



93-24-03 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Condition

Applicable Vehicles					
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
ID.4	2021 – 2024	All	All	All	All

Revision Table			
Instance Number	Published Date	Version Number	Reason For Update
2073520/1	05/01/24	93-24-03	Original publication.

Process and reference information for Volkswagen technicians who have already completed high voltage expert (HVE) training and applicable prerequisite training courses:

- Reporting process for review of measurement results to receive repair direction.
- Performing GFF based high-voltage (HV) component measurements.

⚠ CAUTION

Until further notice, the GFF test plan described herein is to be used only for the collection of the measurements to be uploaded to GFF Paperless for evaluation, with repair direction given through a TAC case. Replacement of parts solely on the basis of repair direction given in the GFF test plan will be considered invalid and not eligible for warranty reimbursement.



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Technical Background

Any one of the following diagnostic trouble codes (DTCs) present in the Battery Regulation Control Module -**J840**- (diagnostic address 008C) can indicate the Fuse for High-Voltage Battery Interruption -**S415**- (pyrofuse) has been triggered.

When the pyrofuse in the HV battery has been triggered **without** any apparent crash-related cause, electrical measurements of all HV components in the vehicle are required, to identify any potential component or wiring faults which must be repaired **before** replacement of the J840, SX7, and SX8.

These measurements are only to be performed in conjunction with an open TAC case.

The first scan after a vehicle is received with this condition will contain the most information.

- P1CAC00: Hybrid/High-Voltage System blasting fuse triggered – Symptom 42572
- P1CA700: Igniter for hybrid/high-voltage system fuse – Symptom 42503
- P1CA800: Igniter for hybrid/high-voltage system fuse electrical error – Symptom 42571

Additionally in model year 2021-2022 vehicles (model code E21*):

- U10BA00: Local data bus no communication – Symptom 42129

Note, this procedure may also be directed in certain cases for further diagnosis of an isolation fault without a blown pyrofuse, in conjunction with an open TAC case.

Production Solution

Not applicable.

Service

DANGER

There is a risk of fatal injury due to high voltage. Electrocuting by direct contact or electric arc can cause severe bodily injury or fatal injury.

CAUTION

Until further notice, the GFF test plan described herein is to be used only for the collection of the measurements to be uploaded to GFF Paperless for evaluation, with repair direction given through a TAC case. Replacement of parts solely on the basis of repair direction given in the GFF test plan will be considered invalid and not eligible for warranty reimbursement.

**93-24-01 - Service Information, HV Component Measurement Process**

Release date: 5/1/2024

Overview of steps:

1. Validate that the blown pyrofuse is not directly related to a crash event.
2. Read out all DTC memory and all measured value blocks (MVBs) from address 008C.
3. Send the diagnostic log to GFF Paperless.
4. Open a technical support ticket with Volkswagen Group TAC.
5. Case dispatched from TAC to Quality Technical Manager (QTM) with notification to Product Support.
6. Receive direction from QTM to either proceed with this bulletin or wait for on-site QTM visit.
7. De-energize the HV system using ODIS and GFF-based “manual” de-energization if required.
8. Perform the GFF test plan “008C – Check High Voltage Components.”
9. Review the reference information below for hints and tips when performing the measurements.
10. Repeat measurements for validation of single components that are suspicious or questionable.
11. After measurements are fully completed, send the log to GFF Paperless.
12. Notify the QTM that measurements are ready for review and document the status in the TAC case.
13. Completed measurements will be reviewed between the QTM and Product Support.
14. Direction for repair or steps for further measurements will be provided as necessary.

Measurement procedure hints and tips:

The “step by step” instructions are provided within the GFF test plan. Similar measurements are performed for each of the HV components. The reference information and examples below are not intended as a substitute for the steps and content within the GFF test plan, but rather to help the technician to better understand the procedures that will be performed when working through the GFF-based HV component measurements, in order to avoid errors or inconclusive results.

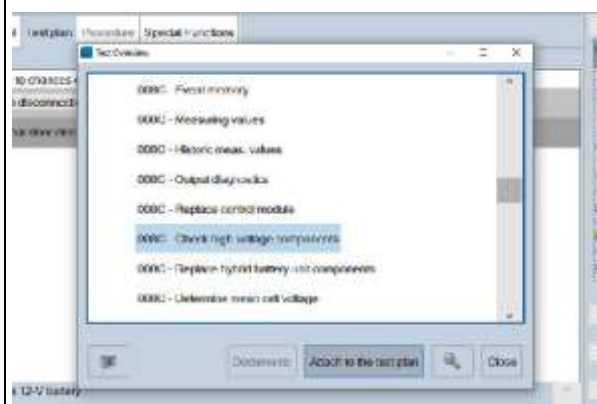
Reference Information – Locating the GFF test plan

Fig. 1

- Locate the GFF test plan “008C – Check high-voltage components” (Fig. 1).



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Reference Information – De-energization and preparation

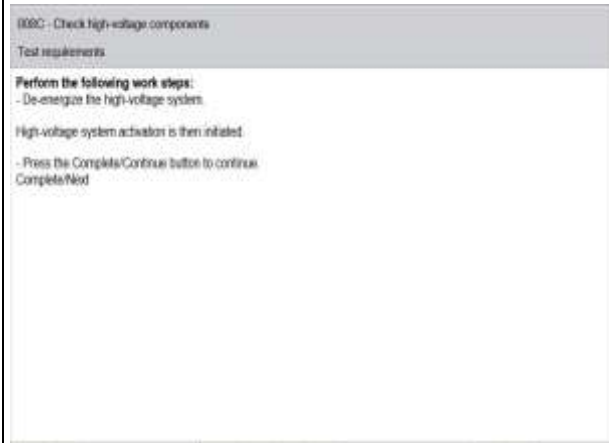


Fig. 2

- De-energize the vehicle using the ODIS tester to prepare for HV component measurements (Fig. 2).
- In cases with a blown fuse, welded contacts are also possible, and therefore “manual” de-energization using the VAS 6558A and associated HV measurement adapters is required.

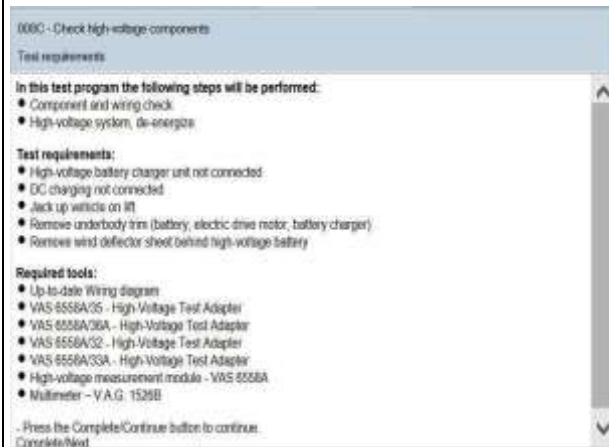


Fig. 3

- After de-energization, observe the required conditions and obtain the tools as shown (Fig. 3).
- The VAS 6558A is used for all electrical measurements except capacitance.
- The VAG 1526B multimeter is not distributed within North America. Instead, the Fluke 83-V or equivalent with a suitable capacitance measurement range and resolution may be used (i.e., maximum capacitance 9,999 μ F, accuracy $\pm(1\% + 2)$, maximum resolution 0.01 nF).



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

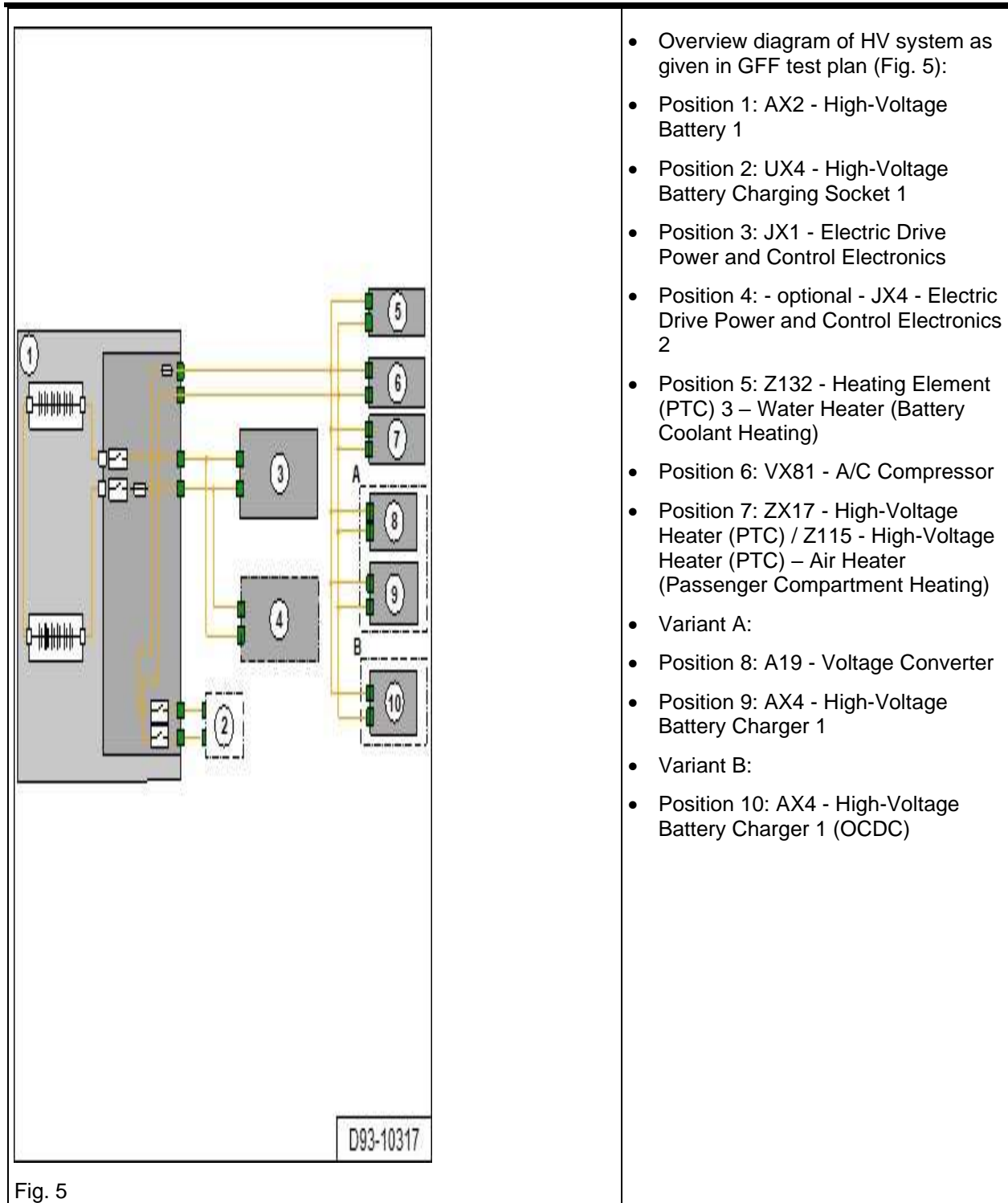
<p>000C - Check high-voltage components</p> <p>Test requirements</p> <p>Perform the following work steps:</p> <ul style="list-style-type: none">- Switch the ignition off- Disconnect a battery charger connected to the Battery -A- (12V) from the vehicle- Disconnect the Vehicle Communication Interface (VCI) from VAS 61xx Diagnostic Tester if it is connected to it via USB cable- Disconnect all devices connected to the VAS 61xx Diagnostic Tester if they have a separate power supply (e.g. printer), except Test Instruments that are being used- Disconnect external power supply from the vehicle diagnostic tester- High-voltage battery charger unit not connected <div data-bbox="207 737 889 850" style="border: 1px solid black; padding: 5px;"><p>NOTE</p><p>Due to electromagnetic effects, a connected 12-V battery charger may corrupt the result of the measurements. Before performing measurements, a battery charger connected to the 12V Battery -A- must be disconnect from the vehicle and the ignition must be switched off.</p></div> <p>- Press the Complete/Continue button to continue</p>	<ul style="list-style-type: none">• Read and follow all preparatory steps leading up to the HV component measurements (Fig. 4).• Erroneous measurements can be caused by a failure to remove electrical devices from the vehicle as described.• It is not necessary to have a connection between the vehicle and the ODIS tester after starting this test plan if the steps are performed correctly and without cancelling or stopping the test plan.
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Fig. 4



