



SIB 46 03 24

2024-05-20

SERVICE ACTION: Replace Front Panel Carrier Screws

MODEL

Model	Model Description	Model Code
K81	F 900 GS	0K63

The affected vehicles have been marked with campaign number **0046640000** in AIR.

In order to determine if a specific motorcycle is affected by this campaign, it will be necessary to verify the vehicle VIN in AIR (Aftersales Information Research). Based on the response of the system, either proceed with the repair or take no further action. Please note, open campaigns or vehicle stops may not appear in DCS Warranty Vehicle Inquiry or sales systems until 24-72 hours after they are announced, therefore AIR is always the recommended method for determining open campaigns and vehicle stops.

SITUATION

After quality inspection BMW Motorrad has found that the front panel carrier bolting was not tightened properly during installation at the factory. As a result, there may be a rattling noise or vibration in the cockpit area over time.

PROCEDURE

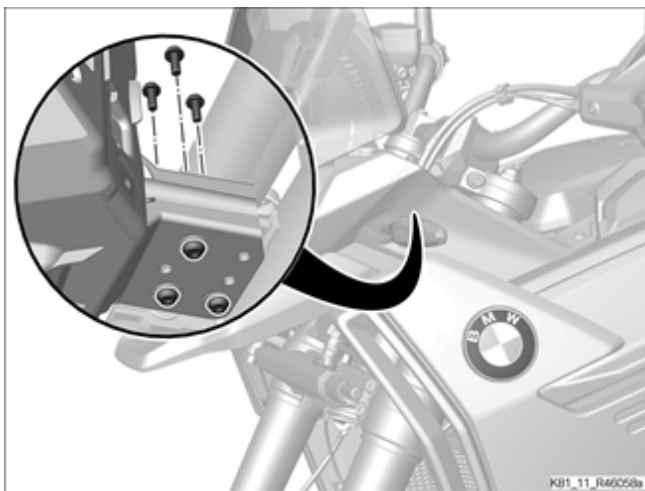
For vehicles that have not yet been delivered, the service action must be completed before vehicle handover.

The 6 micro-encapsulated screws must be replaced and tightened to 10 Nm.

This can be done without removing any parts when the handlebars are turned fully to either the left or right lock.

Clean the threads before installing the new screws.

Note: If the Genuine BMW Motorrad optional accessory, additional headlight: then only the 2 remaining original screws (top left and right) need to be replaced. Because the additional headlight replaced 4 of the other screws once installed.



PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in ETK which takes into account specific equipment and/or options.

Additional parts like gaskets, hardware and chemicals may be required for the complete repair.

Part Number

07 12 9 908 404	Micro-encapsulated screw M6x16-8.8 MK	QTY 6
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CLAIM INFORMATION

Please submit claims via the normal claim process using the information below:

Defect code

00 46 64 00 00	Replace front panel carrier screws
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Labor Operation

00 60 380	Replace screw connection of front fairing	Refer to AIR for FRU
+00 60 880	Replace screw connection of front fairing	Refer to AIR for FRU
46 52 510	Mounting and dismounting the rear-wheel stand with special tools (for motorbikes without a center stand)	Refer to AIR for FRU

FRUs includes all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g., visual inspection, lubrication, cleaning parts etc.) and administrative tasks.

Labor operation code 00 60 380 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation instead.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Contact the BMW Technical Support Group via TSARA
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Motorrad Parts Department

Supporting Materials

[picture_as_pdf 46 03 24 Front panel career bolt replacement.pdf](#)

