

Tunnel Radiator Replacement

Service Category Service Department

Section Function Group 261

Technician Skill Level C

Market North America

Applicability

Mack

Model Years	Models
2024	LR

Introduction

Mack trucks has determined that certain model year 2024 LR models built for Apsen Waste with a tunnel radiator could experience cracking. Follow the instructions below to replace the tunnel radiator with a full core radiator.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Mack	MP7	EM-USA21	19-September-2022	01-September-2023

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		
Claim Type (used only when uploading from the Dealer Bus. Sys.)		B
Main Labor Code	Description	Hours
2611-03-02-01	Radiator, Replacement	3.5
Causal Part	21682340	
SCC Authorization Code	S3954	
Expiration Date	April 30, 2025	

Parts Information

Part Numbers	Part Names	Quantity
21682340	Radiator (7 Pieces)	1

Required Tools & Equipment

N/A

Repair Procedure

1. Secure the vehicle for service.
2. Install wheel chocks.
3. Remove the old tunnel radiator and replace it with the full core radiator **21682340**.
4. Top off the cooling system.
5. Start the engine and check for leaks.
6. Remove the wheel chocks.
7. Release truck back to service.