhesive spray, attach the lauan pattern below the windows. (Figure 14)

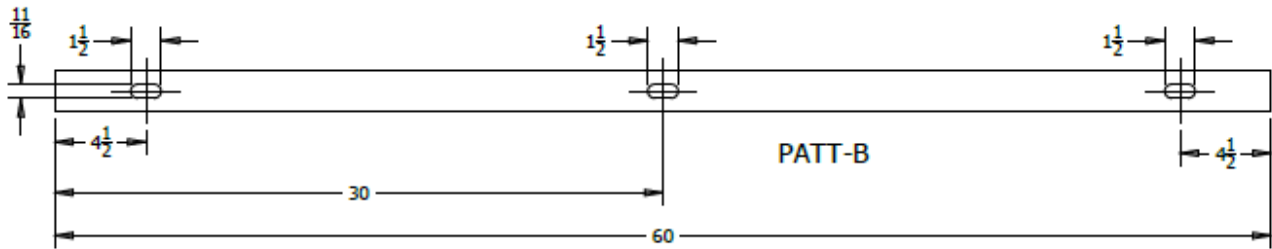


Fig. 14

2. Install u-channel rubber seal (Figure 15):
 - A. Starting at the top center of the rear window, install the u-channel rubber seal around the window flange.
 - B. Starting at the top center of the forward window, install the u-channel rubber seal around the window flange.
 - C. Use super glue to secure the rubber seal in the corners and splice joints for each window.



Fig. 15



3. Install previously removed netting from panel removed. (Figure 16)

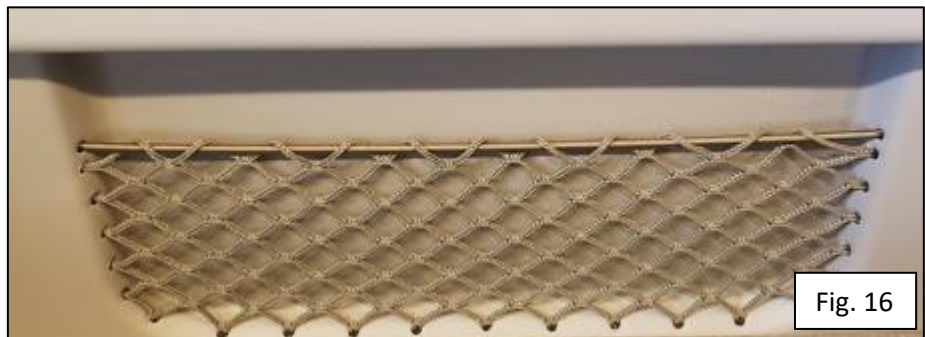
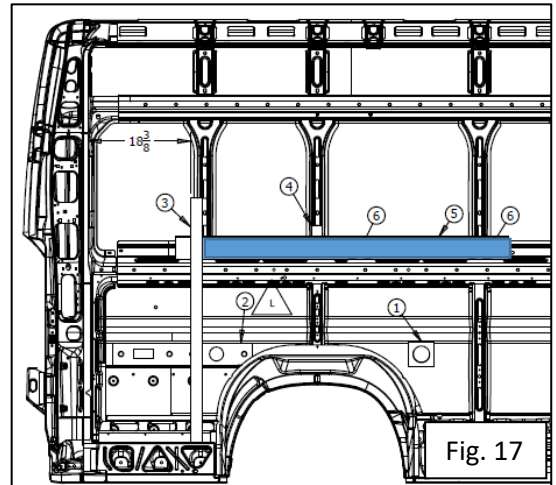


Fig. 16

RE-INSTALL THE ABS WALL PANEL

1. With a screw gun with square bit, secure ½ x 4 x 60 plywood to chassis wall.
2. Slide the new ABS wall be back into position – aligning the front of the ABS panel to the front panel installed.
3. Reversing the removal steps above, re-install all components. (Figure 17-18)
 - H. Secure ABS Panel into chassis side wall.
 - I. Secure shower wall into the ABS Panel with the screw pocket covers.
 - J. Push kitchen base back into place and re-secure to the floor and sidewall.
 - K. Install both of the overhead cabinets and re-connect the electrical components.
 - L. Install the valance/shade assembly.
 - M. Re-install the Go Pro Bar to the panel.
 - N. Re-install the bed base top assembly and cushions.



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