

ARA3 – Check Windshield and Rear Window and Replace if Necessary (Recall Campaign)

Change Overview:

Version	Date	Change
0	04/22/2024	• First publication
1	05/28/2024	• Addition of scopes 34 — 58

Model Year: **As of 2020 up to 2025**

Model Line: **911 (992)**

Concerns: **Windshield and rear window**

Cause: **On the affected vehicles, it is possible that the windshield and rear window were not manufactured in accordance with specifications and their bonding to the body is therefore insufficient.**

If this is the case, the lightweight glass pane may partially loosen in addition to water entering the vehicle interior under certain conditions over the vehicle's service life, which can be perceived by the customer as wind noise. In an accident, when the front airbags are activated, we cannot guarantee that the proportion of correct bonding is sufficient to achieve the full protective effect of the airbags.

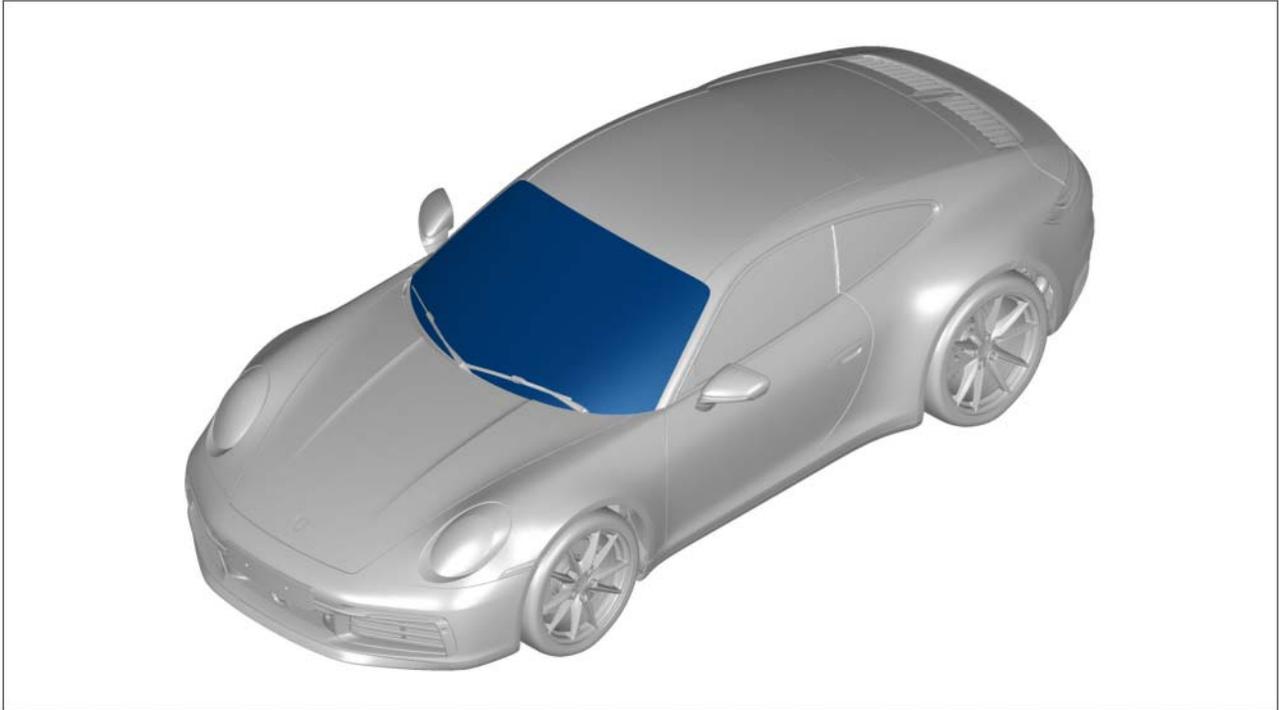
Action: Check the windshield and rear window and replace if necessary.

The most important steps at a glance:

