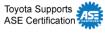


# MIL ON With Misfire DTC(s) in Cold Temperatures

Service

Category Vehicle Interior

Section Meter/Gauge/Display Market USA



# **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2021 - 2022	Avalon	
2018 - 2024	Camry	
2019 - 2024	RAV4	

### Introduction

Some 2021 – 2022 model year Avalon, 2018 – 2024 Camry, and 2019 – 2024 RAV4 vehicles with A25A-FKS engines may have a MIL ON condition with one or more of the following Diagnostic Trouble Codes (DTCs) upon cold soak start up with engine coolant temperatures between 14°F – 41°F:

- P030027 Random/Multiple Cylinder Misfire Detected (Emission) Signal Rate of Change Above Threshold
- P030000 Random/Multiple Cylinder Misfire Detected
- P030100 Cylinder 1 Misfire Detected
- P030200 Cylinder 2 Misfire Detected
- P030300 Cylinder 3 Misfire Detected
- P030400 Cylinder 4 Misfire Detected

Follow the Repair Procedure in this bulletin to address these conditions.

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# MIL ON With Misfire DTC(s) in Cold Temperatures

# **Warranty Information**

OP CODE	DESCRIPTION	MODEL	TIME	OFP	T1	T2
EG2401	Replace Valve Lash Adjuster Assembly (Exhaust Side ONLY)	Avalon	3.0	13750-F0010	8A	99
		Camry				
		Rav4				

### **APPLICABLE WARRANTY**

- This repair is covered under the Toyota Powertrain Warranty. This warranty is in effect for 60 months or 60,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

# **Parts Information**

PART N	NUMBER	PART NAME	
PREVIOUS	NEW		
13750-F0010	13750-70020	Adjuster Assy, Valve Lash	
90301-31016		Ring, O	1
90301-92005		Ring, O (for Cam Timing Control Motor)	1
90301-T0079		Ring, O (for Cam Timing Oil Control Solenoid)	
29343-F0010		Ring, O Vacuum Pump, No. 1	
23224-F0011		Gasket, Fuel Pump Spacer	
11213-25020		Gasket, Cylinder Head Cover	1
11213-31080		Gasket, Cylinder Head Cover, No. 2	
11159-0P040		Gasket, Camshaft Bearing Cap Oil Hole	

# NOTE

ONLY use the NEW part numbers listed and NOT ANY superseding part numbers.

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# MIL ON With Misfire DTC(s) in Cold Temperatures

# **Required Tools & Equipment**

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVI*		TSADVUNIT	1
Techstream 2.0	ADE	TS2UNIT	
Techstream Lite		TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	1

<sup>\*</sup>Essential SST.

### NOTE

- Only ONE of the Techstream units listed above is required.
- GTS+ software version 2023.04.003.02 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

### **Repair Procedure**

1. Confirm the condition exists.

Does the vehicle exhibit a MIL ON condition one or more of the following DTCs present?

- P030027 Random/Multiple Cylinder Misfire Detected (Emission) Signal Rate of Change Above Threshold
- P030000 Random/Multiple Cylinder Misfire Detected
- P030100 Cylinder 1 Misfire Detected
- P030200 Cylinder 2 Misfire Detected
- P030300 Cylinder 3 Misfire Detected
- P030400 Cylinder 4 Misfire Detected
- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Refer to the freeze frame data. Did the vehicle exhibit the MIL ON with engine coolant temperatures between 14°F 41°F?
  - YES Continue to step 3.
  - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

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# MIL ON With Misfire DTC(s) in Cold Temperatures

# Repair Procedure (continued)

3. Confirm the compression is within specification.

Refer to TIS, applicable model and model year Repair Manual:

### NOTE

Perform ONLY step 11.

• 2021 – 2022 Avalon:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine – On-Vehicle Inspection

• <u>2018 – 2019</u> / <u>2020 – 2024</u> Camry:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine – On-Vehicle Inspection

• <u>2019 – 2020</u> / <u>2021 – 2024</u> RAV4:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine – On-Vehicle Inspection

Is the compression within specifications?

- YES Continue to step 4.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 4. Confirm the spark plugs, and ignition coils are functioning properly. Refer to TIS, applicable model and model year Repair Manual:
  - <u>2021 2022</u> Avalon:

Engine / Hybrid System – A25A-FKS (Engine Control) – Ignition System – On-Vehicle Inspection

2018 – 2024 Camry:

Engine / Hybrid System – A25A-FKS (Engine Control) – Ignition System – On-Vehicle Inspection

• 2019 – 2020 / 2021 – 2024 RAV4:

Engine / Hybrid System – A25A-FKS (Engine Control) – Ignition System – On-Vehicle Inspection

Is the vehicle exhibiting proper ignition?