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024





93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Reference Information – Removal of connectors (high voltage and low voltage)	
<p>006C - Check high-voltage components</p> <p>Test requirements</p> <p>Perform the following action:</p> <ul style="list-style-type: none">- Always perform a visual inspection of the disconnected plug connections.- Check connection for:<ul style="list-style-type: none">• proper fit or loose contact,• pins that are bent or slipped through,• water ingress or contact corrosion as well as• Crushing, kinking and abrasion of the connected wiring.- Press the Complete/Continue button to continue.	<ul style="list-style-type: none">• During the HV component measurements, nearly all of the HV connectors will be unplugged.• Observe this general precaution and visually inspect each of the connections (Fig. 6).

Fig. 6



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

<p>006C - Check high-voltage components</p> <p>Test requirements</p> <p>Perform the following action:</p> <ul style="list-style-type: none">- Disconnect all HV connectors from the AX2 - High-Voltage Battery 1.- Disconnect the onboard supply connector from the AX2 - High-Voltage Battery 1. <div data-bbox="207 716 634 821" style="border: 2px solid black; padding: 5px;"><p>NOTE Do not disconnect the potential equalization cable from the AX1 - High-Voltage Battery 1.</p></div> <p>- Press the Complete/Continue button to continue.</p>	<ul style="list-style-type: none">• Disconnect all of the HV connectors from the HV battery, but <u>do not</u> remove the potential equalization cable from the battery (Fig. 7).
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Fig. 7



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024



Fig. 8

- In vehicles having the HV connector “version 2” shown (Fig. 8) take care to only lift the lock tab slightly to allow it to be pulled over the ramp piece.
- The tab may be lifted up by gently prying it through the square hole, or by gently pushing it using a very small flat blade screwdriver through the center of the connector while observing the lift on the tab using an inspection mirror and/or feeling for movement.
- The red connector lock will break if it is lifted too far or forced.
- See also repair manual > “High voltage connectors, disconnecting”






Fig. 9

- Example of the “onboard supply connector” disconnected from the - AX2- High-Voltage Battery 1 (Fig. 9).
- To avoid erroneous measurements, this connector must be unplugged before performing the HV component measurements.



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

 <p>Fig. 10</p>	<ul style="list-style-type: none">• Example of the vehicle electric system connector disconnected from the -AX4- High-Voltage Battery Charger 1 (Fig. 10).• To avoid erroneous measurements, this connector must be unplugged before performing the HV component measurements.
 <p>Fig. 11</p>	<ul style="list-style-type: none">• Example of the vehicle electric system connector disconnected from the Three-Phase Current Drive - VX54- at the -JX1- Electric Drive Power and Control Electronics (Fig. 11).• To avoid erroneous measurements, this connector must be unplugged before performing the HV component measurements.
 <p>Fig. 12</p>	<ul style="list-style-type: none">• Example of the vehicle electric system connector disconnected from the Three-Phase Current Drive 2 - VX97 at the -JX4- Electric Drive Power and Control Electronics 2, if equipped (Fig. 12).• To avoid erroneous measurements, this connector must be unplugged before performing the HV component measurements.



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Reference Information – HV adapters and text descriptions	
<p>008C - Check high-voltage components</p> <p>Check test adapter</p> <p>First, the high-voltage test adapters will be checked.</p> <ul style="list-style-type: none">• VAS 6550A/35 - High-Voltage Test Adapter• VAS 6550A/36A - High-Voltage Test Adapter <p>with</p> <ul style="list-style-type: none">• VAS 6550A/32 - High-Voltage Test Adapter• VAS 6550A/33A - High-Voltage Test Adapter <p>- Perform measurement with the High-voltage measurement module - VAS 6550A.</p> <p>Were the high-voltage test adapters already checked?</p>	<ul style="list-style-type: none">• Unless the adapters were just used for “manual” de-energization and already checked, it is important to complete the check of the HV adapters before performing the HV component measurements (Fig. 13).• This procedure is essential to ensure that the HV adapters are in good condition prior to using them.

Fig. 13



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

<p>000C - Check high-voltage components</p> <p>High-voltage measurement module - VAS 6558A calibrate</p> <p>A resistance measurement follows</p> <p>- Perform measurement with the High-voltage measurement module - VAS 6558A</p> <p>Measuring points after calibration:</p> <p>Merge red test probe and black test probe.</p> <p>- Press the Complete/Continue button to continue.</p>	<ul style="list-style-type: none">• Perform the VAS 6558A resistance measurement calibration routine whenever prompted to do so during the GFF test plan (Fig. 14).• The pointed tips from the VAS 6558A kit are not used with the HV measurement adapters, but are needed for performing the calibration. Install the pointed tips when prompted to “merge” the red and black probes.• Take care to press the button on the red probe only as instructed.
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Fig. 14



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

- For the first run-through, the “overall system” check should be performed (Fig. 15).
- The “individual HV component” check is used to repeat the measurements for validation purposes on a single component that is suspicious or questionable after running through the complete measurements of all components.
- At individual components on the auxiliary circuit, the measurements may be repeated directly at the component using the appropriate HV measurement adapter VAS 6558A/36A or VAS 6558A/37 as needed, depending on the connector type.

Fig. 15


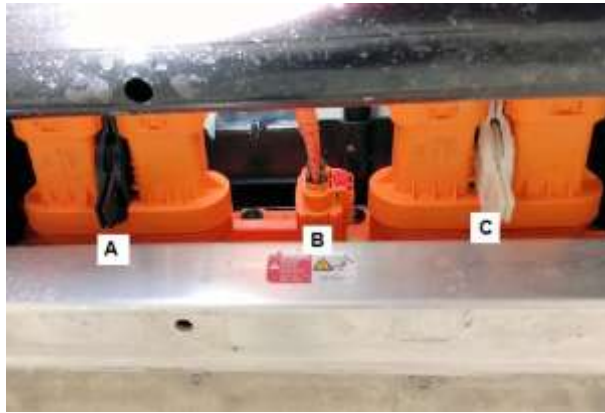
- Take care to observe small changes in the text.
- In the example shown, the first test will be a series of measurements at the DC charging connection of the HV battery (e.g., with VAS 6558A/35 adapter plugged into the HV battery DC connection (Fig. 16).

Fig. 16



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

<p>006C - Check high-voltage components</p> <p>Measurement at DC charging socket</p> <p>Perform the following work steps:</p> <ul style="list-style-type: none">- Connect the VAS 6558A/35 - High-Voltage Test Adapter with the DC charging socket to the AX2 - High-Voltage Battery 1. <p>⇒ See wiring diagram. ⇒ see system switch plan</p> <p>- Press the Complete/Continue button to continue.</p> 	<ul style="list-style-type: none">• Later the measurement is done at the DC charging connection <u>to</u> the HV battery (e.g., with VAS 6558A/35 disconnected from the HV battery and connected only to the HV connector leading up to the charging socket (Fig. 17).
 <p>Fig. 17</p>	<ul style="list-style-type: none">• Designation of battery HV connections used in the GFF test plan:<ol style="list-style-type: none">a. TNS connection <u>of</u> the AX2 - High-Voltage Battery 1b. AUX connection <u>of</u> the AX2 - High-Voltage Battery 1.c. DC charging socket <u>of</u> the AX2 - High-Voltage Battery 1.
<p>Fig. 18</p>	



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Reference information – Connection of HV measurement adapters to vehicle



Fig. 19



Fig. 20

- Example of HV adapter connections at HV battery (Fig. 19):
 - a. VAS 6558A/35 connected to TNS (traction connector) of the HV battery.
 - b. VAS 6558A/36A connected to AUX (auxiliary connector) of the HV battery.
- Example of black lead of VAS 6558A clipped to chassis ground point at HV battery (Fig. 20).
- Note that measurements of all auxiliary components are generally taken through the auxiliary harness. After a measurement is taken with all of the components on the auxiliary harness still connected, all of the components are disconnected, and then reconnected one at a time.