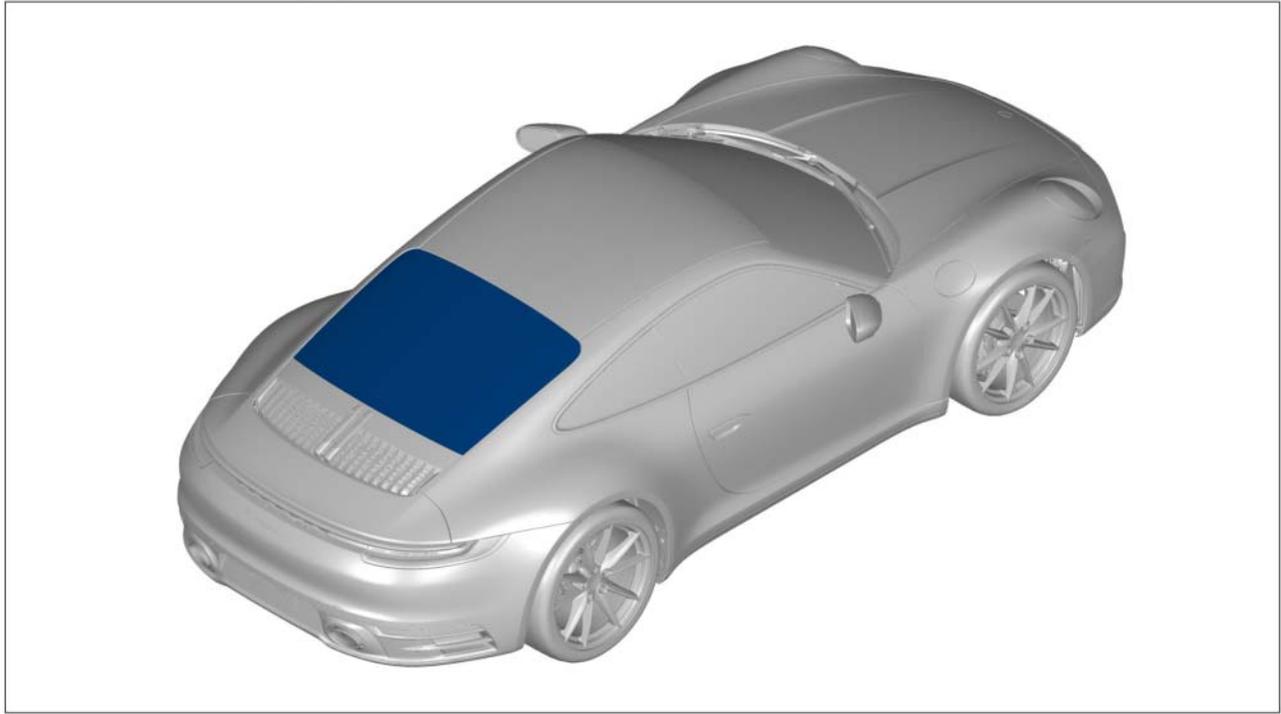
- Check whether the **bonding of the windshield and/or rear window have become detached**
- If the **bonding is detached**, the **windshield and/or rear window must be replaced**
- As part of this campaign, the **window panes are removed from the outside using the cutting thread**

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Installation
Position:



Installation position of windshield



Installation position of rear window

Required parts



Information

No parts are required for checking the front and rear window pane.



Information

The forecast failure rate is only 10%. The front and/or rear window panes and the associated parts must, therefore, only be ordered in the event of a fault.

The **part numbers** of the **required parts and materials** for the respective vehicle can be seen in the **assigned scope**. For an overview of the campaign scopes, see: ⇒ *Technical Information 'Warranty processing'*.

Required tools



Information

Procurement campaign tool

In order to be able to review the front and rear windows, a standard luggage scale is required. This is to be obtained locally.

Only **one** luggage scale is needed for each affected Porsche Center. Therefore, **only one luggage scale** may be ordered for each affected Porsche Center.

Please read the following information about processing the campaign:

- **The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. Only the required **materials and labor time** need to be invoiced in the campaign claim for the remaining vehicles in the Porsche Center.
- For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

Tools:

- Luggage scale (commercially available)
- **VAS 861 001A - Window removal set**
- Suction lifter, e.g. **V.A.G 1344 - suction lifter**
- **VAS 6935 - Pole terminal puller**
- Torque wrench, 6-50 Nm (4.5-37 ftlb), e.g. **V.A.G 1331A - torque wrench, 6-50 Nm (4.5-37 ftlb)**

Additionally required tools for vehicles with multi-function camera (M-Nr. QK1 / QK3):

- **VAS 6430/3 - Mirror for adjustment device**
- **VAS 6430/1A - Adjustment device with reflector**
- **9730 - 9730 - Socket-wrench insert**
- **9229/1 - 9229/1 - Puller hook**
- **VAS 6918 - Quick-clamping unit**
- **VAS 6830 - Wheel-alignment adapter for wheels with central lock**
- **VAS 6826 - Steering wheel balance**
- **9546 - 9546 - Screwdriver**
- **9560 - 9560 - Press-out tool**
- **VAS 6927 - Tie-wrap pliers**

Check windshield and rear window and replace if necessary

Work Procedure: 1 Only for vehicles with roll cage (M-No. 6A9 / 2Y9)

Remove the front seat on the passenger's side.

⇒ *Workshop Manual '720119 Remove and install front seat'*

2 Thoroughly clean windshield and rear window using a commercially available window cleaner.

- 3 Carry out a visual review of the windshield and rear window. ⇒ *Surface contamination – not-OK example*



Information

Only dirt that cannot be removed using commercially available window cleaner is considered relevant for the assessment of the visual inspection.



