



Service Bulletin

Bulletin No.: 08-07-30-035H

Date: May, 2024

INFORMATION

Subject: Information on Water or Ethylene Glycol in Transmission Fluid

Models: 2025 and Prior GM Passenger Cars and Trucks (including Chevrolet Medium Duty LCF Equipped with Gas Engine and 6L90 Transmission) Equipped with Automatic Transmission
EXCLUDES Chevrolet Medium Duty LCF with Diesel Engine and Aisin Transmission and Silverado MD with Allison Transmission (Must go to Allison distributor)

This bulletin has been revised to add the 2025 Model Year, Important statement at beginning of bulletin, and remove the address and list website for obtaining test kits. Please discard Corporate Bulletin Number 08-07-30-035G.

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Water or ethylene glycol in automatic transmission fluid (ATF) is harmful to internal transmission components and will have a negative effect on reliability and durability of these parts. Water or ethylene glycol in ATF will also change the friction of the clutches, frequently resulting in shudder during engagement or gear changes, especially during torque converter clutch engagement.

Indications of water in the ATF may include:

- ATF blowing out of the transmission vent tube.
- ATF may appear cloudy or, in cases of extreme contamination, have the appearance of a strawberry milkshake.
- Visible water in the oil pan.
- A milky white substance inside the pan area.
- Spacer plate gaskets that appear to be glued to the valve body face or case.
- Spacer plate gaskets that appear to be swollen or wrinkled in areas where they are not compressed.
- Rust on internal transmission iron/steel components.

If water in the ATF has been found and the source of the water entry has not been identified, or if a leaking in-radiator transmission oil cooler is suspected (with no evidence of cross-contamination in the coolant recovery reservoir), a simple and quick test kit is available that detects the presence of ethylene glycol in ATF. The "Gly-Tek" test kit, available from the Nelco Company, should be obtained and the ATF tested to make an accurate decision on the need for radiator replacement. This can help to prevent customer comebacks if the in-radiator transmission oil cooler is leaking and reduce repair expenses by avoiding radiator replacement if the cooler is not leaking. These test kits can be obtained from: <http://www.gly-tek.com>

Test kits can be ordered through the website listed above. Orders are shipped standard delivery time but can be shipped on a next day delivery basis for an extra charge. One test kit will complete 10 individual fluid sample tests. For vehicles repaired under warranty, the cost of the complete test kit plus shipping charges should be divided by 10 and submitted on the warranty claim under Net/Miscellaneous.

The transmission should be repaired or replaced based on the normal cost comparison procedure.

Important: If water or coolant is found in the transmission, the following components **MUST** be replaced.

- Replace all of the rubber-type seals.
- Replace all of the composition-faced clutch plates and/or bands.
- Replace all of the nylon parts.
- Replace the torque converter.

- Thoroughly clean and rebuild the transmission, using new gaskets and oil filter.

Important: The following steps must be completed when repairing or replacing.

- Flush and flow check the transmission oil cooler using J-45096.
- Thoroughly inspect the engine cooling system and hoses and clean/repair, as necessary.