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

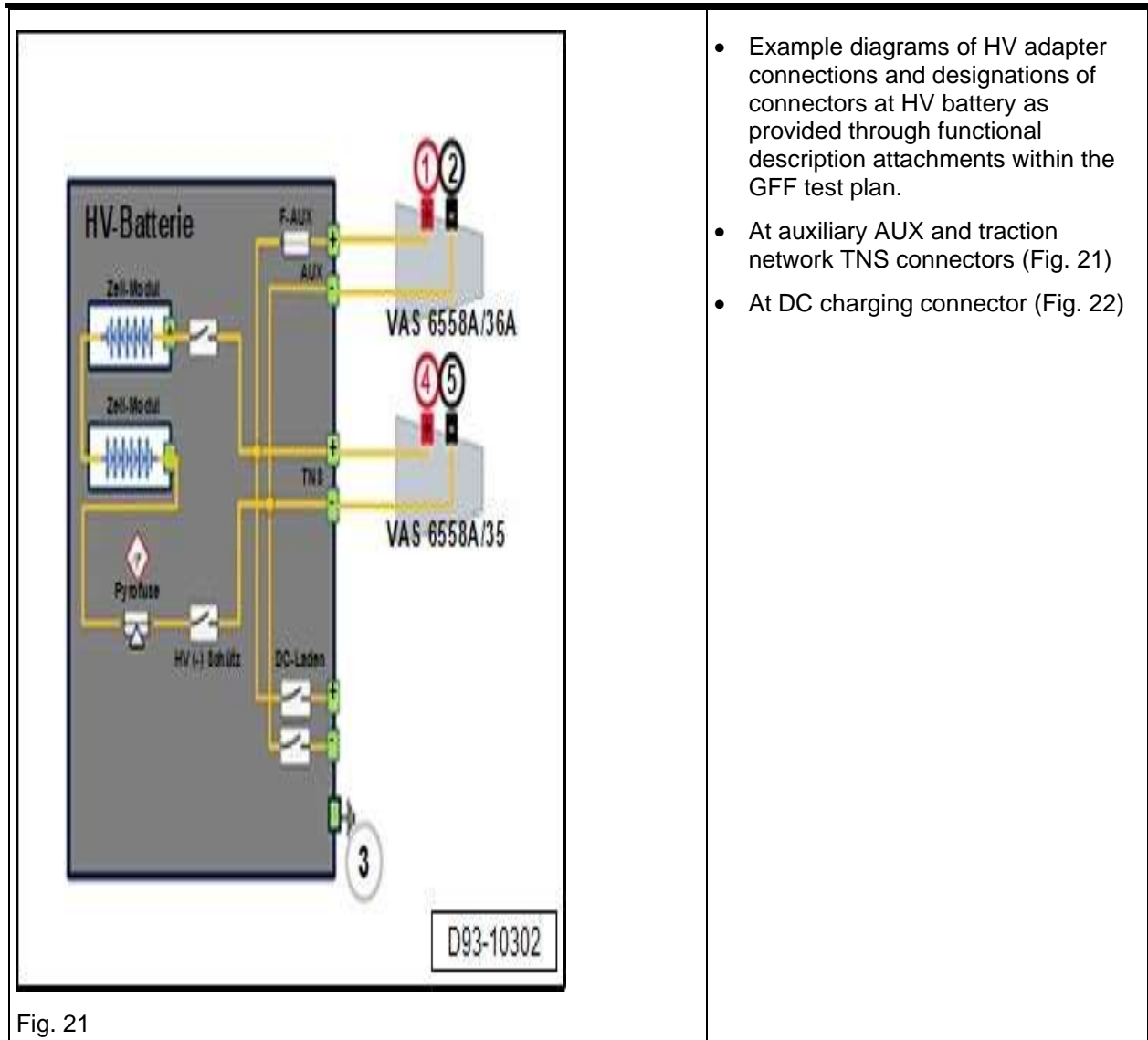


Fig. 21



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

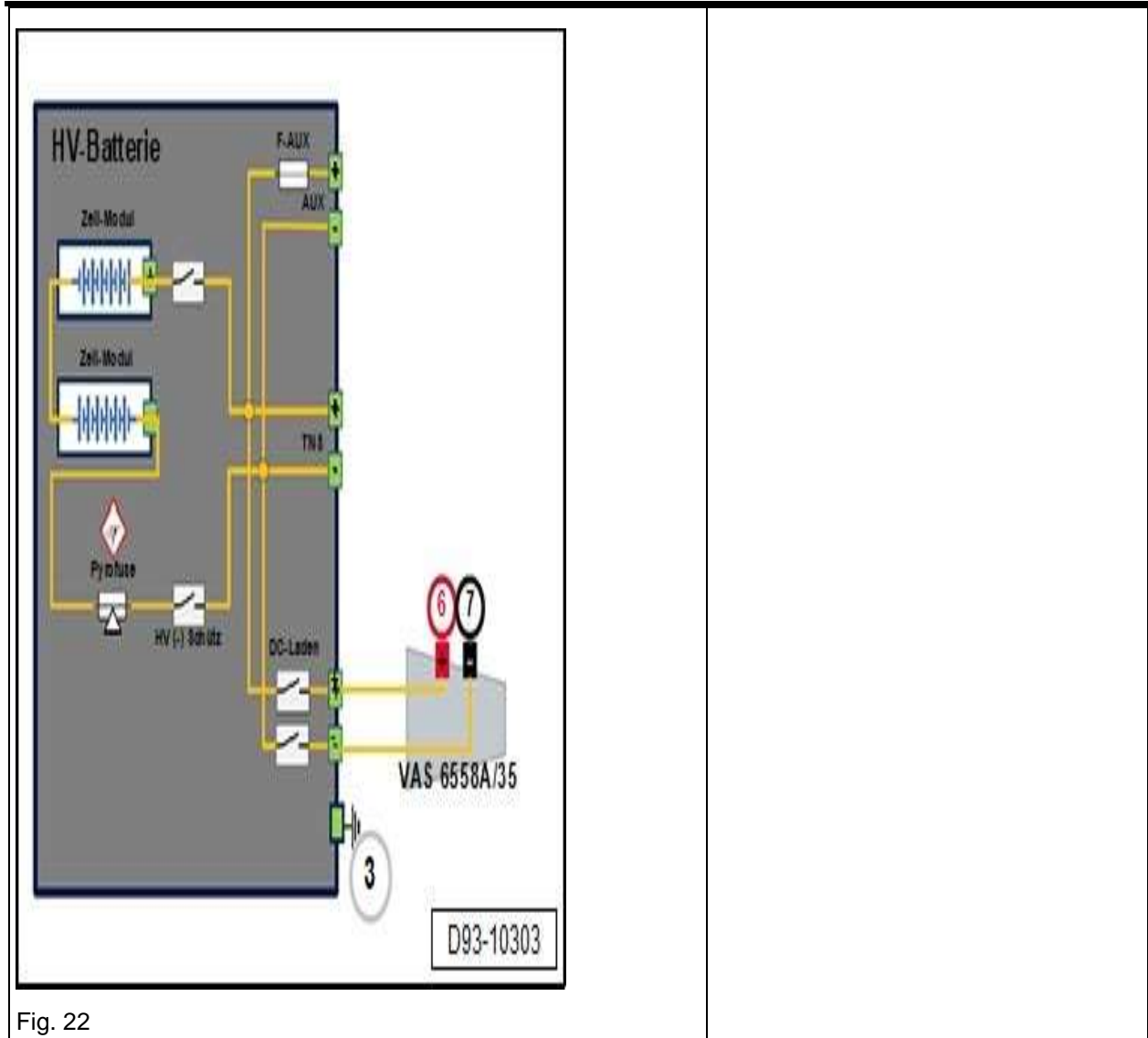


Fig. 22



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024



Fig. 23

- Example of VAS 6558A/35 adapter connected with the DC charging socket **to** the -AX2- High-Voltage Battery 1 (Fig. 23) and associated diagram (Fig. 24).
- Note that the HV adapters are **never** connected inline between two components in this measurement procedure!