Surface contamination – not-OK example

Assessment		Action
(✓)	No surface contamination can be seen on the windshield and rear window.	Visual review OK. Continue with Step 4.
(x)	Surface contamination can be seen on the windshield and/or rear window.	Visual review not OK. Replace windshield and/or rear window Continue with Step 7. Scope 3 to 33 or 35 to 46

- 4 Remove cover.
⇒ *Workshop Manual '508719 Remove and install cover'*
- 5 Remove air grille.
⇒ *Workshop Manual '66561927 Remove and install air grille'*



Material damage due to tensile test on windshield and rear window

- An improper tensile test can cause cracks in the windshield or rear window.
- ⇒ Do not jerk on the suction lifter. The specified tensile force must be built up slowly.
- ⇒ Keep movements of the vehicle, such as by the person helping in the passenger compartment, to a minimum to prevent fluctuations in the tensile force.

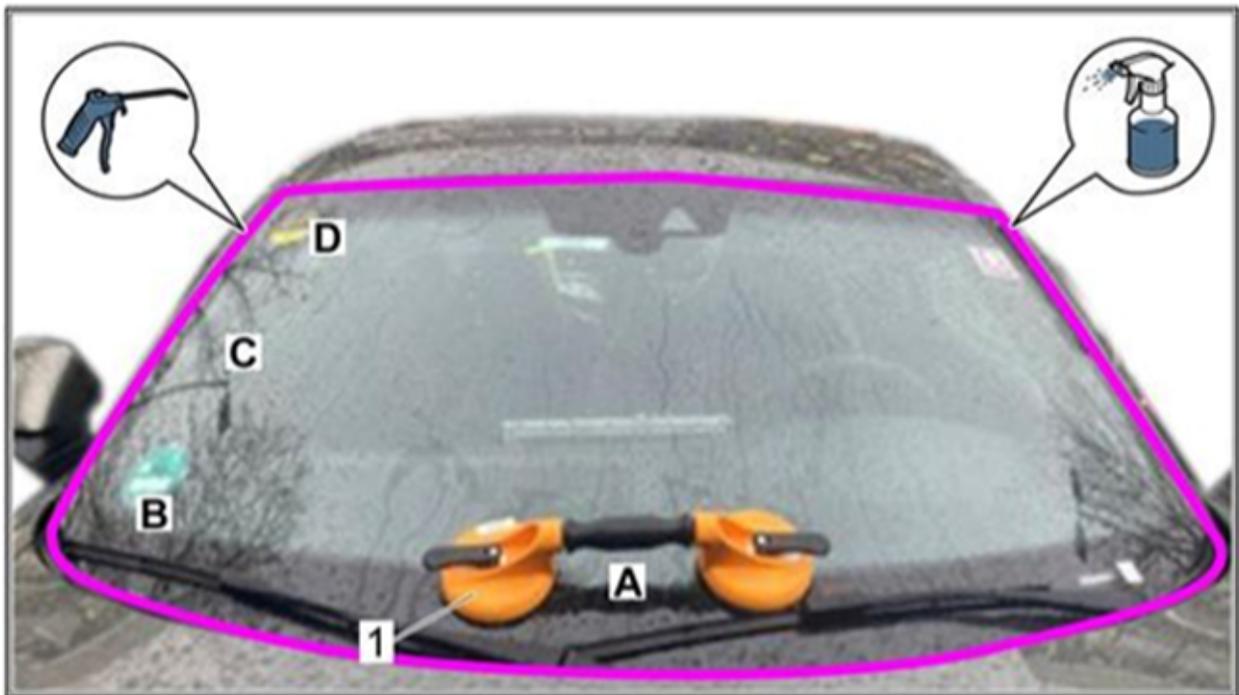
**Information****General information on carrying out the leak test**

- Use a water/dishwashing liquid emulsion for carrying out the leak test.
- The following fluid mixture makes an ideal water emulsion: 6 drops of commercially available dishwashing liquid mixed in 1 litre of tap water.
- Fill water emulsion into a suitable spray bottle.
- The leak test involves blowing in compressed air. To do this, the compressed air must be set to max. 8 bar at the pressure reducer for the compressed air supply.
- A second person is needed in order to carry out the leak test.

**Information**

You will need a second mechanic to help you carry out this handling step.

- 6 Check the windshield and rear window.



Check windshield and rear window (shown for windshield)

- 6.1 Install the suction lifter to position ⇒ *Check windshield and rear window (shown for windshield)* -A- on the windshield. Make sure that the suction lifter is positioned as close as possible to the adhesion of the window.

- 6.2 Lift off the sealing lip of the windshield in the area at position ⇒ *Check windshield and rear window (shown for windshield) -A-*.
- 6.3 Spray the outside of the windshield in the marked area ⇒ *Check windshield and rear window (shown for windshield)* with soapy water.
- 6.4 Using a commercially available luggage scale, carefully build up to **20 kg** of tensile force on the suction lifter and simultaneously apply compressed air to the marked area around position ⇒ *Check windshield and rear window (shown for windshield) -A-* from the inside by a helper. Pay attention to blistering in the marked area and the movement of the windshield.

