STELL PARTS & S	Flash: Trar	Technical Service Bulletin (TSB) Flash: Transmission Control Module (TCM) Updates				
REFERENCE:	TSB: 21-009-24 GROUP: 21 - Transmission and Transfer Case	Date:	January 24, 2024	REVISION:	_	
VEHICLES	-			MARKET APPLICABILITY:		
AFFECTED:			□ NA	$oxed{ imes}$ MEA		
	(MIDIT TTOTAX) and on or before Decemb	Jei 01, 2023	(INDIT 1201XX).	$oxed{oxtimes}$ SA	☐ IAP	
				☐ EE	⊠ CH	
CUSTOMER SYMPTOM:	No symptom for the customer. Product upgrade for TCM internal software improvements.					
CAUSE:	TCM software update.					

REPAIR SUMMARY:

This bulletin provides information regarding the latest software for the TCM and performing the TCM reprogramming.

SPECIAL TOOLS/EQUIPMENT:

Description	Ref. No.	Notes
wiTECH or Equivalent	_	_

DISCUSSION:

NOTE: Install a battery charger to ensure sufficient battery voltage is provided during the flash process.

NOTE: If this flash process is interrupted/aborted, the flash should be restarted.

- 1. Reprogram the TCM with the latest software. Detailed instructions for flashing control modules using the wiTECH Diagnostic Application are available by selecting the application's "HELP" tab.
- 2. Clear any DTCs that may have been set in any modules due to reprogramming. The wiTECH application will automatically present all DTCs after the flash and allow them to be cleared.

POLICY:

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