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

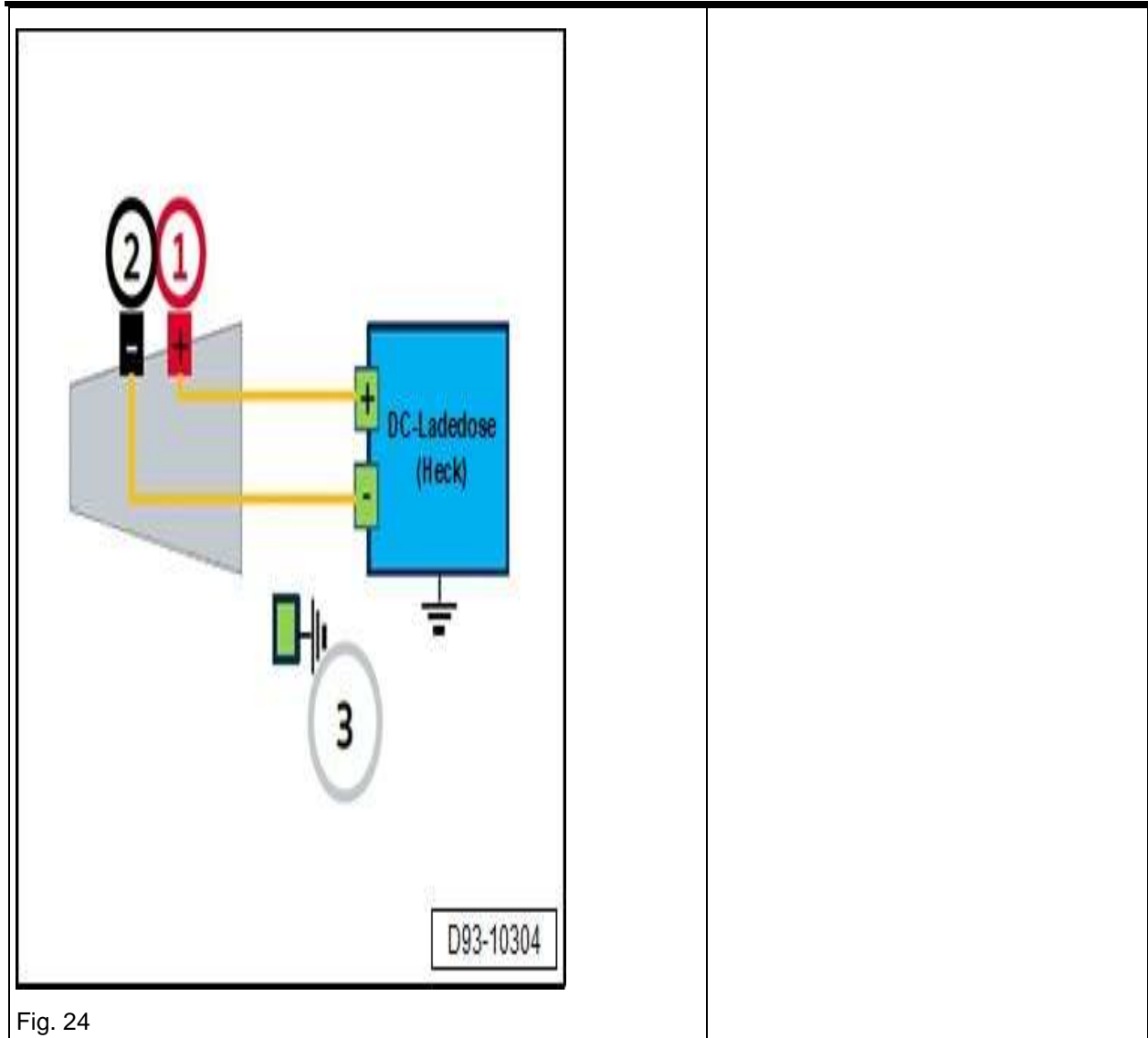


Fig. 24



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024



Fig. 25

- Example of VAS 6558A/35 adapter connected with the -JX1- Electric Drive Power and Control Electronics (Fig. 25).
- Note that the measurements of the rear electric drive -JX1- are taken through the HV harness, because it is not possible to disconnect the HV connector from the -JX1- however, in vehicles equipped with all wheel drive, it is necessary to then remove the HV connector from the JX4 - Electric Drive Power and Control Electronics 2 before taking measurements of the -JX1- (Fig. 26).
- Under no circumstances should the HV measurements be taken with front (-JX4-) and rear (-JX1-) connected to the HV harness at the same time. Such measurements would be inconclusive and must be repeated.
- Measurements at the -JX4- are similar to the -JX1-, with the exception that the VAS 6558A/35 adapter is connected directly into the HV connector of the -JX4- rather than through the HV harness.



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024



Fig. 26



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

008C - Check high-voltage components
2 x three-phase current drive Three-Phase Current Drive - VX54

Perform the following work steps:

- Disconnect the HV connector on the Three-Phase Current Drive 2 - VX97.
- Connect the VAS 6558A/35 - High-Voltage Test Adapter on the Three-Phase Current Drive 2 - VX97 to the connection wire for the Three-Phase Current Drive - VX54 and the High-Voltage Battery 1 - AX2.
- Disconnect the vehicle electric system connector from Three-Phase Current Drive - VX54.

→ See wiring diagram. → see system switch plan

- Press the Complete/Continue button to continue.

Fig. 27

D93-10305

Fig. 28



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

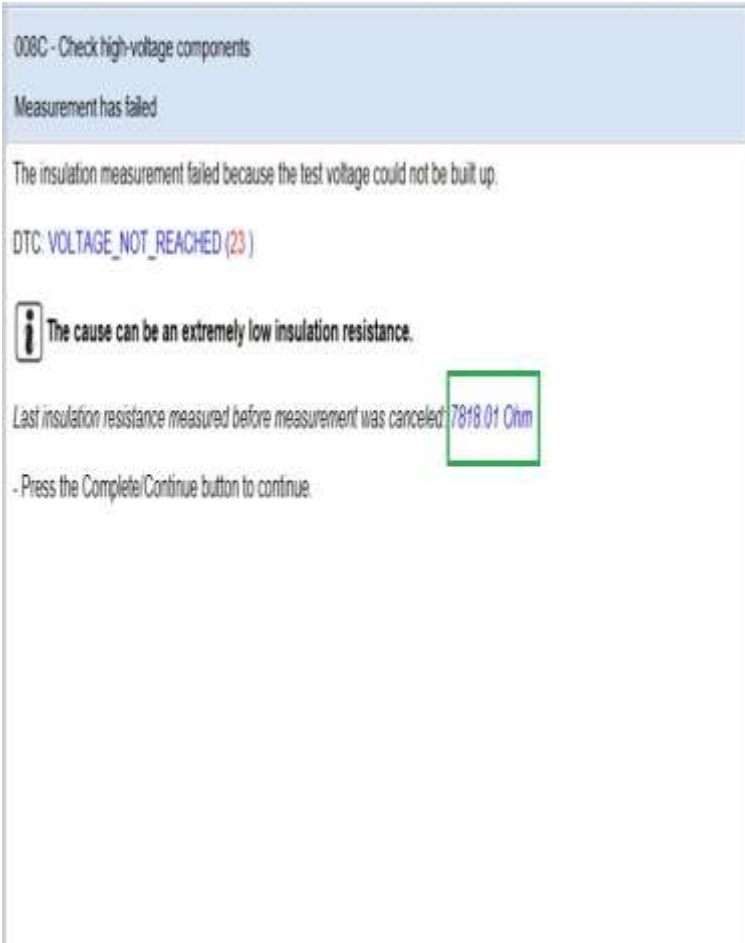

 <p>008C - Check high-voltage components</p> <p>Measurement has failed</p> <p>The insulation measurement failed because the test voltage could not be built up.</p> <p>DTC: VOLTAGE_NOT_REACHED (23)</p> <p> The cause can be an extremely low insulation resistance.</p> <p>Last insulation resistance measured before measurement was canceled: 7818.01 Ohm</p> <p>- Press the Complete/Continue button to continue.</p>	<ul style="list-style-type: none">• When taking the insulation resistance measurements at certain HV components with 250 Volts between HV+ and HV- the normal value may be low enough to cause what appears to be an incorrect result.• The insulation resistance test is being used in this way to check the HV component against a good reference value and is <u>not</u> being used to measure insulation resistance against the vehicle chassis.• In the example shown (Fig. 29) the value 7818.01 Ohm is within the normal range for the -JX1- power electronics.• If the measurement is repeated the value may increase, but repeat measurements are <u>not</u> necessary in this case (Fig. 30 and 31).
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Fig. 29



