

Gap Between Soft Top and A-Pillar on the Passenger Side

Service Category Vehicle Exterior

Section Sliding Roof/Convertible

Market USA

Toyota Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2022 - 2024	LC500C	

Introduction

Some 2022 – 2024 model year LC 500 Convertible vehicles may exhibit sunlight penetrating through a gap on the passenger side at the A-pillar and soft top joint. Follow the Repair Procedure in this bulletin to address this condition.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD2303	Adjustment of Weatherstrip Roof Side Rail	0.3	62381-#####*	67	57

*Warranty claim MUST be submitted with the correct 10-digit OFP. Choose the correct OFP for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

APPLICABLE WARRANTY

- This repair is covered under the Lexus Basic Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Set*	00002-06000-01	1

*Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

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Required Tools & Equipment (continued)

REQUIRED TOOLS & MATERIAL	QUANTITY
Shim (1/4 in. in Diameter, 1.5 mm Thick Stainless-steel Washer)	1

Parts Information

PART NUMBER	PART NAME	QTY
62381-11022	Weatherstrip	–

NOTE

- The weatherstrip should NOT be replaced as part of the Repair Procedure.

Repair Procedure

- Inspect vehicle and confirm the condition exists.

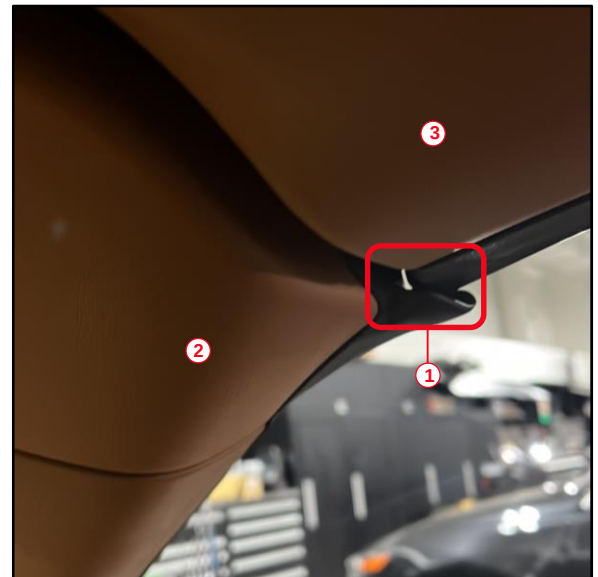
Does the vehicle exhibit a gap on the passenger side at the A-pillar and soft top joint as shown on Figure 1?

- YES** – Continue to step 2.
- NO** – This bulletin does NOT apply.
Continue diagnosis using the applicable Repair Manual.

- Remove front door scuff plate, opening trim cover, and No. 2 opening trim cover.
Refer to TIS, applicable model and model year Repair Manual:

- [2021 – 2024](#): LC 500 Convertible:
*Vehicle Exterior –
Sliding Roof / Convertible –
Roof Side Rail Weatherstrip – Removal*

Figure 1.



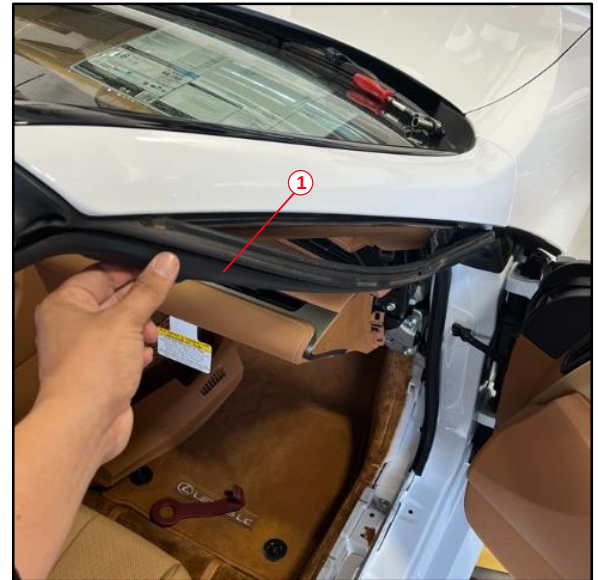
1	Gap
2	A-pillar
3	Soft Top

Gap Between Soft Top and A-Pillar on the Passenger Side

Repair Procedure (continued)

3. Pull the weatherstrip out of the track along the A-pillar.

Figure 2.