During the tensile test, simultaneously review from the inside with a plastic spatula whether there is a gap between the washer and the bond.
- 6.5 Repeat action steps **5.1 to 5.4** for positions ⇒ *Check windshield and rear window (shown for windshield) -B to D-*.
- 6.6 Repeat action steps **5.1 to 5.5** for the **rear window**.

Assessment		Action
(✓)	<p>No blistering can be seen on the windshield and rear window in the marked area.</p> <p>There is no gap between the window and bond in the marked area on the windshield and rear window. (Plastic spatula cannot be inserted)</p> <p>and</p> <p>The windshield and rear window cannot be moved by with the suction lifters.</p>	<p>Check OK.</p> <p>Continue with Step 8.</p> <p>Scope 1, 2 or 34</p>
(x)	<p>Blistering can be seen on the windshield and/or rear window in the marked area.</p> <p>or</p> <p>The windshield and rear window can be moved by with the suction lifters.</p> <p>or</p> <p>There is a gap between the window and bond in the marked area on the windshield and rear window. (Plastic spatula can be inserted)</p>	<p>Review not OK. ¹</p> <p>Continue with Step 7.</p> <p>Scope 3 to 33 or 35 to 46</p>

¹ Perform photo documentation before and after the work and upload the clearly identifiable pictures to the PCCS quality line with the relevant **description** of the affected side, e.g. **Front windshieldlinks_VIN_Image**

**Information**

Please bear in mind here that contrary to the instructions in the Workshop Manual, the windows **must be removed from the outside using the cutting thread** during this campaign. In this case, preparatory and rework in the passenger compartment is avoided.

- 7 Replace the windshield and/or rear window.
 - ⇒ *Workshop Manual '641219 Remove and install windscreen'*
 - ⇒ *Workshop Manual '648619 Remove and install rear window'*
- 8 Install air grille.
 - ⇒ *Workshop Manual '66561927 Remove and install air grille'*
- 9 Install cover.
 - ⇒ *Workshop Manual '508719 Remove and install cover'*
- 10 Only for vehicles with roll cage (**M-No. 6A9 / 2Y9**)
Install the front seat on the passenger's side.
 - ⇒ *Workshop Manual '720119 Remove and install front seat'*
- 11 Enter the campaign in the Warranty and Maintenance logbook.

Warranty processing**Information**

The specified labor times were determined specifically for carrying out this campaign and include all necessary preliminary and subsequent rework. The labor times may differ from the labor times published in the Labor Operation List in PCSS.

**Information****Procedure for retroactively wrapping windows with foil:**

In the case of wrapping windows with foil, costs incurred for renewed wrapping in the campaign claim for recall campaign ARA3 can be invoiced as an external service (sublet) after the affected windows are replaced. Please attach a copy of the invoice to the campaign claim in "External services".

Procedure for work carried out by third-party providers



Information

Procedure for work carried out by third-party providers:

When work is carried out by third-party providers, please note that the front and rear windows must be checked and the preparations and rework must be carried out by the Porsche Centre.

The billable expenses should be calculated using the following table and the original campaign scope.

The fair value thus calculated should be submitted using an application for subsequent reimbursement with scope 59.

Scope:	Billable labor time (plus the third-party provider's expenses):
Scope 1	To be carried out internally
Scope 2	To be carried out internally
Scope 3	322 TU
Scope 4	322 TU
Scope 5	322 TU
Scope 6	468 TU
Scope 7	121 TU
Scope 8	121 TU
Scope 9	184 TU
Scope 10	184 TU
Scope 11	296 TU
Scope 12	296 TU
Scope 13	296 TU
Scope 14	296 TU
Scope 15	441 TU
Scope 16	441 TU
Scope 17	441 TU
Scope 18	441 TU
Scope 19	89 TU
Scope 20	89 TU
Scope 21	89 TU
Scope 22	153 TU
Scope 23	153 TU
Scope 24	63 TU

Scope 25	63 TU
Scope 26	63 TU
Scope 27	63 TU
Scope 28	63 TU
Scope 29	63 TU
Scope 30	126 TU
Scope 31	126 TU
Scope 32	126 TU
Scope 33	126 TU
Scope 34	To be carried out internally
Scope 35	508 TU
Scope 36	225 TU
Scope 37	225 TU
Scope 38	482 TU
Scope 39	482 TU
Scope 40	482 TU
Scope 41	193 TU
Scope 42	193 TU
Scope 43	167 TU
Scope 44	167 TU
Scope 45	167 TU
Scope 46	167 TU
Scope 47	To be carried out internally
Scope 48	358 TU
Scope 49	157 TU
Scope 50	157 TU
Scope 51	419 TU
Scope 52	419 TU
Scope 53	125 TU
Scope 54	125 TU
Scope 55	186 TU
Scope 56	186 TU