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

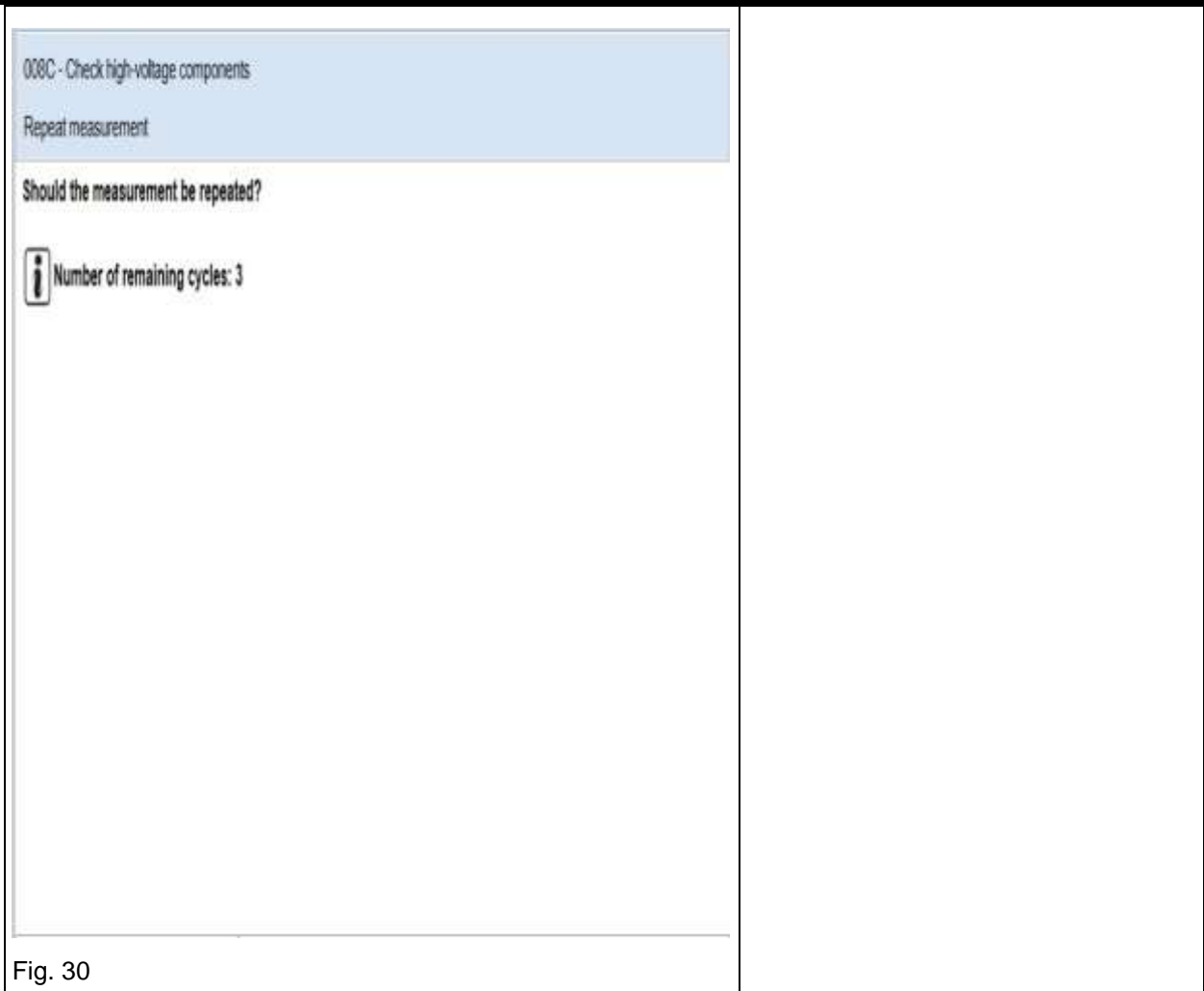
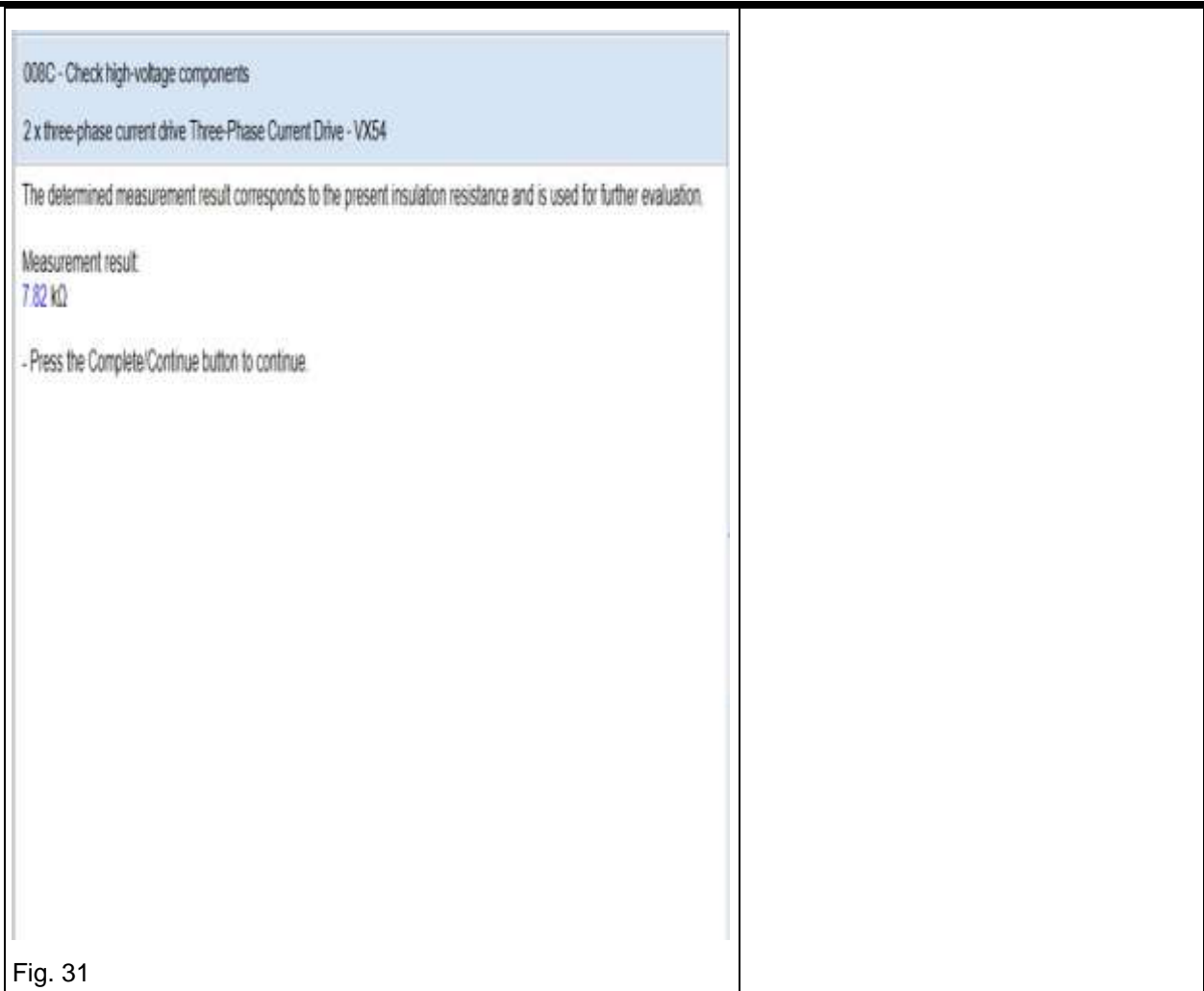


Fig. 30



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024





93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

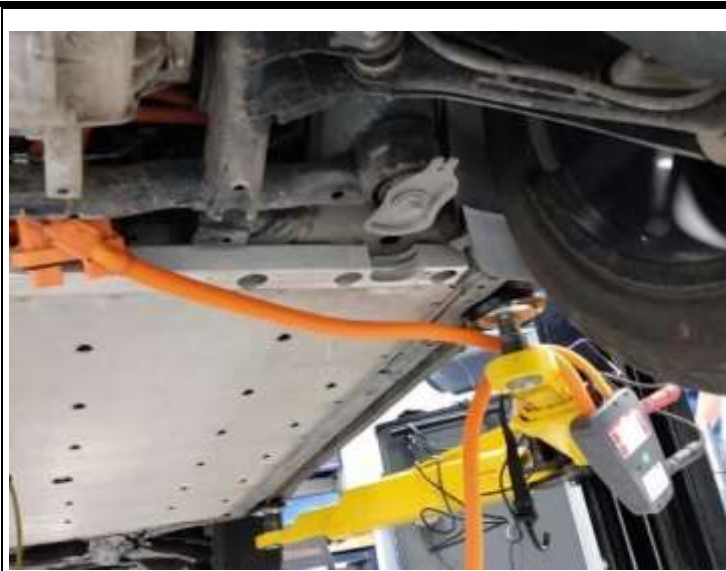


Fig. 32



Fig. 33

- Example showing connection of the HV adapter VAS 6558A/36A to the HV auxiliary harness (Fig. 32 and 33).
- The measurement of all components on the HV auxiliary harness is taken through the harness first with all components connected, then with the harness only (all components disconnected), and lastly with each component individually (reconnected one at a time).



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

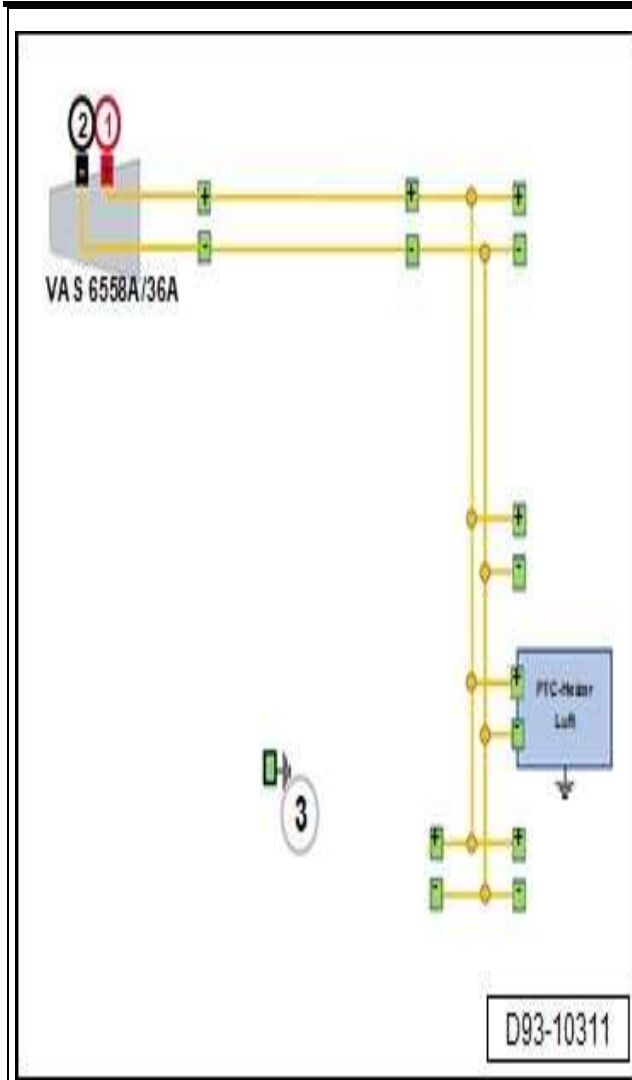


Fig. 34

- Example diagrams, showing how single HV components are normally measured one at a time, through the auxiliary harness. Diagrams are shown for two components only, all other components on the auxiliary harness are checked similarly (Fig. 34 and 35)



