

## Hood Paint

**Service Category** Service

**Section** Function Group 821

**Technician Skill Level** A

**Market** North America

### Applicability

**VOLVO**

Years	Models
2023-2023	VN

### Introduction

Certain Volvo VN model trucks could experience deep rock chips in the hood paint which could result in paint flaking or lifting. Follow the instructions below to replace the hood with a repainted hood, prep and repaint the removed hood assembly for the next affected truck. For any questions regarding this repair or claiming information, please contact Roy Walton at roy.walton@volvo.com

### Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Volvo	D13	EM-USA21	11-January-2021	11-November-2022

### Warranty Information

Important Claiming Information
Dealer can claim a flat rate of \$2,450.00 in "other cost" to remove, prep, repaint hood assemblies.

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		
Claim Type (used only when uploading from the Dealer Bus. Sys.)	B	
Main Labor Code	Description	Hours
1720-16-09-01	Campaign General 0.1	0.1
<b>Causal Part</b>	<b>24244649</b>	
<b>SCC Authorization Code</b>	<b>S2970</b>	
<b>Expiration Date</b>	<b>February 28, 2025</b>	

## Heritage Hood Paint

---

### Parts Information

- Use the previously repaired and painted hood.

### Required Tools & Equipment

- None

### Calibration Information

- None

## Repair Procedure

1. Secure the vehicle for service.
2. Replace the hood following operation **8211-03-02-01Hood, Replacement** in Impact.
3. Repair, prep, and repaint the removed hood for use on the next truck to be repaired.
4. Release the vehicle to service.