Scope 57	186 TU
Scope 58	186 TU

Scope 1: **Check windshield and rear window**

Not relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

Labor time:	
Check windshield and rear window	Labor time: 142 TU
Includes: Remove and install cover	
Remove and install air grille	
Required parts:	
ARA30000003 *	Luggage scale 1 piece
* The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.	
⇒ Damage Number ARA3 99 000, Repair Code 1	

Scope 2: **Check windshield and rear window**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

Labor time:	
Check windshield and rear window	Labor time: 206 TU
Includes: Remove and install cover	
Remove and install air grille	
Required parts:	
ARA30000003 *	Luggage scale 1 piece

* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 99 000, Repair Code 1**

Scope 3: **Check windshield and rear window and replace windshield if necessary**

Valid for vehicles with the following equipment:

- with multi-function camera (**M-No. QK1 / QK3**)
- Without integrated toll system (**M-No. 9B0**)

Labor time:

Check windshield and rear window and replace windshield if necessary Labor time: **601 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece

ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 4: **Check windshield and rear window and replace windshield if necessary**

Valid for vehicles with the following equipment:

- with multi-function camera (M-No. **QK1 / QK3**)
- with region code "Japan" for radio (M-No. **ER5**)

Labor time:		
Check windshield and rear window and replace windshield if necessary		Labor time: 601 TU
Includes:	Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera	
Required parts:		
V04015800CR	Windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece

D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	1 piece
ARA30000002 *	Window adhesive and	1 piece
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 5:

Check windshield and rear window and replace windshield if necessary

Valid for vehicles with the following equipment:

- with multi-function camera (**M-No. QK1 / QK3**)
- with integrated toll system (ETC China **M-No. 9B1**)

Labor time:		
Check windshield and rear window and replace windshield if necessary		Labor time: 601 TU
Includes:	Remove and install front windshield	
	Remove and install cover	
	Remove and install air grille	
	Measure front and rear vehicle	
	Calibrate front camera	
Required parts:		
V04015800CS	Windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece

	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
<p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 6: **Check windshield and rear window and replace windshield if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with multi-function camera (**M-No. QK1 / QK3**)
- Without integrated toll system (**M-No. 9B0**)

Labor time:

Check windshield and rear window and replace windshield if necessary

Labor time: **747 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 7: **Check windshield and rear window and replace rear window if necessary**

Valid for vehicles with the following equipment:

- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:

Check windshield and rear window and replace rear window if necessary Labor time: **298 TU**

Includes: Remove and install rear window
Remove and install cover
Remove and install air grille

Required parts:

V04015800CT	Rear window	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 8: **Check windshield and rear window and replace rear window if necessary**

Valid for vehicles with the following equipment:

- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)

Labor time:

Check windshield and rear window and replace rear window if necessary Labor time: **298 TU**

Includes: Remove and install rear window
Remove and install cover
Remove and install air grille

Required parts:

V04015800DA	Rear window	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 9: **Check windshield and rear window and replace rear window if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:

Check windshield and rear window and replace rear window if necessary Labor time: **361 TU**

Includes: Remove and install rear window
 Remove and install cover
 Remove and install air grille

Required parts:

V04015800CT	Rear window	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 10: **Check windshield and rear window and replace rear window if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)

Labor time:

Check windshield and rear window and replace rear window if necessary Labor time: **361 TU**

Includes: Remove and install rear window
Remove and install cover
Remove and install air grille

Required parts:

V04015800DA	Rear window	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	

ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 11: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with multi-function camera (**M-No. QK1 / QK3**)
- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:		
Check windshield and rear window and replace if necessary		Labor time: 752 TU
Includes:	Remove and install front windshield	
	Remove and install cover	
	Remove and install air grille	
	Measure front and rear vehicle	
	Calibrate front camera	
Required parts:		
V04015800CQ	Windshield	1 piece
V04015800CT	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece

	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49		
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.		
*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.		
⇒ Damage Number ARA3 099 000 2		

Scope 12: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with multi-function camera (M-No. QK1 / QK3)
- with region code "Japan" for radio (M-No. ER5)
- Lightweight construction and noise protection glazing (M-No. VW4)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **752 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera

Required parts:

V04015800CR	Windshield	1 piece
V04015800CT	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 13: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with multi-function camera (M-No. QK1 / QK3)
- Without integrated toll system (M-No. 9B0)
- Lightweight construction and noise protection glazing, including privacy glazing (M-No. VW7)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **752 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces

ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 14: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)

Labor time:		
Check windshield and rear window and replace if necessary		Labor time: 752 TU
Includes:	Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera	
Required parts:		
V04015800CR	Windshield	1 piece
V04015800DA	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces

D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 15: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with multi-function camera (**M-No. QK1 / QK3**)
- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **897 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
-------------	------------	---------

V04015800CT	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 16: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**

- **911 GT3 with Touring package**
- with multi-function camera (M-No. QK1 / QK3)
- with region code "Japan" for radio (M-No. ER5)
- Lightweight construction and noise protection glazing (M-No. VW4)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **897 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CR	Windshield	1 piece
V04015800CT	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000002 *	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 17: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with multi-function camera (**M-No. QK1 / QK3**)
- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)