- YES Continue to step 5.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

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# MIL ON With Misfire DTC(s) in Cold Temperatures

# **Repair Procedure (continued)**

5. Confirm the resistance on the direct and port injectors are within specifications. Refer to TIS, applicable model and model year Repair Manual:

```
2021 – 2022 Avalon:
Engine / Hybrid System – A25A-FKS (Fuel) –
Fuel Injector (for Direct Injection) – Inspection
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• <u>2021 – 2022</u> Avalon:

Engine / Hybrid System – A25A-FKS (Fuel) – Fuel Injector (for Port Injection) – Inspection

• <u>2018 – 2024</u> Camry:

Engine / Hybrid System – A25A-FKS (Fuel) – Fuel Injector (for Direct Injection) – Inspection

• <u>2018 – 2024</u> Camry:

Engine / Hybrid System – A25A-FKS (Fuel) – Fuel Injector (for Port Injection) – Inspection

2019 – 2024 RAV4:

Engine / Hybrid System – A25A-FKS (Fuel) – Fuel Injector (for Direct Injection) – Inspection

• 2019 – 2024 RAV4:

Engine / Hybrid System – A25A-FKS (Fuel) – Fuel Injector (for Port Injection) – Inspection

Are the resistance values for the direct and port injectors within specifications?

- YES Continue to step 6.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

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# MIL ON With Misfire DTC(s) in Cold Temperatures

# **Repair Procedure (continued)**

6. Inspect the fuel system.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2021 – 2022</u> Avalon:

Engine / Hybrid System – Engine Control – A25A-FKS (Fuel) – Fuel System – On-Vehicle Inspection

• 2018 – 2024 Camry:

Engine / Hybrid System – Engine Control – A25A-FKS (Fuel) – Fuel System – On-Vehicle Inspection

• 2019 – 2024 RAV4:

Engine / Hybrid System – Engine Control – A25A-FKS (Fuel) – Fuel System – On-Vehicle Inspection

Is the fuel system within specification?

- YES Continue to step 7.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 7. Follow the applicable Repair Manuals to replace ALL the exhaust side hydraulic lash adjusters with the applicable service part number listed above.
  - A. Remove the exhaust side hydraulic lash adjusters.
    - (1) Remove the camshaft.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2021 2022</u> Avalon:
  - Engine / Hybrid System A25A-FKS (Engine Mechanical) Camshaft Removal
- 2018 / 2019 2020 / 2021 2024 Camry:
  - Engine / Hybrid System A25A-FKS (Engine Mechanical) Camshaft Removal
- 2019 / 2020 / 2021 2024 RAV4:
  - Engine / Hybrid System A25A-FKS (Engine Mechanical) Camshaft Removal

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# MIL ON With Misfire DTC(s) in Cold Temperatures

# **Repair Procedure (continued)**

(2) Remove the hydraulic lash adjusters.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2021 – 2022</u> Avalon:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine Unit – Disassembly

#### NOTE

Perform ONLY steps 45 and 46.

• <u>2018 – 2019</u> / <u>2020 – 2024</u> Camry:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine Unit – Disassembly

### **NOTE**

Perform ONLY steps 45 and 46.

• <u>2019 – 2020 (11/2018 – 06/2020)</u> RAV4:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine Unit – Disassembly

### **NOTE**

Perform ONLY steps 47 and 48.

• <u>2020 – 2024 (06/2020 – )</u> RAV4:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine Unit – Disassembly

#### **NOTE**

Perform ONLY steps 47 and 48.

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# MIL ON With Misfire DTC(s) in Cold Temperatures

# **Repair Procedure (continued)**

- B. Install the NEW exhaust side hydraulic lash adjusters.
  - (1) Install the NEW exhaust side hydraulic lash adjusters.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2021 – 2022</u> Avalon:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine Unit – Reassembly

### **NOTE**

Perform ONLY steps 26 and 27.

• <u>2018 – 2019</u> Camry:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine Unit – Reassembly

### **NOTE**

Perform ONLY steps 26 and 27.

• <u>2020</u> / <u>2021 – 2024</u> Camry:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine Unit – Reassembly

### NOTE

Perform ONLY steps 27 and 28.

• <u>2019 – 2020</u> / <u>2021 – 2024</u> RAV4:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Engine Unit – Reassembly

### **NOTE**

Perform ONLY steps 26 and 27.

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# MIL ON With Misfire DTC(s) in Cold Temperatures

### **Repair Procedure (continued)**

(2) Reinstall the camshaft.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2021 – 2022</u> Avalon:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Camshaft – Installation

• 2018 – 2024 Camry:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Camshaft – Installation

2019 – 2020 / 2021 – 2024 RAV4:

Engine / Hybrid System – A25A-FKS (Engine Mechanical) – Camshaft – Installation

8. Using GTS+, clear ANY DTCs and then at coolant temperatures of 14°F – 41°F, confirm the condition is no longer present.

Refer to TIS, applicable model and model year Repair Manual:

### **NOTE**

Perform ONLY the Confirmation Driving Pattern steps.

2021 – 2022 Avalon:

Engine / Hybrid System – A25A-FKS (Engine Control) – SFI System – P030000,P030027,P030085-P030400; Random/Multiple Cylinder Misfire Detected

2018 Camry:

Engine / Hybrid System – A25A-FKS (Engine Control) – SFI System – P030000,P030027,P030085-P030400; Random/Multiple Cylinder Misfire Detected

• <u>2019 – 2020 (08/2018 – 03/2020)</u> Camry:

Engine / Hybrid System – A25A-FKS (Engine Control) – SFI System – P030000,P030027,P030085-P030400; Random/Multiple Cylinder Misfire Detected

• 2020 – 2024 (03/2020 – ) Camry:

Engine / Hybrid System – A25A-FKS (Engine Control) – SFI System – P030000,P030027,P030085-P030400; Random/Multiple Cylinder Misfire Detected

• 2019 – 2020 / 2021 – 2024 RAV4:

Engine / Hybrid System – A25A-FKS (Engine Control) – SFI System – P030000,P030027,P030085-P030400; Random/Multiple Cylinder Misfire Detected