1	Weatherstrip
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4. While applying pressure towards the rear of the convertible top, re-insert the weatherstrip into the track as shown in Figure 3.

Figure 3.



Figure 4.



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Repair Procedure (continued)

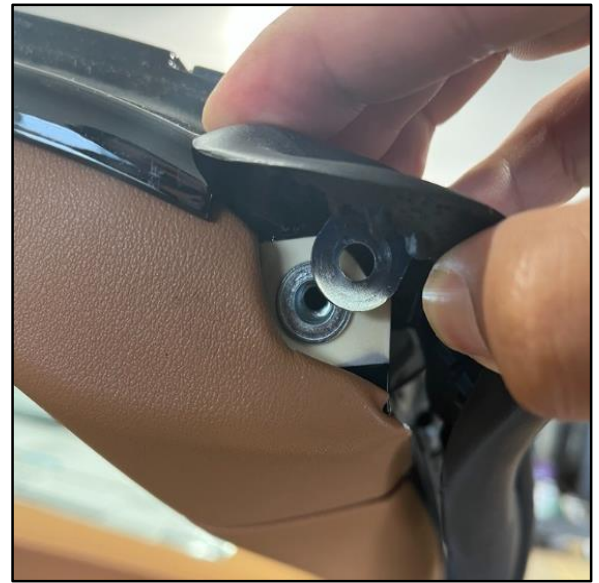
5. Remove the bolt at top of the weatherstrip. Note that there is no shim between the threaded hole and the weatherstrip bracket as shown in Figure 6.

Figure 5.



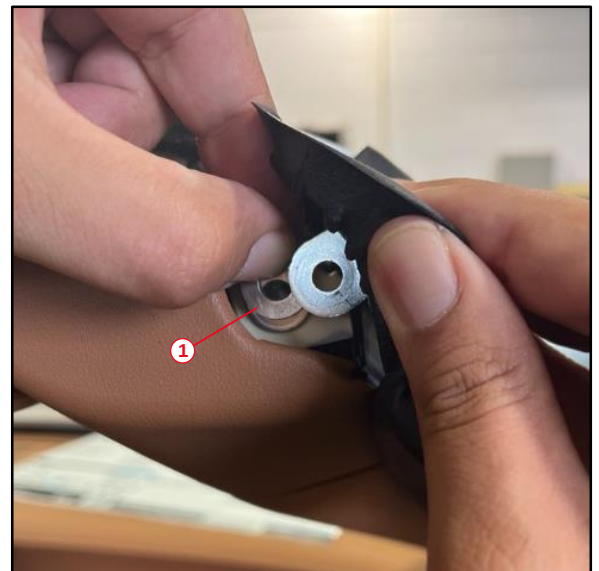
1 Bolt at top of the Weatherstrip

Figure 6.



6. Place a shim (1/4 in. diameter and 1.5 mm thick stainless-steel washer) between A-pillar base and the weatherstrip bracket.

Figure 7.



1 Shim

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Repair Procedure (continued)

7. Re-insert the bolt and torque to 44 in*lb while pushing the weatherstrip up and in, as shown in Figure 8, to avoid sagging.

Torque: 44 in*lb (51 kgf*cm, 5.0 N*m)

NOTE

Do NOT use power tools as it may cause a sagging condition in the weatherstrip.

Figure 8.



8. Reinstall front door scuff plate, opening trim cover, and No. 2 opening trim cover.
Refer to TIS, applicable model and model year Repair Manual:

- [2021 – 2024](#): LC 500 Convertible:
Vehicle Exterior – Sliding Roof / Convertible – Roof Side Rail Weatherstrip – Installation

9. Inspect vehicle and confirm condition no longer exists.

Figure 9.

