WORK DESCRIPTION FOR FIELD MEASURE

Code: 23P5498611 **Version: 2.0**

Update power electronics control unit software

Models 253

i • Always use the latest XENTR	Y Diagnosis software	release with all	available add-or
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- Make sure to follow the operation steps exactly as described in XENTRY Diagnosis.
- Use a battery charger to ensure sufficient power supply of the vehicle **on-board electrical system battery** (greater than 12.5 V).
- If XENTRY Diagnosis is already connected to the vehicle, start with **operation step 2**.

 i If two or more software updates or SCN codings are performed during one workshop visit, operation items 02-4762 and 02-5058 may be invoiced **only once for each workshop order**.

Work procedure

1. Connect XENTRY Diagnosis.

2.	Update N129/1 - power electronics (SG-EM) control unit software.			
	I To do this, select menu item "Quick test view → N129/1 - power electronics (SG-EM) →			
	Adaptations \rightarrow Control unit update \rightarrow Update of control unit software".			

3. Disconnect XENTRY Diagnosis.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-9334	Update power electronics control unit software (with XENTRY Diagnosis connected)	0.1 h	54 986 11
02-4762*	Connect/disconnect diagnostic system (XENTRY Diagnosis)	0.1 h	54 986 11
02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1 h	54 986 11

^{*} Operation item may be invoiced only once per workshop order.

i Then follow the user guidance in XENTRY Diagnosis.