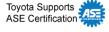


Front Seat Cushion Shield Loose/Broken

Service

Category Vehicle Interior

Section Seat Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION		
2022 - 2023	Tundra, Tundra HV	Transmission(s): 10AT		

Introduction

Some 2022 – 2023 model year Tundra and Tundra Hybrid vehicles may exhibit a loose and/or broken front seat cushion shield. This affects 4-way manual (WM) / 8-way power (WP) and 10-WP seats. The condition can occur on the driver and / or front passenger seats. An updated front seat cushion shield is available to improve its durability under typical customer usage conditions. Follow the Repair Procedure in this bulletin to address this condition.

Figure 1.



1 Front Seat Cushion Shield

TOYOTA T-SB-0007-24 February 15, 2024 Page 2 of 6

Front Seat Cushion Shield Loose/Broken

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
			5TFJA5AA#RX030480
	TMMTX		5TFLA5AA#RX030480
			5TFKB5AA#RX030480
			5TFJA5AB#RX030480
			5TFKB5AB#RX030480
			5TFLA5AB#RX030480
			5TFMA5AB#RX030480
		5TFNA5AB#RX030480	
			5TFJA5BC#RX003026
			5TFLA5BC#RX003026
			5TFMA5BC#RX003026
T. A. L. T. T. MATY		5TFNA5BC#RX003026	
		5TFLA5CD#RX001806	
		5TFKB5CD#RX001806	
Tunara	Tundra TMMTX	5TFJA5DA#RX1354 5TFLA5DA#RX1354	5TFJA5DA#RX135404
			5TFLA5DA#RX135404
			5TFKB5DA#RX135404
			5TFJA5DB#RX135404
			5TFKB5DB#RX135404
			5TFLA5DB#RX135404
			5TFMA5DB#RX135404
			5TFNA5DB#RX135404
			5TFJA5EC#RX021390
			5TFLA5EC#RX021390
			5TFNA5EC#RX021390
			5TFMA5EC#RX021390
			5TFKB5GD#RX002653
			5TFLA5GD#RX002653

TOYOTA T-SB-0007-24 February 15, 2024 Page 3 of 6

Front Seat Cushion Shield Loose/Broken

Production Change Information (continued)

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
		MMTX RWD/4WD	5TFJC5AB#RX002959
	Tundra HV TMMTX		5TFNC5AB#RX002959
Tanadas IIV			5TFMC5AB#RX002959
			5TFJC5BC#RX001197
			5TFMC5BC#RX001197
			5TFNC5BC#RX001197
			5TFJC5DB#RX042219
rundra HV			5TFPC5DB#RX042219
		5TFVC5DB#RX042219	
			5TFNC5DB#RX042219
			5TFMC5DB#RX042219
			5TFJC5EC#RX004517
			5TFNC5EC#RX004517
			5TFMC5EC#RX004517

TOYOTA T-SB-0007-24 February 15, 2024 Page 4 of 6

Front Seat Cushion Shield Loose/Broken

Warranty Information

OP CODE	DESCRIPTION	MODEL	TIME	OFP	T1	T2
BD2401	R & R Seat Side Cushion Shield (One Side)	Tundra	0.5	71812-####* 71811-####* 71806-####*	62	12
		Tundra HV	0.6			
Combo A	Opposite Side	Tundra	0.4			
		Tundra HV	0.5			

^{*}Warranty claim MUST be submitted with the correct 10-digit OFP. Choose the correct OFP for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER		DARTNAME	
PREVIOUS	NEW	PART NAME	
71812-0C231-C0	71812-0C232-C0	Shield, FR Seat Cushion, LH Shield, FR Seat Cushion, LH	1
71811-0C171-C0	71811-0C172-C0	Shield, FR Seat Cushion, RH Shield, FR Seat Cushion, RH	1
71811-0C181-C0	71811-0C182-C0	Shield, FR Seat Cushion, RH Shield, FR Seat Cushion, RH	1
71812-0C241-C0	71812-0C242-C0	Shield, FR Seat Cushion, LH Shield, FR Seat Cushion, LH	1
71811-0C191-C0	71811-0C192-C0	Shield, FR Seat Cushion, RH Shield, FR Seat Cushion, RH	1
71806-0C101-C0	71806-0C102-C0	10wp Shield, FR Seat Cushion, LH	1

TOYOTA T-SB-0007-24 February 15, 2024 Page 5 of 6

Front Seat Cushion Shield Loose/Broken

Repair Procedure

1. Confirm the condition exists.

Does the vehicle exhibit a loose and/or broken front seat cushion shield as shown in the figures below?

- YES Continue to step 2.
- NO This bulletin does NOT apply.
 Continue diagnosis using the applicable Repair Manual.

Figure 2. Loose/Broken Side-cushion Shield (8 WP)



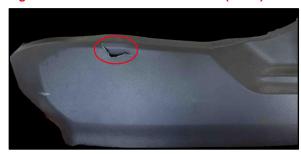
Figure 3. Broken Side-cushion Shield (8 WP)



Figure 4. Broken Side-shield Cushion (10 WP)



Figure 5. Broken Side-shield Cushion (4 WM)



TOYOTA T-SB-0007-24 February 15, 2024 Page 6 of 6

Front Seat Cushion Shield Loose/Broken

Repair Procedure (continued)

- 2. Confirm which seat configuration the vehicle has equipped and proceed to the appropriate step.
 - If the vehicle is equipped with a 4-way manual seat configuration, continue to step 3.
 - If the vehicle is equipped with either an 8-way or a 10-way power seat configuration, go to step 4.
- Remove and replace the side manual seat cushion shield.Refer to TIS, applicable model and model year Repair Manual:
 - 2022 2023 Tundra and Tundra Hybrid:
 Vehicle Interior Seat Front Seat Assembly (for Manual Seat) Disassembly
 - <u>2022 2023</u> Tundra and Tundra Hybrid:
 Vehicle Interior Seat Front Seat Assembly (for Manual Seat) Reassembly
 Go to step 5.
- Remove and replace the side power seat cushion shield.
 Refer to TIS, applicable model and model year Repair Manual:
 - <u>2022 2023</u> Tundra and Tundra Hybrid:
 Vehicle Interior Seat Front Seat Assembly (for Power Seat) Disassembly
 - <u>2022 2023</u> Tundra and Tundra Hybrid:
 Vehicle Interior Seat Front Seat Assembly (for Power Seat) Reassembly
- 5. Confirm the condition no longer exists.