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

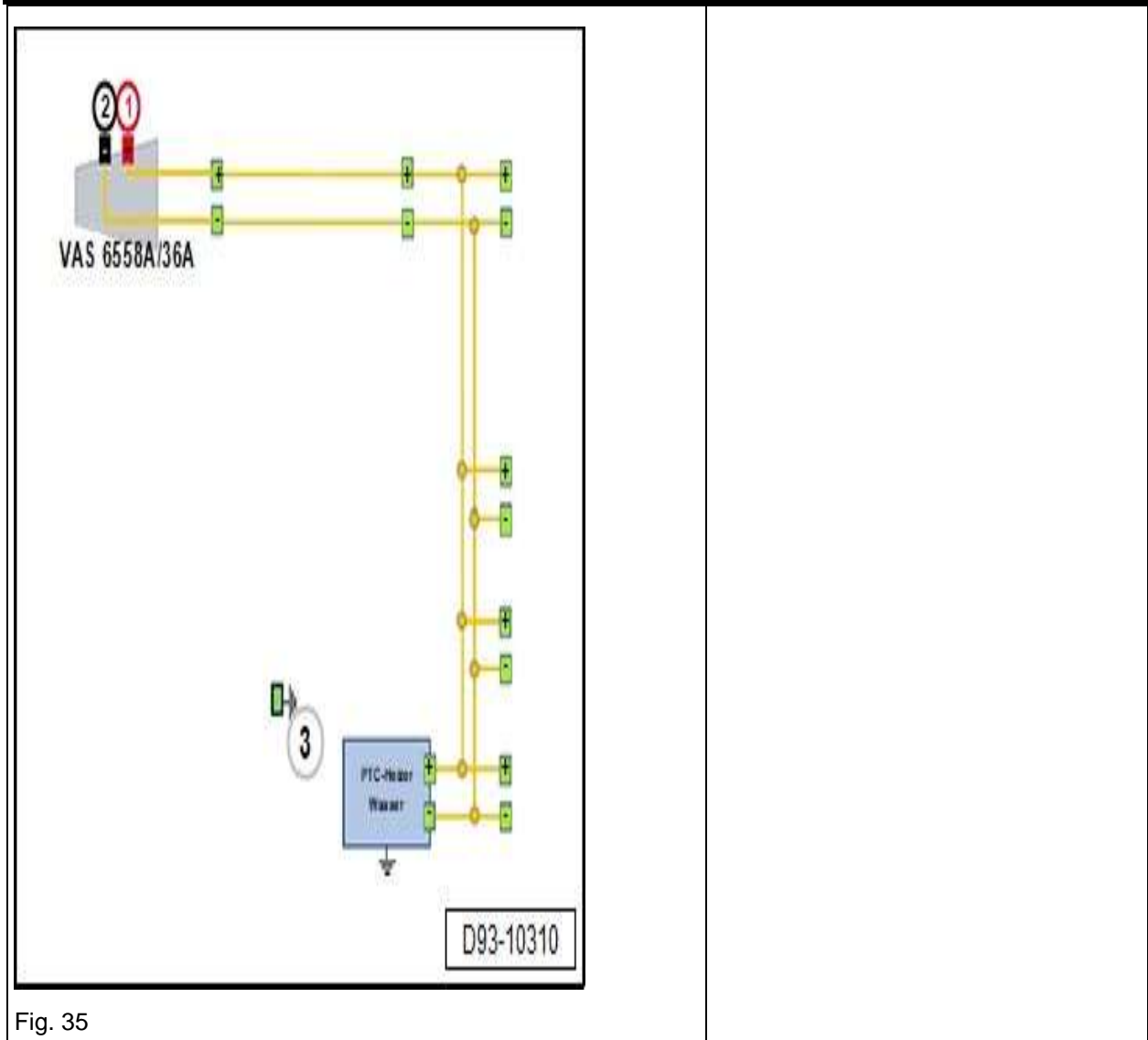


Fig. 35



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024



Fig. 36

- To remove the HV connector at the -VX81- A/C Compressor, first remove the harness retainer clip (circled) from the bracket (Fig. 36).



Fig. 37

- In vehicles equipped with four-wheel drive, a long right angle pick tool with a solid handle is useful for accessing the HV connector (circled) of the -A19- Voltage Converter (Fig. 37).
- When removing the HV connector, care must be taken to avoid making contact between the B+ post of the -A19- Voltage Converter and chassis ground. The B+ post is connected to the 12V battery positive terminal through the main fuse block SA.



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

	<ul style="list-style-type: none"> • After completing the entire set of measurements for all components in the HV system, perform a repeat measurement of any individual component that was suspicious or questionable. • For components on the HV auxiliary harness, a direct measurement at the component is achieved using the appropriate HV measurement adapter VAS 6558A/36A or VAS 6558A/37 as needed to match the connector type on the component being measured. • In the example shown (Fig. 38) the VAS 6558A/37 is being used to perform the measurement directly at the -Z132- Heating Element (PTC) 3 – Water Heater (Battery Coolant Heating).
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Fig. 38

Reference information – Capacitance measurements

	<ul style="list-style-type: none"> • The VAS 6558A cannot measure capacitance, therefore a separate multimeter must be used. • The VAG 1526B multimeter is not distributed within North America. Instead, the Fluke 83-V or equivalent with a suitable capacitance measurement range and resolution may be used (i.e., maximum capacitance 9,999 μF, accuracy $\pm(1\% + 2)$, maximum resolution 0.01 nF). • Before taking a capacitance measurement, it is necessary to discharge any energy stored in the capacitor being measured (Fig. 39). • To discharge the capacitor, perform a continuous voltage measurement until 0.1V or less is displayed.
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Fig. 39



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

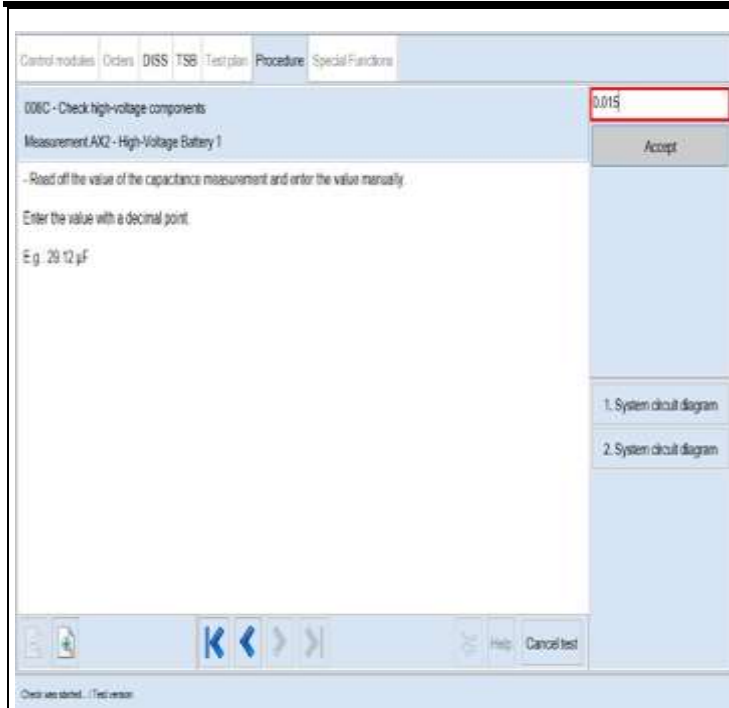


Fig. 40

- The acceptable unit of data entry for all capacitance measurements is μF and any measurements given in nF must be converted accordingly (Fig. 40)
- $1,000 \text{ nF} = 1 \mu\text{F}$
- $1 \text{ nF} = 0.001 \mu\text{F}$



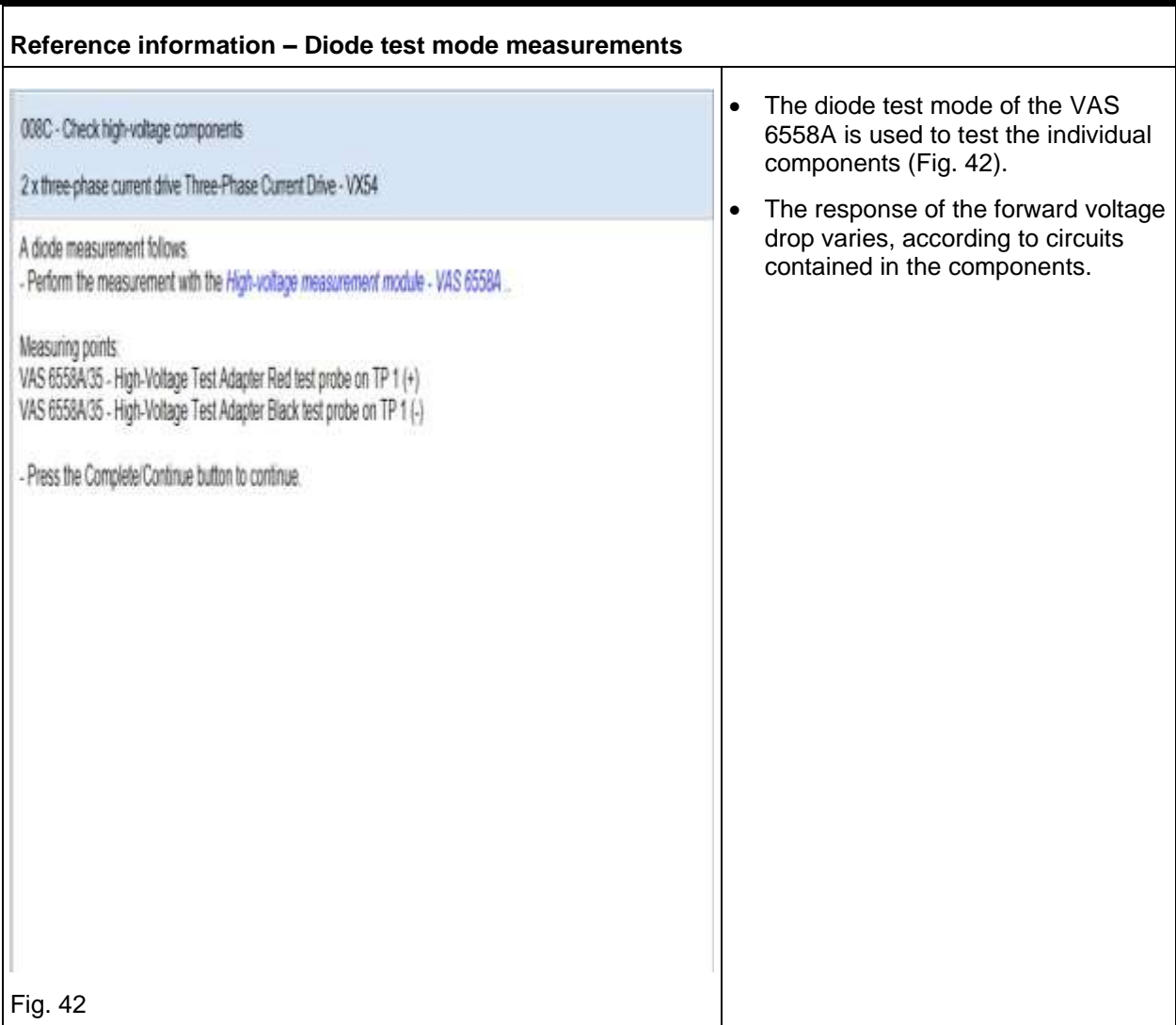
Fig. 41

- Pay attention to whether the capacitance measurement on the multimeter display is given as μF or nF, which will vary according to auto-ranging behavior (Fig. 41)
- For the example given:
 - a. Display: 990 nF – Input: 0.990 μF (conversion from nF to μF)
 - b. Display: 625 μF – Input: 625 μF (conversion not required)



