T-SB-0028-23 Rev2 May 26, 2023



# Floor Mat Installation During Pre-Delivery Service (PDS)

Service

Category General

Section Pre-Delivery Service

Market USA



### **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2024	4Runner, 86, bZ4X, Camry, Camry HV, Corolla, Corolla Cross, Corolla Cross HV, Corolla Hatchback, Corolla HV, Crown, GR Corolla, Grand Highlander, Grand Highlander HV, Highlander, Highlander HV, Land Cruiser, Mirai, Prius, Prius Prime, RAV4, RAV4 HV, RAV4 Prime, Sequoia HV, Sienna HV, Supra, Tacoma, Tacoma HV, Tundra, Tundra HV, Venza HV	

#### **REVISION NOTICE**

February 13, 2024 Rev2:

Applicability has been updated to include 2024 model year Land Cruiser vehicles.

August 28, 2023 Rev1:

 Applicability has been updated to include 2024 model year 86, bZ4X, Highlander, Highlander Hybrid, Tacoma, and Tacoma Hybrid vehicles.

Any previous printed versions of this bulletin should be discarded.

#### Introduction

2024 model year Toyota vehicles are equipped with driver side floor mat retainers to secure the floor mat in the correct position. In addition, some models may also utilize retainers for passenger side and rear seat floor mats. During Pre-Delivery Service (PDS), follow the appropriate Installation Procedure to attach the driver side, and if applicable, the passenger side and rear seat floor mats to the vehicle carpet using the floor mat retainers. If installation instructions are included in the floor mat kit, place the instructions in the vehicle's glove box for customer reference.



#### Introduction (continued)

#### **CAUTION**

 ALWAYS verify the floor mat is designed specifically for the model and model year it is being installed in.

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- ONLY use floor mats that can be secured using the retainers. ALL OEM Toyota floor mats are specifically designed to fit correctly and be secured using the retainers.
- Make sure the floor mat is properly placed on the vehicle carpet and secured with the retainers. If the driver side floor mat is NOT properly placed and secured, it could slip and interfere with the movement of the pedals during driving and may cause an accident.
- Verify the operation of the accelerator, brake, and clutch (if equipped) pedals and clearance to the mat.
- NEVER install more than one floor mat at a time in the driver's seating position.
- If applicable, ANY secondary set of floor mats (based upon customer preference, such as the all-weather floor mats or other floor mats) MUST be placed in the trunk with ALL the packaging material intact. Do NOT install the secondary mat on top of the primary floor mat already installed in the driver's seating position.

#### **Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	_	_	_	ı

#### Installation Procedures

•	Pre-Installed Knob Style	2
•	Hook and Loop Style	F

#### Installation Procedure: Pre-Installed Knob Style

#### NOTICE

If the vehicle is equipped with two sets of floor mats (carpet and all weather):

- Do NOT install both sets of floor mats at the same time.
- Install one set according to the current season and store the other set in the luggage compartment.
- Discard the Floor Mat Safety Check insert for the installed set and keep the other with the spare floor mat set for the customer's reference.
- 1. Verify that the driver, and if applicable, passenger side and rear seat floor mats are for the correct model and model year vehicle they are being installed in.

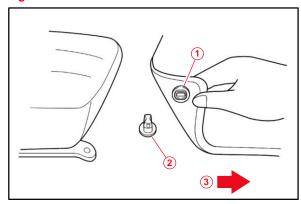
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### Installation Procedure: Pre-Installed Knob Style (continued)

**TOYOTA** 

2. Align the floor mat grommets with the retention knobs and place the floor mat grommets onto the retention knobs.

Figure 1.

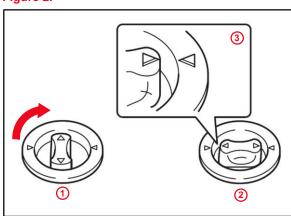


1	Floor Mat Grommet
2	Retention Knob
3	Front of Vehicle

3. Twist the retention knobs a quarter of a turn to lock in place.

4. Verify the triangle marks on the retention knobs and floor mat are aligned.

Figure 2.



1	Twist Knob
2	Knob in Locked Position
3	Align Triangle Marks



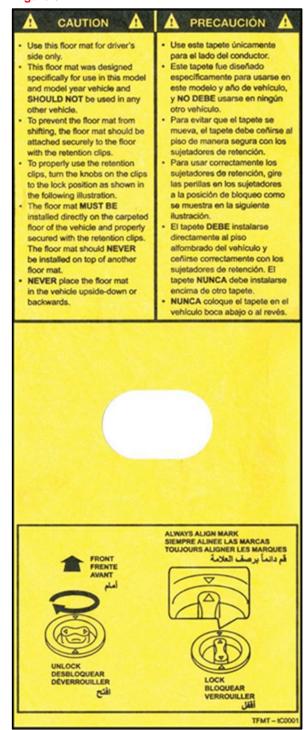
#### Installation Procedure: Pre-Installed Knob Style (continued)

5. Verify proper installation.

#### NOTE

If applicable, do NOT remove the yellow caution tag from the floor mat. ONLY the customer should remove the caution tag.

Figure 3.



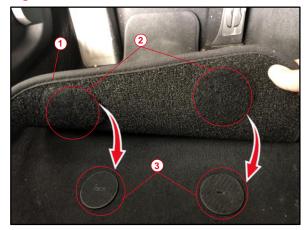


### Installation Procedure: Hook and Loop Style

- 1. Verify that the driver side, and if applicable, passenger side floor mats are for the correct model and model year vehicle they are being installed in.
- 2. Attach the driver, and if applicable, passenger side floor mats to the vehicle carpet using the hook and loop fasteners.

Figure 4.

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1	Underside of Driver Floor Mat
2	Loop
3	Hook

3. Verify proper installation.