



SIB 23 01 24

SERVICE SOLUTION: R 1300 GS Gear Position Adaptation Value Not Taught In

2024-04-10

MODEL

| Model | Model Description | Production Date |
|-------|-------------------|-----------------|
| KA1 | R 1300 GS | 0M23 |

SITUATION

After setting or resetting gear position adaptation values in ISTA it appears that the procedure was successful and the gears have been taught in; however, a gear adaptation value fault exists.

Due to a display error, the gear indicator does not flash when the gears have not been taught, but also lights up permanently for these gears.

PROCEDURE

Teaching in the gears position values procedure:

Regardless of the gear indicator, perform constant-speed driving with a load (not static on the lift) for approximately 10 seconds in every gear. (1st, Neutral, 2nd, 3rd, 4th, and 5th gears)

To confirm the adaptation values have been taught in, you can test whether the shift assist function works. The shift assist function will not operate without proper taught in gear position adaptation values.

QUESTIONS REGARDING THIS BULLETIN

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| Technical inquiries | Contact the BMW Technical Support Group via TSARA |
| Warranty inquiries | Submit an IDS ticket to the Warranty Department |
| Parts inquiries | Submit an IDS ticket to the Motorrad Parts Department |

Supporting Materials

[picture_as_pdf 23 01 24 - SESO - GP Adaptation teach in.pdf](#)