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024





93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

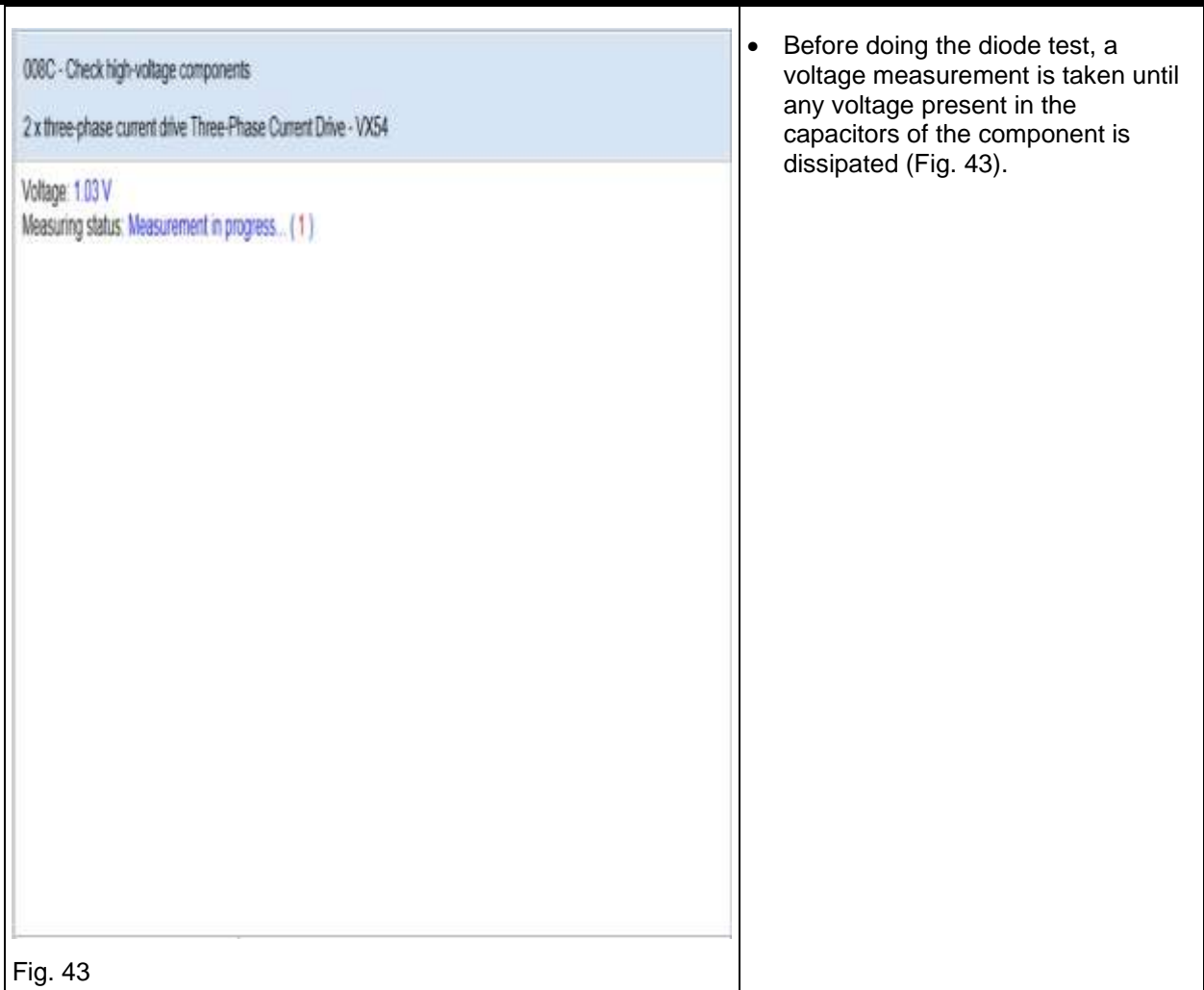


Fig. 43



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

<p>008C - Check high-voltage components</p> <p>2 x three-phase current drive Three-Phase Current Drive - VX54</p> <p>Diode measurement</p> <p>- Press test button and hold it!</p>	<ul style="list-style-type: none">• The measurement using the diode test mode will be conducted when the button is pressed, after the voltage measurement is completed (Fig. 44).
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Fig. 44