Labor time:

Check windshield and rear window and replace if necessary Labor time: **897 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	

00004330535	2K window adhesive set or (only for USA)	2 pieces
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	2 pieces
ARA30000002 *	Window adhesive and	2 pieces
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 18: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with multi-function camera (**M-No. QK1 / QK3**)
- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **897 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera

Required parts:

V04015800CR	Windshield	1 piece
V04015800DA	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 19: **Check windshield and rear window and replace windshield if necessary**

Valid for vehicles with the following equipment:

- Without integrated toll system (**M-No. 9B0**)

Labor time:

Check windshield and rear window and replace windshield if necessary Labor time: **368 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille

Required parts:

V04015800CQ	Windshield	1 piece
9A795560920	Adhesive film	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 20: **Check windshield and rear window and replace windshield if necessary**

Valid for vehicles with the following equipment:

- with region code "Japan" for radio (**M-No. ER5**)

Labor time:

Check windshield and rear window and replace windshield if necessary Labor time: **368 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille

Required parts:

V04015800CR	Windshield	1 piece
9A795560920	Adhesive film	1 piece
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 21: **Check windshield and rear window and replace windshield if necessary**

Valid for vehicles with the following equipment:

- with integrated toll system (ETC China **M-No. 9B1**)

Labor time:

Check windshield and rear window and replace windshield if necessary Labor time: **368 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille

Required parts:

V04015800CS	Windshield	1 piece
9A795560920	Adhesive film	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 22: **Check windshield and rear window and replace windshield if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Without integrated toll system (**M-No. 9B0**)

Labor time:

Check windshield and rear window and replace windshield if necessary Labor time: **432 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille

Required parts:

V04015800CQ	Windshield	1 piece
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	1 piece
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece

ARA30000003 *** Luggage scale 1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 23: **Check windshield and rear window and replace windshield if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with region code "Japan" for radio (**M-No. ER5**)

Labor time:

Check windshield and rear window and replace windshield if necessary Labor time: **432 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille

Required parts:

V04015800CR	Windshield	1 piece
9A795560920	Adhesive film	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece

D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	1 piece
ARA30000002 *	Window adhesive and	1 piece
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 24: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:		
Check windshield and rear window and replace if necessary		Labor time: 519 TU
Includes:	Remove and install front windshield	
	Remove and install cover	
	Remove and install air grille	
	Measure front and rear vehicle	
	Calibrate front camera	
Required parts:		
V04015800CQ	Windshield	1 piece
V04015800CT	Rear window	1 piece
9A795560920	Adhesive film	1 piece
	and	
00004330535	2K window adhesive set	2 pieces

	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49		
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.		
*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.		
⇒ Damage Number ARA3 099 000 2		

Scope 25: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:	
Check windshield and rear window and replace if necessary	Labor time: 519 TU
Includes:	Remove and install front windshield
	Remove and install cover
	Remove and install air grille
	Measure front and rear vehicle
	Calibrate front camera
Required parts:	
V04015800CR	Windshield 1 piece

V04015800CT	Rear window	1 piece
9A795560920	Adhesive film	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 26: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with integrated toll system (ETC China **M-No. 9B1**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **519 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CS	Windshield	1 piece
V04015800CT	Rear window	1 piece
9A795560920	Adhesive film	1 piece
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 27: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- Without integrated toll system **(M-No. 9B0)**
- Lightweight construction and noise protection glazing, including privacy glazing **(M-No. VW7)**

Labor time:

Check windshield and rear window and replace if necessary Labor time: **519 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A795560920	Adhesive film	1 piece
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 28: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with region code "Japan" for radio **(M-No. ER5)**
- Lightweight construction and noise protection glazing, including privacy glazing **(M-No. VW7)**

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **519 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CR	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A795560920	Adhesive film	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 29: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with integrated toll system (ETC China **M-No. 9B1**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)

Labor time:

Check windshield and rear window and replace if necessary Labor time: **519 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CS	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A795560920	Adhesive film	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces

ARA30000003 *** Luggage scale 1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 30: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:

Check windshield and rear window and replace if necessary Labor time: **582 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
V04015800CT	Rear window	1 piece
9A795560920	Adhesive film	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	

PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 31: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)

Labor time:	
Check windshield and rear window and replace if necessary	Labor time: 582 TU
Includes:	<ul style="list-style-type: none"> Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera
Required parts:	

V04015800CR	Windshield	1 piece
V04015800CT	Rear window	1 piece
9A795560920	Adhesive film	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 32: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **582 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 33: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **582 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera
 Remove and install front seat

Required parts:

V04015800CR	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A795560920	Adhesive film	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	4 pieces
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	

ARA30000002 *	Window adhesive and	2 pieces
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 34: **Check windshield and rear window**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:		
Check windshield and rear window		Labor time: 246 TU
Includes:	Remove and install cover	
	Remove and install air grille	
Remove and install front seat		
Required parts:		
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
ARA30000003 *	Luggage scale	1 piece

* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 99 000, Repair Code 1**

Scope 35: **Check windshield and rear window and replace windshield if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with multi-function camera (**M-No. QK1 / QK3**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)
- Without integrated toll system (**M-No. 9B0**)

Labor time:

Check windshield and rear window and replace windshield if necessary

Labor time: **787 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera
Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	1 piece

	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49		
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41		
*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.		
⇒ Damage Number ARA3 099 000 2		

Scope 36: **Check windshield and rear window and replace rear window if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Lightweight construction and noise protection glazing (**M-No. VW4**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace rear window if necessary

Labor time: **402 TU**

Includes: Remove and install rear window
 Remove and install cover
 Remove and install air grille
 Remove and install front seat

Required parts:

V04015800CT	Rear window	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 37: **Check windshield and rear window and replace rear window if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace rear window if necessary Labor time: **361 TU**

Includes: Remove and install rear window
 Remove and install cover
 Remove and install air grille
 Remove and install front seat

Required parts:

V04015800DA	Rear window	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 38: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with multi-function camera (**M-No. QK1 / QK3**)
- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **938 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera
Remove and install front seat

Required parts:

V04015800CR	Windshield	1 piece
V04015800CT	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece

and (only for GT3 RS)

N 10810301	Combination screw	2 pieces
	and	
9A700748300	M10x28 external hexagon round-head screw	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000002 *	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
<p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 39: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with multi-function camera (**M-No. QK1 / QK3**)
- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **938 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera
 Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 40: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with multi-function camera (**M-No. QK1 / QK3**)
- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **938 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera
 - Remove and install front seat

Required parts:

V04015800CR	Windshield	1 piece
V04015800DA	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece

	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 41: **Check windshield and rear window and replace windshield if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Without integrated toll system (**M-No. 9B0**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace windshield if necessary

Labor time: **472 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	1 piece
and		
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 42: **Check windshield and rear window and replace windshield if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with region code "Japan" for radio (**M-No. ER5**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace windshield if necessary

Labor time: **472 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Remove and install front seat

Required parts:

V04015800CR	Windshield	1 piece
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	1 piece
and		
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		

ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 43: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:		
Check windshield and rear window and replace if necessary		Labor time: 623 TU
Includes:	Remove and install front windshield	
	Remove and install cover	
	Remove and install air grille	
	Measure front and rear vehicle	
	Calibrate front camera	
	Remove and install front seat	
Required parts:		
V04015800CQ	Windshield	1 piece
V04015800CT	Rear window	1 piece

9A795560920	Adhesive film and (only for GT3 RS)	1 piece
N 10810301	Combination screw and	2 pieces
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set or (only for USA)	2 pieces
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	2 pieces
ARA30000002 *	Window adhesive and	2 pieces
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 44: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with region code "Japan" for radio (**M-No. ER5**)

- Lightweight construction and noise protection glazing (**M-No. VW4**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **623 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera
 - Remove and install front seat

Required parts:

V04015800CR	Windshield	1 piece
V04015800CT	Rear window	1 piece
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 45: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **623 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera
Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A795560920	Adhesive film	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	

PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 46: **Check windshield and rear window and replace if necessary**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **623 TU**

Includes: Remove and install front windshield
 Remove and install rear window
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera
 Remove and install front seat

Required parts:

V04015800CR	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A795560920	Adhesive film	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 47: **Check windshield and rear window**

Not relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window

Labor time: **178 TU**

Includes: Remove and install cover
 Remove and install air grille
 Remove and install front seat

Required parts:

9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
ARA30000003 *	Luggage scale	1 piece

* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 99 000, Repair Code 1**

Scope 48: **Check windshield and rear window and replace windshield if necessary**

Valid for vehicles with the following equipment:

- with multi-function camera (**M-No. QK1 / QK3**)
- Without integrated toll system (**M-No. 9B0**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace windshield if necessary

Labor time: **637 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera
 Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an **additional part**. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an **additional part**. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 49: **Check windshield and rear window and replace rear window if necessary**

Valid for vehicles with the following equipment:

- Lightweight construction and noise protection glazing (**M-No. VW4**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace rear window if necessary Labor time: **334 TU**

Includes: Remove and install rear window
 Remove and install cover
 Remove and install air grille

Remove and install front seat

Required parts:

V04015800CT	Rear window	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 50:

Check windshield and rear window and replace rear window if necessary

Valid for vehicles with the following equipment:

- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace rear window if necessary Labor time: **334 TU**

Includes: Remove and install rear window
Remove and install cover
Remove and install air grille

Remove and install front seat

Required parts:

V04015800DA	Rear window	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	

ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 51: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with multi-function camera (M-No. QK1 / QK3)
- Without integrated toll system (M-No. 9B0)
- Lightweight construction and noise protection glazing (M-No. VW4)
- with the Clubsport package (M-Nr 6A9), standard safety cage (M-No. 2Y6) or roll cage made of carbon-fibre reinforced plastic (M-No. 2Y9)