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

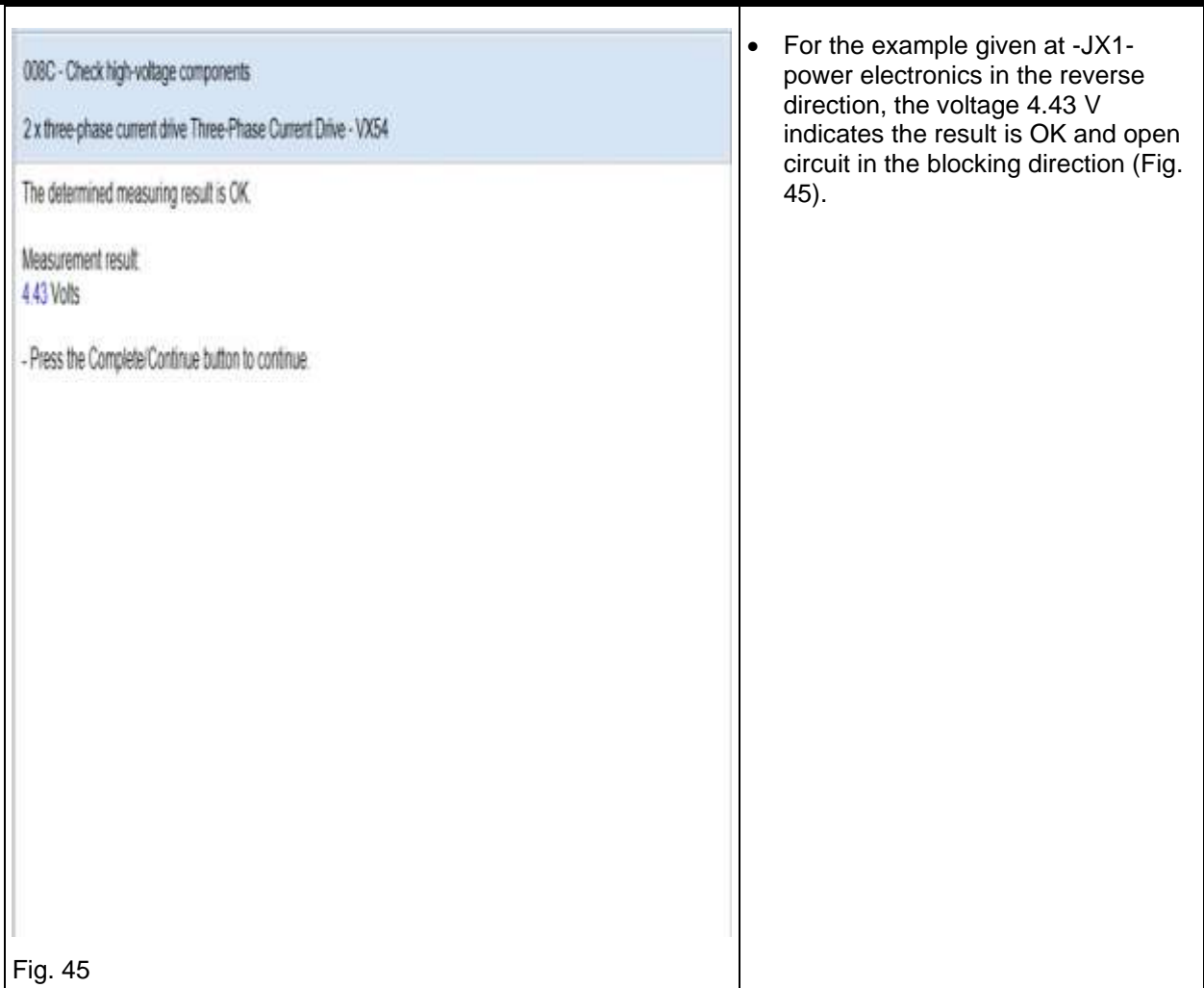


Fig. 45



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

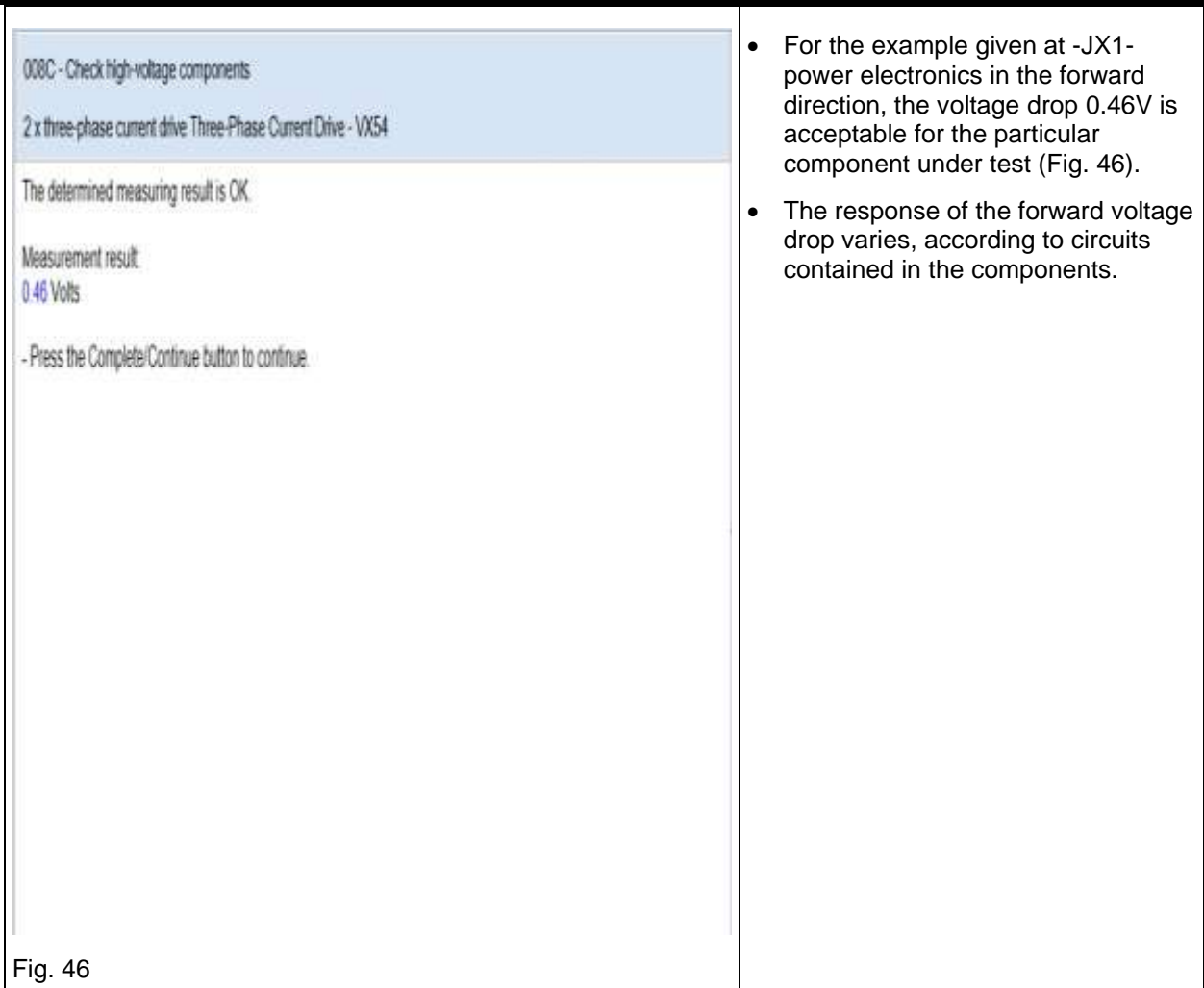


Fig. 46



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Typical Values of Plausible Measurements:

The values given in the table below are for reference only and are not specifications. These values are not to be used for “good vs. bad” determinations and are representative of typical values in vehicles without faults across a range of years and hardware versions.

If an individual measurement is suspicious, then it should be repeated. If the same measurement type is abnormal across several components, then the equipment should be checked, and the GFF test plan reviewed carefully, to be certain that the HV adapters and probes are being used correctly.

AX2 - High-Voltage Battery 1 TNS and AUX connections	Voltage at TNS	+ to -	0	V
	Voltage at AUX	+ to -	0	V
	Resistance between TNS and AUX	+ to +	0.01 – 0.10	Ω
	Resistance between TNS and AUX	- to -	0.01 – 0.10	Ω
	ISO@250V	+ to -	>500	MΩ
	ISO@500V	+ to Chassis	>500	MΩ
	ISO@500V	- to Chassis	>500	MΩ
	Y-Capacitance	+ to Chassis	9 0.009	nF μF
	Y-Capacitance	- to Chassis	10 0.010	nF μF
AX2 - High-Voltage Battery 1 DC charging connection	Voltage	+ to -	0	V
	ISO@250V	+ to -	11.5	MΩ
	ISO@500V	+ to Chassis	>500	MΩ
	ISO@500V	- to Chassis	>500	MΩ



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

	Y-Capacitance	+ to Chassis	4 0.004	nF μF
	Y-Capacitance	- to Chassis	6 0.006	nF μF
UX4 - High-Voltage Battery Charging Socket 1	Voltage	+ to -	0	V
	ISO@250V	+ to -	>500	MΩ
	ISO@500V	+ to Chassis	>500	MΩ
	ISO@500V	- to Chassis	>500	MΩ
	Y-Capacitance	+ to Chassis	0 0	nF μF
	Y-Capacitance	- to Chassis	0 0	nF μF
JX1 - Electric Drive Power and Control Electronics	Voltage	+ to -	0	V
	ISO@250V	+ to -	0.007 – 0.015	MΩ
	Diode mode	+ to -	OL	V
	Diode mode	- to +	0.41 – 0.47	V
	ISO@500V	+ to Chassis	3.2 – 4.0	MΩ
	ISO@500V	- to Chassis	3.2 – 4.0	MΩ
	Y-Capacitance	+ to Chassis	700 – 800 0.700 – 0.800	nF μF



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

	Y-Capacitance	- to Chassis	700 – 800 0.700 – 0.800	nF μF
	Capacitance	+ to -	620 – 720	μF
JX4 - Electric Drive Power and Control Electronics 2	Voltage	+ to -	0	V
	ISO@250V	+ to -	0.007 – 0.015	MΩ
	Diode mode	+ to -	OL	V
	Diode mode	- to +	0.41 – 0.67	V
	ISO@500V	+ to Chassis	3.2 – 4.2	MΩ
	ISO@500V	- to Chassis	3.2 – 4.2	MΩ
	Y-Capacitance	+ to Chassis	550 – 1000 0.55 – 1.0	nF μF
	Y-Capacitance	- to Chassis	550 – 1000 0.55 – 1.0	nF μF
	Capacitance	+ to -	350 – 500	μF
Auxiliary Harness – with <u>all</u> components connected	Voltage	+ to -	0	V
	ISO@250V	+ to -	0 – 0.015	MΩ
	ISO@500V	+ to Chassis	150 – 500	MΩ



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

	ISO@500V	- to Chassis	150 – 500	MΩ
	Y-Capacitance	+ to Chassis	240 – 260	nF
			0.240 – 0.260	μF
Y-Capacitance	- to Chassis	240 – 260	nF	
		0.240 – 0.260	μF	
Auxiliary Harness – with <u>no</u> components connected	Voltage	+ to -	0	V
	ISO@250V	+ to -	>500	MΩ
	ISO@500V	+ to Chassis	>500	MΩ
	ISO@500V	- to Chassis	>500	MΩ
	Y-Capacitance	+ to Chassis	0	nF
			0	μF
Y-Capacitance	- to Chassis	0	nF	
		0	μF	
AX4 - High-Voltage Battery Charger 1	Voltage	+ to -	0	V
	ISO@250V	+ to -	0.110 – 0.190	MΩ
	Diode mode	+ to -	OL	V
	Diode mode	- to +	0.74 – 0.77	V
	ISO@500V	+ to Chassis	>500	MΩ
	ISO@500V	- to Chassis	>500	MΩ



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

	Y-Capacitance	+ to Chassis	75 – 80 0.075 – 0.080	nF μF
	Y-Capacitance	- to Chassis	75 – 80 0.075 – 0.808	nF μF
	Capacitance	+ to -	24 – 28	μF
VX81 - A/C Compressor	Voltage	+ to -	0	V
	ISO@250V	+ to -	0.008 – 0.020	MΩ
	Diode mode	+ to -	OL	V
	Diode mode	- to +	0.74 – 0.77	V
	ISO@500V	+ to Chassis	>500	MΩ
	ISO@500V	- to Chassis	>500	MΩ
	Y-Capacitance	+ to Chassis	45 – 65 0.045 – 0.065	nF μF
	Y-Capacitance	- to Chassis	45 – 65 0.045 – 0.065	nF μF
	Capacitance	+ to -	24 – 26	μF
Z132 - Heating Element (PTC) 3 – Water Heater (Battery Coolant Heating)	Voltage	+ to -	0	V
	ISO@250V	+ to -	0.300 – 0.600	MΩ
	Diode mode	+ to -	OL	V



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

	Diode mode	- to +	0.80 – 1.20	V
	ISO@500V	+ to Chassis	150 – 500	MΩ
	ISO@500V	- to Chassis	150 – 500	MΩ
	Y-Capacitance	+ to Chassis	19 – 24 0.019 – 0.024	nF μF
	Y-Capacitance	- to Chassis	19 – 24 0.019 – 0.024	nF μF
	Capacitance	+ to -	24 – 26	μF
ZX17 - High-Voltage Heater (PTC) / Z115 - High-Voltage Heater (PTC) – Air Heater (Passenger Compartment Heating)	Voltage	+ to -	0	V
	ISO@250V	+ to -	0.4 – 0.45	MΩ
	Diode mode	+ to -	OL	V
	Diode mode	- to +	0.77 – 0.89	V
	ISO@500V	+ to Chassis	>500	MΩ
	ISO@500V	- to Chassis	>500	MΩ
	Y-Capacitance	+ to Chassis	0 – 1 0 – 0.001	nF μF
	Y-Capacitance	- to Chassis	0 – 1 0 – 0.001	nF μF



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

	Capacitance	+ to -	0.200 – 1.0	μF
A19 - Voltage Converter	Voltage	+ to -	0	V
	ISO@250V	+ to -	0.5 – 0.55	MΩ
	Diode mode	+ to -	OL	V
	Diode mode	- to +	0.36 – 0.74	V
	ISO@500V	+ to Chassis	>500	MΩ
	ISO@500V	- to Chassis	>500	MΩ
	Y-Capacitance	+ to Chassis	0 – 1 0 – 0.001	nF μF
	Y-Capacitance	- to Chassis	0 – 1 0 – 0.001	nF μF
	Capacitance	+ to -	4.9 – 5.3	μF



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Warranty

Information only.

NOTICE

This technical bulletin describes a detailed GFF-based diagnostic procedure for electrical measurements of all HV components in the vehicle, of which many outcomes are possible. Following evaluation through a TAC case, one or more components may be identified for replacement. The labor time for the measurements performed according to the GFF-based procedure is automatically logged and documented on the GFF diagnostic log. To determine if this procedure and any subsequent repairs are covered under warranty, refer to the Warranty Policies and Procedures Manual.

Required Parts and Tools

No Special Parts required.

Tool Description	Tool No*:
VAS Battery Tester/Charger	VAS 5908
VAS Diagnostic Tool	VAS 6150/X & VAS 6160/X with ODIS Service with current online updates
Test Adapter - Hybrid Module	VAS 6558A
High Voltage Test Adapter	VAS6558A/35
High Voltage Test Adapter	VAS6558A/32
High Voltage Test Adapter	VAS6558A/36A
High Voltage Test Adapter	VAS6558A/33A
High Voltage Test Adapter	VAS6558A/37
Fluke 83-V Multimeter or equivalent	FLUKE835

* Call Volkswagen Tools and Equipment Program, Snap-On® Business Solutions (SBS at 1-800-892-9650 for product.



93-24-01 - Service Information, HV Component Measurement Process

Release date: 5/1/2024

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.