Labor time:		
Check windshield and rear window and replace if necessary		Labor time: 788 TU
Includes:	Remove and install front windshield	
	Remove and install cover	
	Remove and install air grille	
	Measure front and rear vehicle	
	Calibrate front camera	
	Remove and install front seat	
Required parts:		
V04015800CQ	Windshield	1 piece
V04015800CT	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces

PAF009057	Hexagonal fit bolt	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 52: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- with multi-function camera (**M-No. QK1 / QK3**)
- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **788 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera
 - Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
9A795560920	Adhesive film	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 53: **Check windshield and rear window and replace windshield if necessary**

Valid for vehicles with the following equipment:

- Without integrated toll system (**M-No. 9B0**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace windshield if necessary

Labor time: **404 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
9A795560920	Adhesive film	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 54: **Check windshield and rear window and replace windshield if necessary**

Valid for vehicles with the following equipment:

- with region code "Japan" for radio (**M-No. ER5**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace windshield if necessary Labor time: **404 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Remove and install front seat

Required parts:

V04015800CR	Windshield	1 piece
9A795560920	Adhesive film	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		

ARA30000002 *	Window adhesive and	1 piece
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 55: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary Labor time: **555 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera
Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
V04015800CT	Rear window	1 piece
9A795560920	Adhesive film	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece

	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
<p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 56:

Check windshield and rear window and replace if necessary

Valid for vehicles with the following equipment:

- with region code "Japan" for radio (**M-No. ER5**)
- Lightweight construction and noise protection glazing (**M-No. VW4**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **555 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera
 Remove and install front seat

Required parts:

V04015800CR	Windshield	1 piece
V04015800CT	Rear window	1 piece
9A795560920	Adhesive film	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 57: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- Without integrated toll system **(M-No. 9B0)**
- Lightweight construction and noise protection glazing, including privacy glazing **(M-No. VW7)**
- with the Clubsport package **(M-Nr 6A9)**, standard safety cage **(M-No. 2Y6)** or roll cage made of carbon-fibre reinforced plastic **(M-No. 2Y9)**

Labor time:

Check windshield and rear window and replace if necessary Labor time: **519 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
9A795560920	Adhesive film	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 58: **Check windshield and rear window and replace if necessary**

Valid for vehicles with the following equipment:

- Without integrated toll system (**M-No. 9B0**)
- Lightweight construction and noise protection glazing, including privacy glazing (**M-No. VW7**)
- with the Clubsport package (**M-Nr 6A9**), standard safety cage (**M-No. 2Y6**) or roll cage made of carbon-fibre reinforced plastic (**M-No. 2Y9**)

Labor time:

Check windshield and rear window and replace if necessary

Labor time: **555 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera
Remove and install front seat

Required parts:

V04015800CQ	Windshield	1 piece
V04015800DA	Rear window	1 piece
9A795560920	Adhesive film	1 piece
9A700748300	M10 x 28 external hexagon round-head bolt	4 pieces
PAF009057	Hexagonal fit bolt	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces

D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 59: **Check windshield and rear window and replace**

Valid for all affected vehicles for which the front and/or rear windows must be replaced and the work was carried out by a third-party provider.

<p>Labor time:</p> <p>Check windshield and rear window and replace* Labor time: 0** TU</p> <p>Includes:</p> <p>Required parts:</p> <p>The required parts may vary depending on the vehicle equipment and are therefore provided as options.</p> <p>When invoicing the campaign scope, the parts specified in the relevant scope for internal implementation should be selected.</p> <p>* The campaign scope applies to the replacement of the windshield and rear window pane individually as well as for the replacement of both panes.</p>
--

** The front and rear window panes should always be inspected and the necessary preparations and rework should be carried out by the Porsche Center. The expenses for checking and for the preparations and rework should be submitted using an application for subsequent reimbursement. The billable expenses can be taken from the table.

⇒ **Damage Number ARA3 099 000 2**

Important Notice: Technical Bulletins issued by Porsche Cars North America, Inc. are intended only for use by professional automotive technicians who have attended Porsche service training courses. They are written to inform those technicians of conditions that may occur on some Porsche vehicles, or to provide information that could assist in the proper servicing of a vehicle. Porsche special tools may be necessary in order to perform certain operations identified in these bulletins. Use of tools and procedures other than those Porsche recommends in these bulletins may be detrimental to the safe operation of your vehicle, and may endanger the people working on it. Properly trained Porsche technicians have the equipment, tools, safety instructions, and know-how to do the job properly and safely. Part numbers listed in these bulletins are for reference only. The work procedures updated electronically in the Porsche PIWIS diagnostic and testing device take precedence and, in the event of a discrepancy, the work procedures in the PIWIS Tester are the ones that must be followed.

© 2024 Porsche Cars North America, Inc.